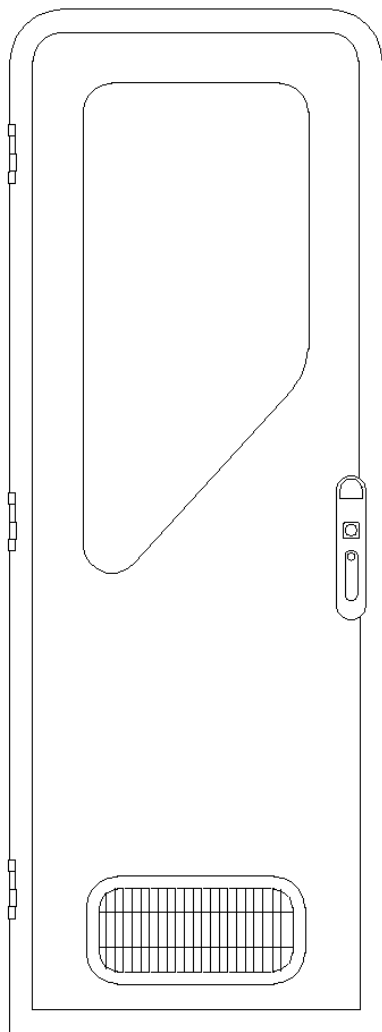




# DCE DOOR LEFT HAND HINGE

## OPERATION MANUAL





Read this installation instruction thoroughly.  
Incorrect installation or operation may void any warranty.  
Incorrect use or operation may cause serious injury.

## OPERATION

### OPERATE LEFT HAND HINGE DOOR FROM OUTSIDE:

1. **To Unlock** – Insert key into lock cylinder (see Diagram 3) and turn approximately 33° anti-clockwise. Key turns back to original position itself and then can be removed
2. **To Open** – Press the outer handle to spring it up and Turn it (see Diagram 3) anti-clockwise approximately 90°. Then pull the handle to open the door, outer handle will return to normal position.
3. **To Separate Security Door from Outer Door** – After the door is open, turn release lever anti-clockwise (see Diagram 4) and this will allow the two (2) doors to separate (to rejoin simply close together firmly).
4. **To close door** – Rejoin security door and outer door by closing together firmly. Close door into frame and the centre lock tongue insert the centre striker plate.

**IMPORTANT:** At this point the door is simply close and can be opened by rotating handle(s) outside or inside.

### BEFORE TRAVELLING THIS DOOR MUST BE LOCKED.

**NOTE:** The outer door can be joined before or after the security door is closed/locked. In either case ensure that both top and bottom striker catches are activated to prevent the outer door opening when travelling.

5. **Lock Door** – Close step 4. Turn the outer handle approximately 90° (see Diagram 3) clockwise to pull top and bottom striker head to the bottom of the striker. Press outer handle to close it. Insert key into lock cylinder (see Diagram 3) and turn approximately 33° clockwise. key turn back to original position itself and then can be removed. Door is now locked. (The outer handle cannot be rotated in a anti-clockwise direction)

**NOTE:** Door will not lock with key if the top and bottom striker head are not pulled to the bottom of the striker.

### OPERATE LEFT HAND HINGE DOOR FROM INSIDE:

1. **To Unlock** – Turn deadlock catch (see Diagram 4) clockwise and then rotate inner handle approximately 45 °(see Diagram 4) clockwise to unlock/open door.
2. **To Lock** – Close door as in step 4. Rotate handle approximately 45 ° (see Diagram 4) anti-clockwise to pull top and bottom lock bolts to the bottom of the striker. Rotate dead lock catch (see Diagram 4) anti-clockwise to lock. (The inner handle cannot be rotated in clockwise direction)

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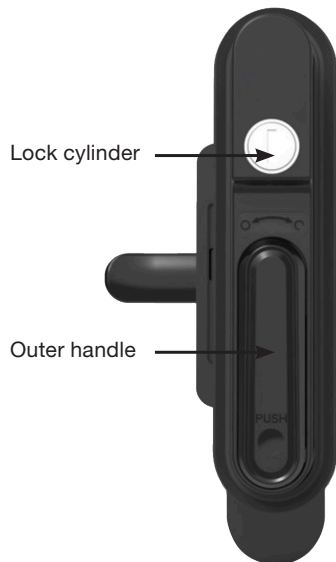
# DIAGRAMS



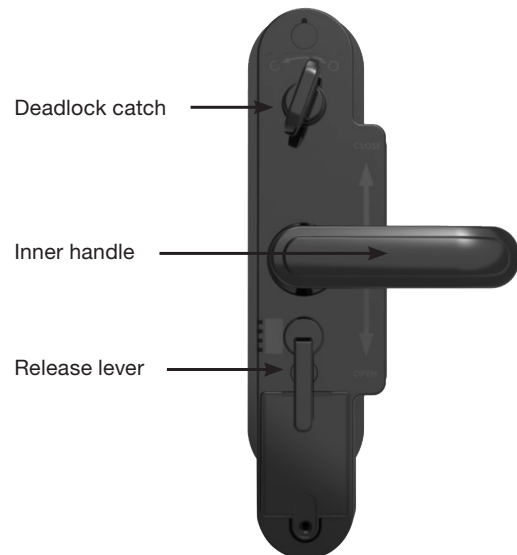
**DIAGRAM 1.**  
Left hand hinge door



**DIAGRAM 2.**  
Outside left hand door



**DIAGRAM 3.**  
Outside view of left hand lock



**DIAGRAM 4.**  
Inside view of left hand lock

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