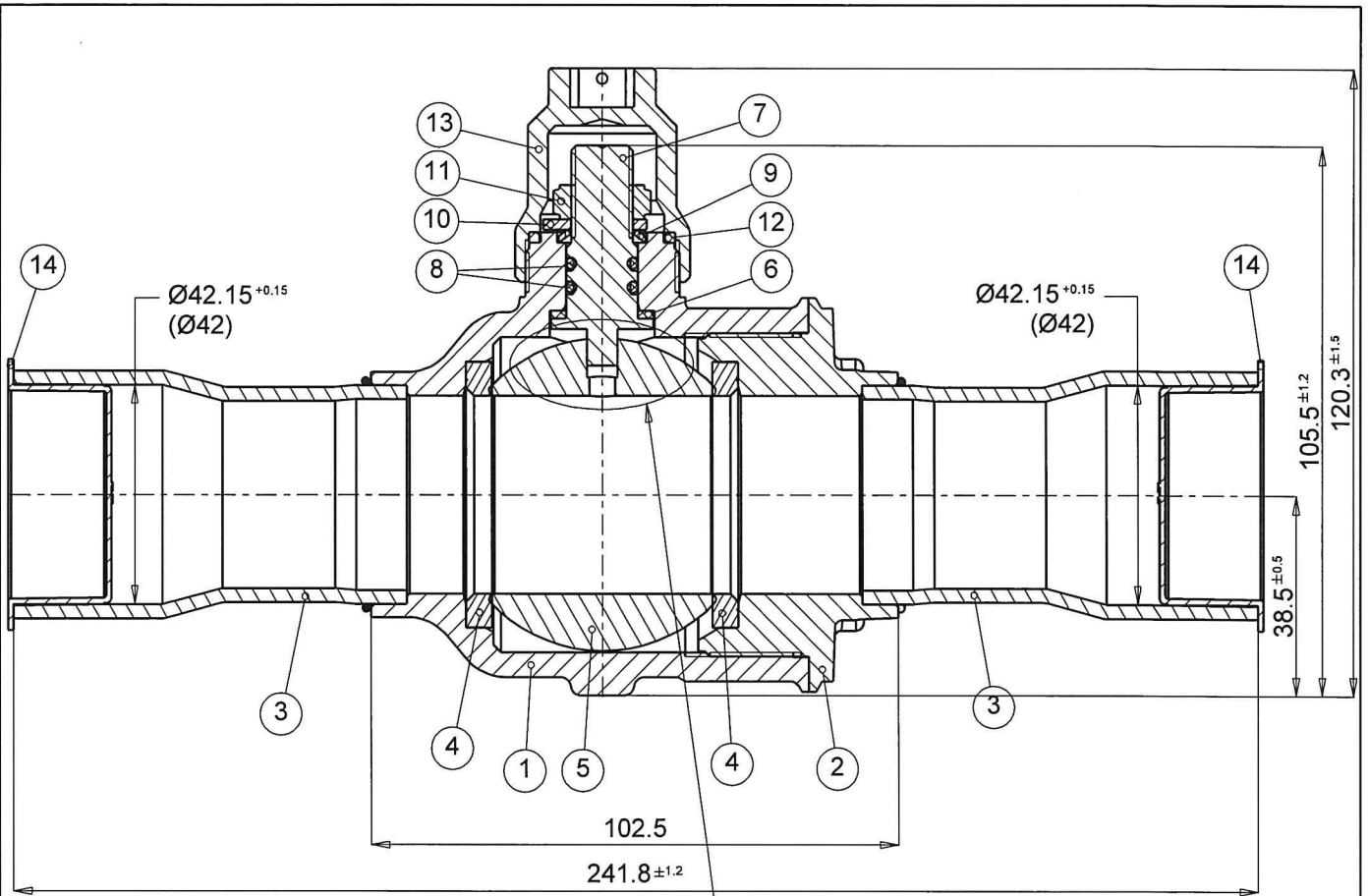


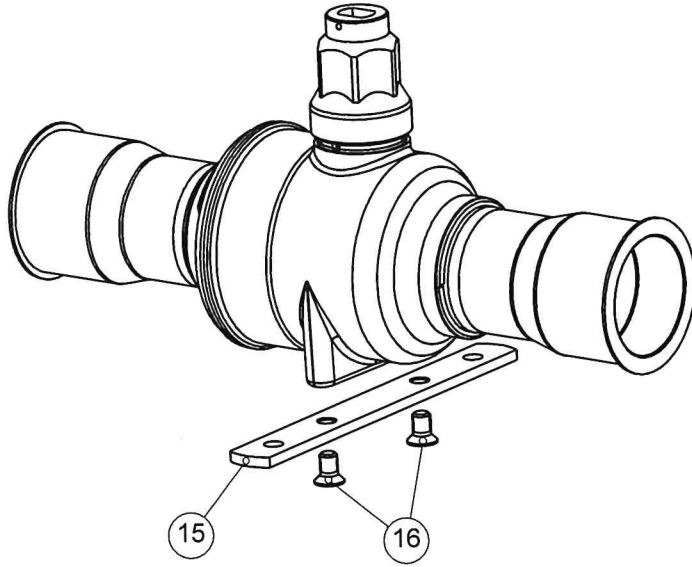
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DIN 3141
ISO DIN 1302
DWG. NO 01



The pressure balancing hole is located on the top of the ball



SCALE 2/5

Item No	Part No	Product Type	Material
1	610607576	Body	Brass CuZn40Pb2
2	610601216	Cover	Brass CuZn40Pb2
3	612502161	Copper Tube	Copper Half Hard R-250
4	610811047	Sealing Ring	PTFE (%25 CF)
5	610711057	Ball	Brass CuZn40Pb2
6	610803008	Spindle Gasket	Teflon-PTFE
7	611213095	Spindle	Stainless Steel AISI 303
8	610810161	O-Ring	EPDM
9	612217034	Bellaville Washer	Spring Steel X10CrNi188
10	612217025	Block Ring	Stainless Steel AISI 304
11	610618134	Nut	Brass CuZn39Pb3
12	610803122	Upper Cover Gasket	POM (DELTRIN)
13	610601322	Upper Cover	Brass CuZn40Pb2
14	610801107	Tube Cap	Polyethylene
15	612212013	Connection Bracket	HRP-A1 Steel Plate
16	612222002	Screw	Steel 6.6

NOMINAL DIMENSIONS	0.5-6	6-30	30-120	120-400	C					
TOLERANCES	±0.1	±0.2	±0.3	±0.5	B					
FREE DIMENSION TOLERANCES					A					
Angle Tolerances					Letter	Modifications	Date	Name	COLD COM	
...10mm	±1°	Designer	G.AYDIN	28.02.23						
10-50mm	±30'	Approval	K.KARATAS						COLD COM 601017957-13	
50-120mm	±20'	Scale	Prod. Name:							
120-400mm	±10'								ColdCom GmbH Friedrichstr. 12 53332 Bornheim www.coldcom.de	
DWG. NO	01									

ASSEMBLY

Ø 42 REFRIGERANT BALL VALVE

