



Installation Manual

201-0394

Billet Auxiliary Coolant Tank Cap



This installation is not recommended for a novice or the “new guy” in the shop. Use caution when installing, as not to damage any factory components or components included in this kit. If you are not experienced in working on cars we recommend taking this kit to your local performance shop for installation.

NOTE: Precision Raceworks, LLC holds no responsibility for any damage that occurs or laws that are broken in the installation or use of this kit. This kit is intended for off-road purposes only.

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Kit Contents

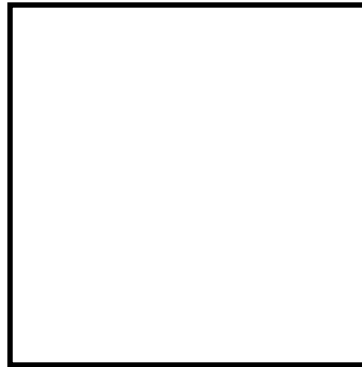
QTY	Description	QTY	Description
1	Main Body—Black	1	Billet Cap—Blue, Black, or Silver
5	M2 x 6mm Stainless Screw	1	Viton O-Ring 36.5mm x 1mm

Tools Necessary

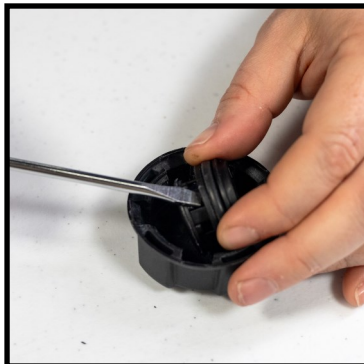
QTY	Description	QTY	Description
1	1.3mm Allen Driver	1	1/4" Flat Head Screwdriver

This section of the manual is intended to show the assembly of the **Precision Raceworks (Billet Auxiliary Coolant Cap 201-0394)** and final assembly. For instructions of the removal or installation of factory components, please refer to your service manual

1. Unpackage your kit and verify contents inside the box matches the list found on previous page.
2. Remove factory coolant cap from car and transfer to a table to work



3. Using a flat head screwdriver, pry up on the pressure relief valve as shown in pictures. You can see in the second picture how the valve is retained.



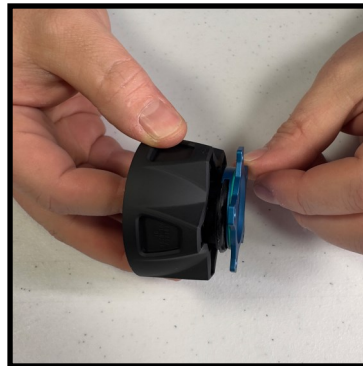
4. Remove screws from top plate on billet cap using a 1.3mm Allen Driver and remove top plate from body.



5. Insert pressure relief valve into body as shown in pictures below.



6. Install top plate onto pressure relief valve by sliding into the grooves on the top plate. This should snap into place.



7. Install screws into top plate using 1.3mm Allen Driver—Be careful to not overtighten as they are very small screws and the head can easily strip. Orientation of top plate may need to be adjusted for logo to be straight after installation.



8. Assembly is complete! You can now install the new billet cap onto the Auxiliary coolant reservoir. Threads may be tighter than oem, but it only needs the o-ring to seal.

