

# **Vipond's Paints Pty Ltd**

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#### PRODUCT INFORMATION

### **FEATURE GLOSS ENAMEL**

### Description

A signwriting enamel that is ready for use. Formulated to give high opacity and a full gloss durable finish and is available in a range of factory mixed bright accent colours.

This product utilizes the most light fact pigments that are available to obtain optimum.

This product utilises the most light fast pigments that are available to obtain optimum durability. It is heavy bodied to allow high film build and good flow.

Easy to use for professional and DIY painters. Traditional Sign Enamels are recommended for brush lettering

#### Use

On all exterior and interior surfaces in the home, commercial and industrial premises. Ideal for signwriting - background, feature and general work and for architectural – doors, trim and windows when a mirror high gloss finish is required. It has a completely washable surface and is ideal for kitchens, bathrooms and laundries.

### **Surface Preparation**

To ensure maximum durability and gloss level, surface preparation is most important.

**Timber** - Exterior - Prepare timber and apply Vipond's Pink Primer followed by Vipond's High Cover Undercoat. Interior - Sand and fill and apply Vipond's High Cover Undercoat or Vipond's Acrylic Easy Sand Undercoat.

*Iron and steel* - Clean surface of dirt, oil and grease and remove any rust then apply Vipond's Zinc Phosphate Metal Primer.

**Galvanised Iron and Aluminium** – Remove oil and grease with mineral turpentine and then apply Vipond's Acrylic Metal primer.

*Brick, Cement, Masonry, Plaster* - Prepare and apply Vipond's Acrylic Concrete and Masonry Sealer followed by a coat of Vipond's Quick Dry Undercoat.

**Previously Painted** – Scrape off all loose and flaking paint and sand glossy surfaces. Wash down with sugar soap, spot prime bare areas with appropriate primer then apply Vipond's Quick Dry Undercoat.

Some colours require a white or light grey undercoat to achieve the best result.

### **Application**

Thoroughly stir the paint and apply with brush, roller or spray. Feature Gloss Enamel is a high viscosity enamel and can be thinned with mineral turpentine to improve application properties.

# **Drying**

Under normal drying conditions (15°C and low humidity) it is touch dry within 4 hours and through dry within 24 hours. Recoat after 24 hours.

# **Cleaning and Thinning**

Mineral Turpentine when spraying Viponds fast drying spray thinners can be used.

# Coverage

Approximately 14-16 square metres per litre per coat.

### **Pack Size**

500 ml, 1 litre and 4 litre 10 litres

**Colours** Colour card, pantone colours, RAL and customer specifications

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