



## X-L - 1K Sealer

X-L20001 1K Sealer is an excellent quality, low build primer/sealer. X-L 1K Sealer is fast drying and can create a uniform surface without a lot of film build. Slick-Seal provides excellent adhesion to fully cured painted surfaces, treated and primed steel, properly prepared aluminum and fiberglass. Slick-Seal may be topcoated with a variety of topcoats such as basecoat, lacquer or enamel.

### Products

X-L 20001, 20004	Black (GA, QT)
X-L 21001, 21004	Red (GA, QT)
X-L 25001, 25004	White (GA, QT)
X-L 27001, 27004	Gray (GA, QT)

### Surface Preparation

Solvent wash surface with a good grade wax and grease remover such as X-L91001 original paint and repair damaged areas with a good quality non-staining body filler. For spot repairs, scuff sand area where sealer will be applied. For overall refinishing, scuff sand the entire car with 320 grit sandpaper or fine scuff pad. one to two single wet coats of Slick-Seal to achieve the uniform color desired.

### Mixing Directions

1 Part Sealer

Ready to spray

### Application

Adjust air pressure at the gun to 30-45 psi for siphon feed guns. Use less pressure to minimize over spray on small jobs. Apply 1-2 medium wet coats at a gun distance of 8-12 inches as needed. Allow 5 to 15 minutes flash time between coats. Recoat times will vary with temperature, air movement and film thickness. Insufficient flash time will promote slow hardness development of the topcoat system. Allow final coat to dry 30 minutes to 1 hour before topcoat.

### Drying Schedule

Dry times are based on recommended film thickness and are dependent on ambient temperature. Excessive film thicknesses, low temperature and poor air movement will retard dry times.

### Technical Data

Weight Solids: 36%	Mixing Ratio	1
Volume Solids: 24%	Viscosity @ Gun	16-20 #2 Zahn
Flash Point: 80 F TCC	Coverage @1mil.	377 sq ftgal
Recommended Film Thickness	1.0 to 2.0 mil	
VOC @ Gun	4.2 lbs/gal	



## SELF-ETCH PRIMER

#300101 - Gallon

#300104 - Quart

#302101 - Activator - Gallon

#302104 - Activator - Quart

### Pot Life

24 hours at 77°F

### Accelerator

Do not use accelerator in this product.

### Fish Eye Eliminator

Do not use fish eye eliminator in this product.

### Repairing & Recoating

#300101 may be recoated with additional primers or sealers after a 30-45 minute dry at 77°F or after a minimum 1 hour cool down after force drying at 140°F for 30 minutes. After 4 hours #300101 must be scuff sanded before recoating.

### Technical Data

Weight Solids		Mixing Ratio,	1:1
Package	34.6%		
Ready to Spray	17.3%		
Volume Solids		Viscosity @ Gun	20-40 #2 Zahn
Package	8.6%	Recommended Film Thickness	.5 to 1.5 mil
		Flash Point	72°F TCC
		Coverage @ 1 mil	155 sq ft/gal
VOC @ Gun	4.83 lbs/gal	Air Pressure @ Gun	35-45 psi