



# Installation Manual

BMW Engine Coolant Reservoir Cap

201-0393



This installation is not recommended for a novice or the “new guy” in the shop. Use caution when installing, as not to damage any factory components or components included in this kit. If you are not experienced in working on cars we recommend taking this kit to your local performance shop for installation.

**NOTE: Precision Raceworks, LLC holds no responsibility for any damage that occurs or laws that are broken in the installation or use of this kit. This kit is intended for off-road purposes only.**

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## Kit Contents

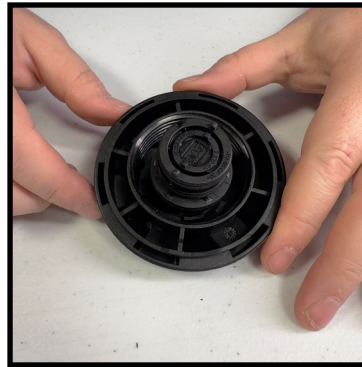
QTY	Description	QTY	Description
1	Threaded Billet Cap	1	Billet Cover plate (Blue, Black, or Silver)
5	M3 x 6mm Stainless Screw	1	Viton O-Ring 57.5x1.5mm

## Tools Necessary

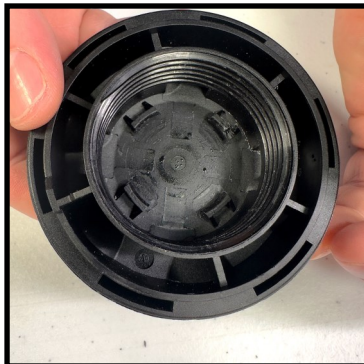
QTY	Description	QTY	Description
1	2mm Allen Head Driver		

This section of the manual is intended to show the assembly of the **Precision Raceworks Billet Coolant Reservoir Cap 201-0393** and final assembly. For instructions of the removal or installation of factory components, please refer to your service manual

1. Unpackage your kit and verify contents inside the box matches the list found on previous page. Cap may be pre-assembled.
2. Remove OEM coolant cap from car and proceed with parts transfer at a table.



3. Using your hand (or a flat head screwdriver) pry the pressure relief valve out of the factory cap by looking for the clips and applying pressure between the two clips.



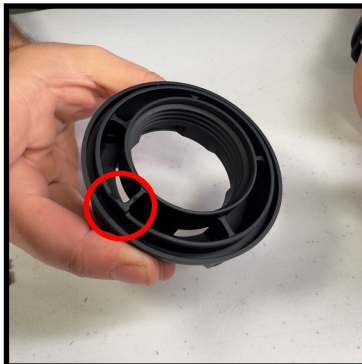
4. Take apart new billet cap by unscrewing the 5 M3 screws using a 2mm Allen driver.



5. Slide pressure relief valve into the grooves of the colored coolant cap piece. This should snap into place.



6. Place cap into main body by lining up the logo with the retaining tab that extends past body as shown in pictures below.



7. Install the 5 M3 screws using a 2mm Allen driver. The first screw should not be tightened at first to allow alignment of a second screw across so that the o-ring does not cause a bind. Tighten all the screws but be careful to not over-tighten or strip the heads, as they are small screws.



8. Assembly is now complete! Simply install onto the coolant reservoir by threading it in place until it clicks. Below is how your finished assembly should look.

