

FAC SERIES

PORTABLE COMPRESSORS



The FAC Series from FS-Curtis comprises a range of heavy duty, portable diesel air compressors offering superior efficiency, quality and reliability in an environmentally responsible manner. There is a wide selection of models including box and trailer type configurations with continuous duty outputs from 1.84 to 34 m<sup>3</sup>/min (65 to 1,200 cfm) and rated pressures from 7 to 24.5 bar (100 to 355 psi). A factory installed aftercooler option is available for most of the 7 bar compressors.



All models are based on well proven designs that are market leaders in their home territory of Japan and widely distributed throughout the rest of the world. Thousands of these units are already working under the most demanding conditions in construction, mining and industrial applications. With a comprehensive array of standard features, the FAC Series compressors represent outstanding value for money in capital investment terms. And their

high levels of fuel efficiency and reliability deliver whole-of-life operating costs that are amongst the lowest available.

The entire range of FAC Series compressors is manufactured in a state-of-the-art Japanese



manufactured in this same factory to ensure perfect compatibility with each compressor model.

FS-Curtis is a member of the global Fusheng group of companies, one of the world's largest manufacturers of air compressors with over 165 years of experience. Fusheng compressors have been sold in Australia for over five decades

and continue to gain in popularity because of their legendary reputation for outstanding performance and reliability.



### FEATURES AND BENEFITS

#### Air End

- Oil-injected, rotary screw air end featuring a unique asymmetric rotor profile.
- · Designed and manufactured in-house using the most advanced computeraided artificial intelligence and robotic technology.
- High efficiency, low speed, oversized air end reduces fuel consumption, noise and wear.

One-way valve automatically controls air entry into the compressor based Fibre gear coupling delivers quiet. Thick, reinforced castings maintenance free operation with minimal transmission losses. It allows easy removal of on demand sensed by the pressure deliver Increased strength more dimensional stability regulator in sealing areas and better support to the bearings and rotors. FS-Curtis' the engine or air end and resists deterioration due to heavier castings evenly ibration, heat or wear transfer heat away from the bearings and rotors to reduce thermal stresses. Oversized bearings combine to give solid support during transfer of power from the gear train to the rotors This ensures excellent reliability and extended service life. Double oversized bearings hold the positions of the two rotors In a precise relationship Bearings are Large diameter air screws produce more air at lower RPMs, reducing wear more air at lower KHMs, reducing we and increasing fuel efficiency. Slower revving screws mean less noise and quieter operation. FS-Curtis screws feature a patented SmoothSeal™ rote edge profile to eliminate blow-by and pressure lubricated for effective cooling and long service life. reduce internal friction. The pressurized oiling system continuously lubricates and cools the

and allows multiple compressors

to safely feed a common air tank in high-volume applications

mechanical components including

rotors, gears and bearings

#### **Diesel Engine**

- · The engine match selection for each compressor model is based on achieving optimum performance and reliability with the lowest possible fuel consumption.
- · Only premium quality engines are used including Kubota, Yanmar, Hino, Mitsubishi and Caterpillar. All are
- backed up by their own worldwide parts and service networks. Low fuel consumption and both exhaust and noise emission levels are
- amongst the best in class. Automatic fuel prime and air bleed system eliminates the need for opening
- injector lines if the compressor runs out of fuel.
- Two-stage fuel filtration via water sedimenter and high capacity pleated filter element.

#### **Control System**

- Integrated starting unloader control for initial engine warm-up.
- Automatic zero to 100% capacity control by means of engine speed regulation and compressor inlet valve modulation.
- Shutdown protection for critical parameters including engine oil pressure, engine coolant temperature and compressor discharge air temperature.
- Warning protection for non-critical parameters including battery voltage and fuel level.
- Additional shutdown and warning features depending on model.





#### **Operator Interface**

- Removable starter key to prevent unauthorised operation.
- · Comprehensive analogue and digital instruments supplemented by status and warning lights.
- · Operator controls and instruments all grouped together ergonomically on
- Control panel located at the rear of the compressor for operator protection from passing traffic.
- Discharge air outlet valves located adjacent to the control panel for visual confirmation of air line status.



#### **Aftercooler (Factory Fitted Option)**

- · Integrated air-to-air aftercooler and water coalescer remove liquid water and mist from the compressed air.
- Discharge air temperature reduced to 20°C maximum above ambient (plus selectable 20°C reheating on model FAC-185PD).
- · Recommended for abrasive blasting, protective coating and pneumatic tool applications.



