

## BLENDING ADDITIVE

### DEFINITION








**A648** is a special blending additive for 2K finish applications, whether they are paints or clear coats. It helps to level out the areas adjacent to the sprayed zone in partial repairs, guaranteeing perfect integration between the original finish and the repaired part. This avoids the need to paint and/or varnish whole parts, thus significantly reducing repair times, product consumption and the use of different drying systems. To unify the levels of gloss between the new paint and the original, the surface can be polished.

### PHYSICAL CHARACTERISTICS

**Colour:** Colourless  
**Specific weight:** 0,9 kg/l at 20°C  
**Product voc:** 905 g/l Ready to use 2004/42/EC - IIB (e)(840)<840 g/l

### APPLICATION METHOD

- 1) Apply the 2k finish to the area to be repaired according to the instructions of the technical data sheet of the product
- 2) Blend the edges areas at reduced pressure and the product diluted with **A648 Blending additive**

					
		mm	bar	cm	
	1 : 2-3	1,3 - 1,4	1 - 1,5	15	1 ó 2
	2k finish : additive	1,3	1 - 1,5		

### DRYING TIMES

See the instructions for drying times in the clear or paint technical data sheet where the additive is to be used.

### REMARKS

Close the container immediately after use.  
 Do not use when relative humidity is higher than 70%.  
 Do not use at temperatures lower than +10°C.

### EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

## SAFETY

Follow instructions of product label. For more information check the Safety Data Sheet. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

## STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

## GUARANTEE

In unopened original packaging, one year from manufacturing date.

### SUGGESTION:

The 2k product may be diluted with a higher amount of A648 if required, or even a last respray with A648 pure could be made.

For any technical information contact with our Customer Attention Service or our Technical Department. ROBERLO SA declines any responsibility due to an incorrect use of the product.