



CRYSTAL GLAZE

A67

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FINE FINISHING PUTTY

DEFINITION

CRYSTAL GLAZE is a premium finishing putty designed to eliminate pinholes and cover surface imperfections. Its advanced formulation gives a smooth self-leveling finish with minimal sanding. CRYSTAL GLAZE is tack free and has excellent adhesion properties. Its thinner viscosity makes it ideally suited for intermixing with other Roberlo fillers to improve flowout.

Typical use: Designed for use as a finishing coat over body filler or small spot filling prior to overpainting.

PHYSICAL CHARACTERISTICS

Nature:	Unsaturated polyester	
Colour:	Light green	
Specific weight:	1,0 kg/l at 20°C	
VOC:	3 g/l Mixing Application	2004/42/EC - IIB(b)(250) 3g/l

AUXILIARY PRODUCTS

Hardener PBO

SUITABLE SURFACES

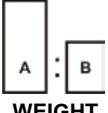


It may be applied on steel, aluminum, galvanized and polyester surfaces. When maximum protection is required apply on epoxy primer. Do not apply on thermoplastic finishes and Wash Primers.

SURFACE PREPARATION









- 1 - Identify surface.
- 2 - Process:

PROCESS		Steel	Aluminium	Galvanised	Polyester UP-GFK
	P80	√	√	√	√
	P150	√	√	√	√
	DA93	√	√	√	√

1 – APPLICATION

	 WEIGHT		
10°C	100:2	9'	30'
20°C		5'	20'
30°C		3'	15'

2 – SANDING

	 TIME	 ORBIT		
	5 min			
	 DISTANCE			
	80 cm			
	 MAX. T			
	80°C			
		 INITIAL	7 - 5 mm	P180
		 FINAL	5 - 3 mm	P240

REMARKS

Do not add more hardener than specified. Mix thoroughly.
It must be isolated before applying finish coating.
Polyester putties will not harden at temperatures under +5°C.

EQUIPMENT CLEANING

Clean putty knives with a cleaning thinner before the product hardens.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets.
Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

GUARANTEE

One year in unopened original packaging.

For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.