#### **Steel Chassis and Body Panels**

- Durable and tough, powder-coated steel body panels won't fade and crack like a plastic canopy.
- Damaged body panels can be easily unbolted and repaired off-site.
- High visibility white colour approved for mine site use.
- Lockable cabinet doors and control panel cover for safety and security.
- Internal pneumatic tool storage compartment on gull wing door models.
- Single point lifting lug positioned above the unit's centre of gravity.
- Overall fit and finish is of premium Japanese automotive standard.

#### **Single Axle Trailer**

- Locally fitted ADR compliant running gear for up to 100 km/h on-road use.
- 50 mm ball coupling mounted on fixed A-frame drawbar.
- · Parking and service brakes.
- · Sealed LED multi-voltage lamps.
- Heavy duty axle, suspension, tyres and wheels.







#### **Dual Axle Trailer**

- Factory fitted running gear for up to 20 km/h off-road use.
- 75 mm ring coupling mounted on pivoting A-frame drawbar.
- Long wheelbase, high stability design with one fixed axle and one steerable axle.
- · Hand operated parking brake.
- · Heavy duty axles, suspension, tyres and wheels.

#### Air-Oil Separator Tank and Safety Valve

- · WH&S registered pressure vessel design with manufacturer's data report supplied.
- Non-adjustable, sealed and stamped safety valve.
- Approved for workplace use in all Australian States and Territories.



#### **Inspection and Maintenance** Provisions

- Fluid drains are fitted with valves and piped to the outside of the unit.
- Selected models have external air-oil separator elements.
- Dual element air filters prevent dust ingress during replacement.
- Side hinged doors open out wide to 180 degrees.
- Top hinged doors with gas struts open up high for ample headroom.
- · Side-by-side radiator and oil cooler are easier to clean.
- Safety guard fitted around engine cooling fan and V-belts.



#### **Noise Control**

- · Super silent full load noise levels from as low as 64 dB(A) at 7 m.
- Low engine and air end speed design is intrinsically quieter.
- Steel body panels lined with sound absorbent material.
- Computer aided sound path analysis and attenuation design.



#### **Environmental Protection**

- Low fuel consumption ensures a reduced carbon footprint.
- Low exhaust emissions cause minimal harm to the atmosphere.
- Low noise levels protect ambient conditions and workers' hearing.
- Models FAC-18B and 18BC are bunded to prevent environmental contamination from fuel, oil or coolant leaks.
- Almost 100% recyclable at end of service life to save the earth's precious resources.

#### **Options**

- Optional custom equipment is available to comply with application specific requirements such as mine site use.
- · Locally fitted, high quality components designed and tested to work reliably under the harshest conditions.







Professionally installed by factory trained technicians during compressor pre-delivery inspection and testing.

#### **Customer and Product Support**

- · Australia-wide dealer network offering product selection advice, maintenance and repair services, and genuine FS-Curtis spare parts.
- Online instruction manuals and spare parts catalogues can be accessed via the internet 24/7.
- Comprehensive 12 month / 1,500 hour factory backed warranty.





