



# SOCCER TABLE

Assembly Instructions



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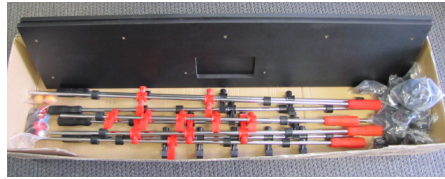
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# Parts Identifier

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## Box 1

- A. Side panels (2)
- B. Assembled rods (8), Bearing Halves (16), Bearing Nuts,(8)Rod guards (8)
- C. Balls (2), Extra Men (2), Bearing wrench (1) Silicone



## Box 2

- A. Leg panels (2)
- B. Ball Catch (1)
- C. Top Panels (2)
- D. Leg levelers (4)



## Box 3

- A. Table top (1)
- B. Goal boxes (2)
- C. White PVC Collars(4)
- D. Score beads (2)
- E. Corner insert (4)
- F. Ball Return Tube (2)
- G. Metal Plate (2)
- H. Bolts & washers (all nuts pre-installed in cabinet)
- I. Allen wrench with Phillips head.



**If you have missing parts please call 866-436-6722 extension 6803**

# Hardware Identifier

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<b>Description</b>	<b>Qty</b>	<b>Purpose</b>
5/16" x 1 3/4"	14	(8) Side Panels / Legs, (6) Play Field
1/4" x 1 3/4"	14	(4) Corner Blocks (4) Goal Boxes (2) Ball Catch (4) Top Plate
3/16" x 1 1/2"	4	(4) Score Beads

If purchased with light bracket

1/4" x 1 3/4"	4	(4) Light Bracket
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# Table Assembly Instructions

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**Note:** No additional tools required for assembly. Nuts are pre-installed in the table. It is recommended to get all bolts “Started” only. After bolts have been started check alignment of “top plates”, “leg panels” & “side panels” before tightening bolts completely. No Impact/Power tools.

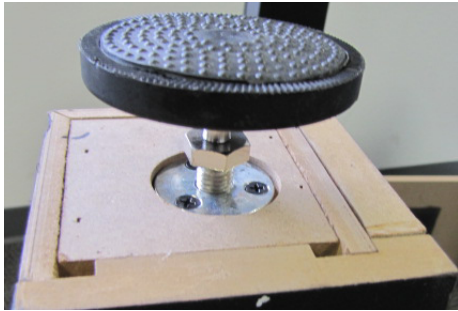
1. Attach Leg Leveler to legs by twisting in clockwise direction until they are all the way in.( do not over-tighten) then stand both legs in upright position.
2. Position both side panels (2) on each side of the leg panels (make sure the 5 pre-drilled holes are on the top ), using (8) 5/16” x 1-3/4” bolts with washers attach side panels to leg panels  
**(Do not tighten yet)**
3. Attach goal boxes (2), using (4) 1/4” x 1-3/4” bolts and washers.
4. Insert metal plate into precut slots in goal box.
5. Attach ball catch (1) using (2) 1/4” x 1-3/4” bolts with washers.
6. Install ball return runners (2)
  - a. Attach White PVC Collar to box and slide Ball Return Tube on to white collar
  - b. Make sure runner completely covers the collar
  - c. Install White PVC Collars into ball catch
  - d. Slide Ball Return Tube runner completely over ball catch collars
7. Place table top onto cabinet and secure using (6) 5/16” x 1-3/4” bolts with washers.  
**(Do not tighten yet)**
8. Loosely attach corners blocks (4) to side of table using (4) 1/4” x 1-3/4” bolts with washers  
**(Align all side panels to legs and tighten all bolts securely.)**
9. Attach top plate (2) using (4) 1/4” x 1-3/4” bolts.
10. Attach score beads (2) on to top plate using (4) #10 x 1-1/2” bolts.
11. Guide handle through opening in near wall in proper position. Pull all the way in to allow other end of rod to clear far wall.
12. Take 2 bearing halves (marked #1 and #2) and connect them over rod on both sides and then place them into wall by aligning tabs with openings in the side of wall opening.
13. On handle side install bearing nut and tighten fully
14. On rod exit side install Rod Guard Bearing and tighten fully
15. Repeat for remaining rods

ROD and Guard Locations (view picture on cover for refrence)

- 1 man goalie rods use 10" rod guard and are closest to goal
- 2 man rods use 15" rod guard and are second rod from goal
- 5 man rods use 5" rod guard and are in the middle position of table
- 3 man rods use 10" rod guards and are furthest from goal

Wipe down all rods and place one or two drops of silicone on each side near bearing rotate and slide rod into bearing to distribute silicone inside bearing  
Adjust leg levelers by rotating clockwise to raise and counter clockwise to lower

# Assembly Pictures



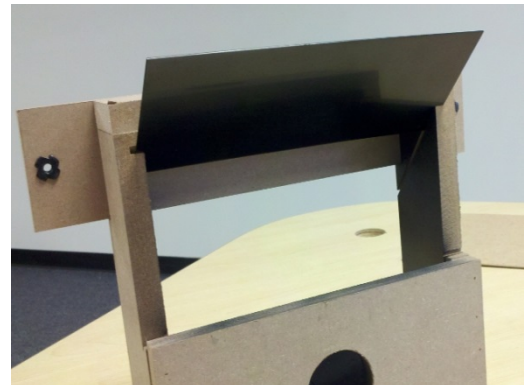
1. Install Leg Leveler by turning clockwise into bottom of legs. Turn all the way into the lowest point in leg.



