

Sponsor:
Naveen Ashok Chand

9A Corban Avenue, Henderson
Auckland, 0612
NEW ZEALAND

# Bacterial Filtration Efficiency (BFE) and Differential Pressure (Delta P) Final Report

Test Article: PP30-NF-PE20

PP30-NF-PE20-C

PP30-NF-PE20-C-Weld

Purchase Order: 5616

Study Number: 1298749-S01 Study Received Date: 12 May 2020

Testing Facility: Nelson Laboratories, LLC

6280 S. Redwood Rd.

Salt Lake City, UT 84123 U.S.A.

Test Procedure(s): Standard Test Protocol (STP) Number: STP0004 Rev 18

Deviation(s): None

**Summary:** The BFE test is performed to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts downstream. A suspension of *Staphylococcus aureus* was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at  $1.7 - 3.0 \times 10^3$  colony forming units (CFU) with a mean particle size (MPS) of  $3.0 \pm 0.3 \, \mu m$ . The aerosols were drawn through a six-stage, viable particle, Andersen sampler for collection. This test method complies with ASTM F2101-19 and EN 14683:2019, Annex B.

The Delta P test is performed to determine the breathability of test articles by measuring the differential air pressure on either side of the test article using a manometer, at a constant flow rate. The Delta P test complies with EN 14683:2019, Annex C and ASTM F2100-19.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side: Either

BFE Test Area: ~40 cm<sup>2</sup>

BFE Flow Rate: 28.3 Liters per minute (L/min)

Delta P Flow Rate: 8 L/min

Conditioning Parameters: 85 ± 5% relative humidity (RH) and 21 ± 5°C for a minimum of 4 hours

Positive Control Average: 2.9 x 10<sup>3</sup> CFU

Negative Monitor Count: <1 CFU

MPS: 3.0 μm





Reid Jones electronically approved for

Study Director

James Luskin

08 Jun 2020 20:50 (+00:00)
Study Completion Date and Time

801-290-7500

nelsonlabs.com

sales@nelsonlabs.com

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Page 1 of 2



#### Results:

#### PP30-NF-PE20:

Test Article Number	Percent BFE (%)
1	98.8
2	99.2

Test Article Number	Delta P (mm H <sub>2</sub> O/cm <sup>2</sup> )	Delta P (Pa/cm²)
10	1.5	14.3
2	1.3	12.9

## PP30-NF-PE20-C:

Test Article Number	Percent BFE (%)
1	98.8
2	98.7

Test Article Number	Delta P (mm H <sub>2</sub> O/cm <sup>2</sup> )	Delta P (Pa/cm²)
9	1.9	19.0
2	1.5	15.0

### PP30-NF-PE20-C-Weld:

Test Article Number	Percent BFE (%)
1	98.5
2	99.0

Test Article Number	Delta P (mm H <sub>2</sub> O/cm <sup>2</sup> )	Delta P (Pa/cm²)
1	2.5	24.1
2	1.8	17.5

$$\% BFE = \frac{C - T}{C} \times 100$$

The filtration efficiency percentages were calculated using the following equation: C = Positive control average  $WRFE = \frac{C - T}{C} \times 100$  T = Plate count total recovered downstream of the test articleNote: The plate count total is available upon request



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FRT0004-0001 Rev 22 Page 2 of 2