# FAC SERIES PORTABLE COMPRESSORS



			FAC-18B	FAC-18BC	FAC-23B	FAC-23BC	FAC-28B	FAC-28BC	FAC-37B	FAC-37BC			
	Туре			Rotary Screw, Single-Stage, Oil-Cooled									
	Aftercooler		N/A	Air-to-Air	N/A	Air-to-Air	N/A	Air-to-Air	N/A	Air-to-Air			
COMPRESSOR	Free Air Delivery *	m³/min	1.84	1.84	2.3	2.3	2.8	2.8	3.7	3.7			
		cfm	65	65	80	80	100	100	130	130			
SE .	Rated Pressure	bar	7	7	7	7	7	7	6.9	6.9			
Š		psi	102	102	102	102	102	102	100	100			
0	Maximum Pressure	bar	9.2	9.2	9.3	9.3	9	9	9	9			
		psi	133	133	135	135	130	130	130	130			
	Air Outlets	BSP	3/4"x1, 3/8"x1	3/4"x1, 3/8"x1	3/4" x 2								
	Make		Kubota	Kubota	Kubota	Kubota	Kubota	Kubota	Yanmar	Yanmar			
ENGINE	Model		D722-K3A	D722-K3A	D902-K3A	D902-K3A	D1105-K3B	D1105-K3B	3TNV88-BDHK	3TNV88-BDH			
	No. of Cylinders		3	3	3	3	3	3	3	3			
	Displacement	L	0.719	0.719	0.898	0.898	1.123	1.123	1.642	1.642			
ENG	Output	kW	14.1	14.1	17.0	17.0	19.2	19.2	26.5	26.5			
	Speed	rpm	3,600	3,600	3,600	3,600	3,400	3,400	3,000	3,000			
	Fuel Tank	L	18	18	25	25	28	28	70	70			
	Battery	V	12	12	12	12	12	12	12	12			
2 00	Overall Length	mm	1,370	1,370	1,500	1,500	1,580	1,580	1,700	1,700			
불	Overall Width	mm	700	700	770	770	770	770	890	890			
& WEIGHTS	Overall Height	mm	800	800	865	865	900	900	1,080	1,080			
∞ 5	Weight (Wet)	kg	340	345	435	440	500	510	720	730			
2 5	Fuel Use @ 0% Load	L/h	1.5	1.5	1.9	1.9	2.1	2.1	2.5	2.5			
CONSUMPTION & EMISSIONS	Fuel Use @ 100% Load	L/h	3.9	3.9	5.1	5.1	6.3	6.3	7.5	7.5			
SIME	Noise Level @ 7 m	dB(A)	67	67	66	66	66	66	66	66			
S %	Exhaust Emissions	Tier	JPN Stage 3	JPN Stage 3	JPN Stage 3	JPN Stage 3	JPN Stage 3	JPN Stage 3	JPN Stage 3	JPN Stage 3			

<sup>\*</sup> FAD @ rated pressure per ISO 1217:2009 Annex D.











			FAC-52B	FAC-52BC	FAC-52P WW	FAC-75B	FAC-75BC	FAC-113P WW	FAC-113PC WW			
	Туре	Rotary Screw, Single-Stage, Oil-Cooled										
	Aftercooler		N/A	Air-to-Air	N/A	N/A	Air-to-Air	N/A	Air-to-Air			
~	Free Air Delivery *	m³/min	5.2	5.2	5.2	7.5	7.5	11.3	11.3			
308		cfm	185	185	185	265	265	400	400			
PRES	Rated Pressure	bar	7	7	6.9	6.9	6.9	7	7			
COMPRESSOR		psi	102	102	100	100	100	102	102			
0	Maximum Pressure	bar	9	9	9	9	9	9	9			
		psi	130	130	130	130	130	130	130			
	Air Outlets	BSP	3/4" x 3	3/4" x 3	3/4" x 2	2" x 1, 3/4" x 4	2" x 1, 3/4" x 4	2" x 1, 3/4" x 2	2" x 1, 3/4" x 4			
	Make		Yanmar	Yanmar	Yanmar	Yanmar	Yanmar	Kubota	Kubota			
	Model		4TNV88-BXDHKSR1	4TNV88-BXDHKSR1	4TNV88-BXDHKS	4TNV98T-NHK	4TNV98T-NHK	V3800DI-TIE2B-COHE1	V3800DI-TIE2B-COHE1			
	No. of Cylinders		4	4	4	4	4	4	4			
ENGINE	Displacement	L	2.189	2.189	2.189	3.319	3.319	3.769	3.769			
ENG	Output	kW	34.9	34.9	36.4	61.2	61.2	75.2	75.2			
	Speed	rpm	3,000	3,000	3,000	2,500	2,500	2,600	2,600			
	Fuel Tank	L	90	90	90	115	115	178	178			
	Battery	٧	12	12	12	12	12	12	12			
S S	Overall Length	mm	1,970	1,970	1,895	2,050	2,050	2,510	2,510			
DIMENSIONS & WEIGHTS	Overall Width	mm	950	950	1,245	1,200	1,200	1,525	1,525			
MEN	Overall Height	mm	1,080	1,080	1,040	1,250	1,250	1,450	1,450			
⊒ ∞	Weight (Wet)	kg	855	865	870	1,290	1,320	1,810	1,850			
NO SI	Fuel Use @ 0% Load	L/h	2.8	2.8	2.7	5.4	5.4	6.6	6.6			
CONSUMPTION & EMISSIONS	Fuel Use @ 100% Load	L/h	9.0	9.0	9.5	15.0	15.0	19.7	19.7			
NSUF	Noise Level @ 7 m	dB(A)	68	68	69	69	69	71	71			
S ~	Exhaust Emissions	Tier	JPN Stage 3	JPN Stage 3	USA Tier 3	JPN Stage 3	JPN Stage 3	JPN Stage 3	JPN Stage 3			



# FSCURTIS® FAC SERIES PORTABLE COMPRESSORS



## **TRAILER TYPE**

For applications requiring enhanced compressor mobility.

