

Appointed
Notified
Body under
the PED
N^o 0037



Qualification Test Certificate for Welding Operators or Weld Setters

N^o006


1
2 Manufacturer's Welding Procedure: None Submitted
3 Reference No. SE20360-3196
4 Name of Welding Operator / Setter: Simon Sutcliffe
5 Identification: SS
6 Method of Identification: Initials
7 Date and Place of Birth: 17/12/1962 / -
8 Employer: Custom Fitting Ltd
9 Code / Testing Standard: BS EN ISO 14732 2013
10 Functional knowledge Test: Acceptable
11 Job Knowledge: Not Tested

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Inspecting Authority: ZE/WQOP/BDW/000088
Reference No. LS19-0027



		Weld Test Details	Range of Qualification
14	Welding Process(es)	Fully Mechanised TIG (141)	Fully Mechanised 141
15	Welding Equipment	Gulco Positioner	No Restriction
	Welding Unit	EWM Power Source	No Restriction
	Joint Type	Butt Weld	No Restriction
16	Details for Mechanised Welding		
17	Direct / Remote Visual Control	Direct Visual Control	Direct Visual Control
18	Automatic Joint Tracking	Without	Without
19	Welding Position	Flat Rotated (PA)	PA
20	Single Run / Multi Run	Multi Run	Single or Multi Run
21	Material Backing	Without	With, Without
	Consumable Insert	Without	With, Without

Additional information is available on attached sheet and /or welding specification No: None Submitted

25	The qualification is based on:	 Zurich Engineering 126 Hagley Road Edgbaston, Birmingham B16 9PF Tel: 0800 026 1504 SAFed/CEOC Member Company
26	<input type="checkbox"/> Welding Procedure Test (see 4.1a)	
27	<input type="checkbox"/> Pre-Production Test (see 4.1b)	
28	<input checked="" type="checkbox"/> Standard Test Piece (see 4.1c)	
	<input type="checkbox"/> Production test or production sample testing (see 4.1d)	
		Date of welding test piece: 04/01/2019
		Validity of qualification until: 03/01/2025

Revalidation 5.3a)
 Revalidation 5.3b)
 Revalidation 5.3c)

32 Revalidation of qualification by inspection body [refer to 5.3b), 5.3c)] Confirmation of the validity by employer/welding coordinator /examiner for the following 6 months [refer to clause 5]

Date	Signature	Position or Title	Date	Signature	Position or Title
34	Not Applicable	Not Applicable			
35					
36					