2. Leg Panels w/ 1 Side Panel



3. Attach Goal Box and collar



4. Insert Metal Plate



5. Attach Ball Catch

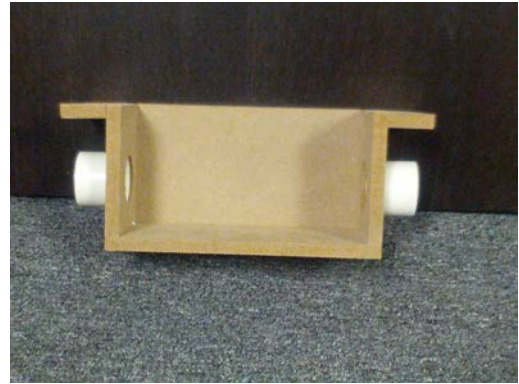


6a – install ball return runner to goal box collar

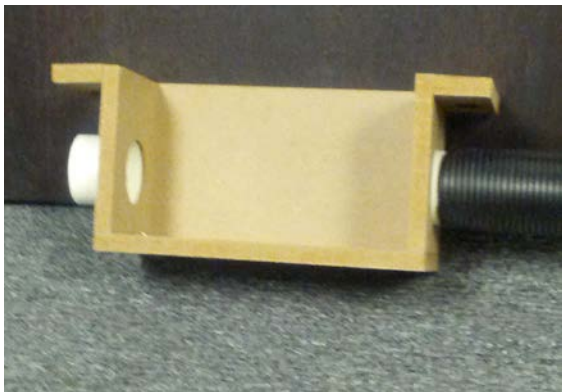
# Assembly Pictures



6b – Install runner completely over collar



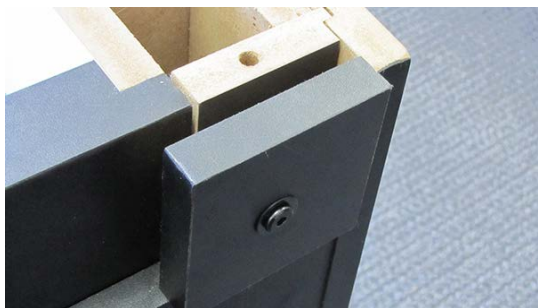
6c – Install collars into ball catch



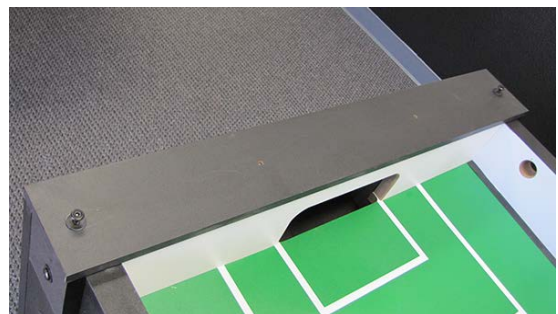
6d – Install runner completely over collars



7. Place tabletop into cabinet



8. Install Corner Block with black finished sides exposed as shown



9. Attach Top Plate

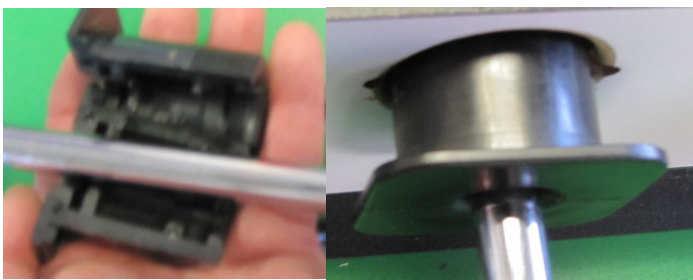
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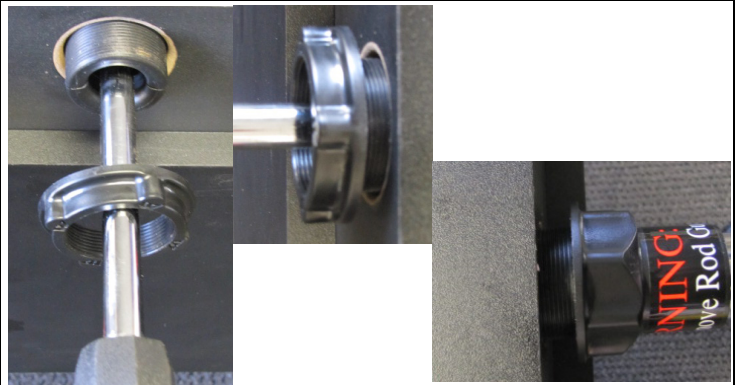
10. Attach Score Beads to Top Plate



11. Guide handle through opening in near wall in proper position. Pull all the way in to allow other end of rod to clear far wall.



12. Take 2 bearing halves (#1 and #2) and connect them over rod and then place them into wall by aligning tabs with openings in the side of wall opening.



13. Slide bearing nut over handle & tighten  
14. On rod side install Rod Guard Bearing and tighten fully



Wipe rods down with cloth or napkin then add 1 or 2 drops of silicone



**Turn >>> counter clockwise to lower**  
**Turn <<< clockwise to raise**

Level table by turning leg levelers to raise or lower legs as needed



# Notes:

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