Single axle on-road and dual axle off-road configurations.

Can be easily converted into box type if required.





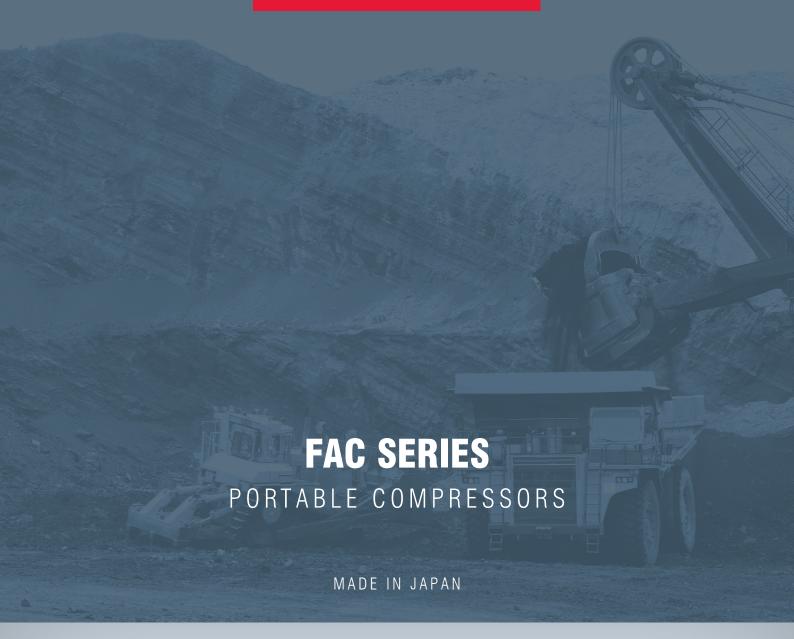
### **TRAILER TYPE SPECIFICATIONS**

			FAC-52P	FAC-75P	FAC-75PC	FAC-185P	FAC-185PD	FAC-212P	FACE-250P	FACF-150P	
	Туре		Rotary Screw, Single-Stage, Oil-Cooled								
	Aftercooler		N/A	N/A	Air-to-Air	N/A	Air-to-Air	N/A	N/A	N/A	
~-	Free Air Delivery *	m³/min	5.2	7.5	7.5	18.5	18.5	21.2	25.0	15.0	
3801		cfm	185	265	265	655	655	750	885	530	
COMPRESSOR	Rated Pressure	bar	6.9	6.9	6.9	7	7	7	8.6	10.5	
W		psi	100	100	100	102	102	102	125	152	
0	Maximum Pressure	bar	9	9	9	9	9	9	10.3	12.5	
		psi	130	130	130	130	130	130	150	180	
	Air Outlets	BSP	3/4" x 2	2" x 1, 3/4" x 4	2" x 1, 3/4" x 4	2" x 1, 3/4" x 2	2" x 1, 3/4" x 2	2" x 1, 3/4" x 2	2" x 2, 3/4" x 1	2" x 1, 3/4" x 2	
	Make		Yanmar	Yanmar	Yanmar	Hino	Hino	Hino	Mitsubishi	Hino	
	Model		4TNV88-BXDHKS	4TNV98T-NHK	4TNV98T-NHK	J08C-V	J08C-V	J08C-UT	6D24-TE1	J08C-V	
	No. of Cylinders		4	4	4	6	6	6	6	6	
ENGINE	Displacement	L	2.189	3.319	3.319	7.961	7.961	7.961	11.94	7.961	
ENG	Output	kW	36.4	61.2	61.2	118	118	144.5	206	118	
	Speed	rpm	3,000	2,500	2,500	2,500	2,500	2,100	2,200	2,500	
	Fuel Tank	L	90	115	115	270	270	310	400	270	
	Battery	V	12	12	12	24	24	24	24	24	
2	No. of Axles		1	1	1	2	2	2	2	2	
CHASSIS	Tyre Size		175R13	225/70R15	225/70R15	175R13	175R13	175R13	6.50-14	175R13	
픙	Service Brakes		Over-Run	Over-Run	Over-Run	N/A	N/A	N/A	N/A	N/A	
s s	Overall Length ∆◊	mm	3,090	3,240	3,240	3,650	3,650	3,650	4,000	3,650	
DIMENSIONS & WEIGHTS	Overall Width	mm	1,700	1,810	1,810	1,685	1,685	1,685	1,900	1,685	
MEN	Overall Height	mm	1,470	1,770	1,770	2,135	2,070	2,070	2,150	2,135	
⊒ ∞	Weight (Wet)	kg	1,015	1,575	1,605	3,200	3,460	3,300	4,600	3,240	
NS S	Fuel Use @ 0% Load	L/h	2.7	5.4	5.4	10.0	10.0	14.0	19.0	11.5	
MPTI	Fuel Use @ 100% Load	L/h	9.5	15.0	15.0	32.0	32.0	37.6	59.0	32.0	
CONSUMPTION & EMISSIONS	Noise Level @ 7 m	dB(A)	69	69	69	73	73	74	80	73	
S S	Exhaust Emissions	Tier	USA Tier 3	JPN Stage 3	JPN Stage 3	JPN Stage 2	JPN Stage 2	JPN Stage 2	JPN Stage 1	JPN Stage 2	

