

FEMALE		ACTUAL			GOALS	
NATURAL FIBERS	Fibers	2020	2021	2022	2025	2030
	Organic Cotton	53,5%	50%	48%	52%	60%
	Recycled Cotton	0%	0%	0%	6%	20%
	Conventional Cotton	42,9%	47,3%	48%	35%	13%
	Linen	3,6%	2,7%	5%	7%	7%
	Total	100%	100%	100%	100%	100%

SYNTHETIC FIBERS	Recycled Polyester	52%	40%	50%	60%	70%
	Conventional Polyester	36%	33,3%	27%	10,5%	3,5%
	Acrylic	4%	6,6%	6,5%	3%	0%
	Nylon	4%	13,3%	10%	5%	0%
	Elasthane	4%	3,3%	3,3%	3,5%	3,5%
	Recycled Acrylic	0%	3,3%	0%	6%	8%
	Recycled Nylon	0%	0%	3,3%	12%	15%
	Total	100%	100%	100%	100%	100%

CELLULOSE FIBERS	Viscose (LENZING™ ECOVERO™)	33,3%	27,6%	31%	50%	60%
	Conventional Viscose	33,3%	48,2%	38%	20%	5%
	Modal	33,3%	24,1%	3,5%	0%	0%
	Modal (Tencel™)	0%	0%	27,5%	30%	35%
	Total	100%	100%	100%	100%	100%

ANIMALS	RWS (Responsible Wool Standard)	0%	0%	0%	5%	10%
	Wool	33,4%	66,7%	67%	90%	85%
	Merino Wool	33,3%	0%	0%	5%	5%
	Alpaca	33,3%	33,3%	33%	0%	0%
	Total	100%	100%	100%	100%	100%

 - PREFERRED

 - ACCEPTED

 - TOLERATED

 - AVOIDED

MALE		ACTUAL			GOALS	
NATURAL FIBERS	Fibers	2020	2021	2022	2025	2030
	Organic Cotton	67,5%	69,2%	80%	84%	74%
	Recycled Cotton	1,3%	1,2%	3%	6%	20%
	Conventional Cotton	29%	25,6%	17%	8%	4%
	Linen	2,6%	3,8%	0%	2%	2%
	Total	100%	100%	100%	100%	100%

SYNTHETIC FIBERS	Recycled Polyester	7%	14%	12,5%	25%	42%
	Conventional Polyester	79%	64%	50%	30%	15%
	Acrylic	0%	0%	6%	6%	5%
	Nylon	7%	14%	25%	15%	10%
	Elasthane	7%	7%	0%	5%	5%
	Recycled Acrylic	0%	0%	0%	8%	10%
	Recycled Nylon	0%	0%	0%	10%	13%
	Total	100%	100%	100%	100%	100%

CELLULOSE FIBERS	Viscose (LENZING™ ECOVERO™)	0%	0%	0%	10%	20%
	Conventional Viscose	80%	33%	100%	90%	80%
	Modal	20%	67%	0%	0%	0%
	Total	100%	100%	100%	100%	100%

ANIMALS	RWS (Responsible Wool Standard)	0%	0%	0%	5%	10%
	Wool	50%	71%	100%	95%	90%
	Merino Wool	50%	14%	0%	0%	0%
	Lambswool	0%	14%	0%	0%	0%
	Total	100%	100%	100%	100%	100%

 - PREFERRED

 - ACCEPTED

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