<sup>\*</sup> FAD @ rated pressure per ISO 1217:2009 Annex D.



			FACF-235P	FACG-125P	FACG-212P	FACH-242P	FACJ-212P	FACJ-283P	FACK-255P	FACK-340P	
COMPRESSOR	Туре		Rotary Screw, Single-Stage, Oil-Cooled			Rotary Screw, Two-Stage, Oil-Cooled					
	Aftercooler		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
	Free Air Delivery *	m³/min	23.5	12.5	21.2	24.0	21.2	28.3	25.5	34.0	
		cfm	830	440	750	850	750	1,000	900	1,200	
	Rated Pressure	bar	10.3	12.7	12.7	17.2	20.7	20.7	24.1	24.5	
		psi	150	185	185	250	300	300	350	355	
	Maximum Pressure	bar	12.7	15.5	15.2	22	24.5	26.5	27.5	27.5	
		psi	185	225	220	320	355	385	400	400	
	Air Outlets	BSP	2" x 2, 3/4" x 1	2"x1,3/4"x2	2" x 2, 3/4" x 1	2"x1,3/4"x1	2"x1,3/4"x1	2"x1,3/4"x1	2" x 1, 3/4" x 1	3"x1,3/4"x1	
	Make		Mitsubishi	Hino	Mitsubishi	Mitsubishi	Mitsubishi	Mitsubishi	Mitsubishi	Caterpillar	
	Model		6D24-TE1	J08C-V	6D24-TE1	6D24-TC	6D24-TC	S6B3-PTA	S6B3-PTA	JDS-C15	
	No. of Cylinders		6	6	6	6	6	6	6	6	
ENGINE	Displacement	L	11.94	7.961	11.94	11.94	11.94	14.6	14.6	15.2	
	Output	kW	206	118	206	228	228	327	327	403	
	Speed	rpm	2,200	2,500	2,200	2,200	2,200	1,800	1,800	1,800	
	Fuel Tank	L	400	270	400	560	560	710	710	874	
	Battery	V	24	24	24	24	24	24	24	24	
2	No. of Axles		2	2	2	2	2	2	2	2	
CHASSIS	Tyre Size		6.50-14	6.50-14	6.50-14	7.50-16	7.50-16	7.50-16	7.50-16	7.00-15	
동	Service Brakes		N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
S	Overall Length ∆♦	mm	4,000	3,650	4,000	4,350	4,350	4,670	4,670	5,600	
SION	Overall Width	mm	1,900	1,685	1,900	1,900	1,900	2,100	2,100	2,110	
DIMENSIONS & WEIGHTS	Overall Height	mm	2,150	2,135	2,150	2,350	2,350	2,315	2,315	2,500	
≣ ∞	Weight (Wet)	kg	4,600	3,240	4,600	5,650	5,650	7,100	7,300	8,800	
NO S	Fuel Use @ 0% Load	L/h	19.0	11.5	23.0	17.0	17.0	30.0	30.0	48.0	
CONSUMPTION & EMISSIONS	Fuel Use @ 100% Load	L/h	59.0	32.0	59.0	62.0	62.0	75.0	75.0	95.0	
SIMIS	Noise Level @ 7 m	dB(A)	80	74	80	80	80	75	75	82	
SO B	Exhaust Emissions	Tier	JPN Stage 1	JPN Stage 2	JPN Stage 1	JPN Stage 1	JPN Stage 1	JPN Stage 1	JPN Stage 1	JPN Stage 2	









**Authorised FS-Curtis Dealer** 

