## Indoor | 15" Clear Ice Machine Gourmet Cube: Gravity Drain and Pump Models



- Produces up to 68 lbs of 11/8" x 11/8" x 11/4" clear gourmet cubes per day
- Bin stores up to 25 lbs of clear ice
- Energy Star rated
- Integrated water filter system removes any impurities producing the clearest ice, filter included
- Clear ice scoop and storage hook included
- Signature SAPPHIRE blue interior
- Fully wrapped stainless-steel exterior
- Articulating, concealed self-closing hinges with built-in door stop
- Multifunction capacitative touch electronic control
- Auto shut-off when ice bin is full
- Alert notifies when time to initiate easy cleaning process
- Quiet mode feature can be set to suspend ice-making production during specific times of the day
- Full LED theater lighting
- Unit ships right hinged with field-reversible doors
- Stainless model includes a 1" diameter stainless steel handle with faceted standoffs (26" length)
- Panel ready model requires ¾" custom door panel and handle
- Precise zero clearance design allows for unmatched integration into any built-in setting
- 4 Independent adaptable leveling legs
- Black steel grille accepts an integrated toe kick
- Adaptable grille design allows alignment with adjacent cabinetry and toe kick/plinth
- Installation requires a customer-supplied water line and includes a 10 ft factory-installed drain line
- Gravity drain and factory-installed pump models available
- Replacement water filter part no. 601503







ss Panel Ready

**Model Details** 

Model	Pump	Finish	Description	Shipping Weight
SIIM15GDSS	No	Stainless Steel	15" Indoor Clear Ice Machine Gourmet Cube, Gravity Drain	118 lbs
SIIM15GDPR	No	Panel Ready	15" Indoor Clear Ice Machine Gourmet Cube, Gravity Drain	113 lbs
SIIM15PSS	Yes	Stainless Steel	15" Indoor Clear Ice Machine Gourmet Cube, Factory Installed Drain Pump	120 lbs
SIIM15PPR	Yes	Panel Ready	15" Indoor Clear Ice Machine Gourmet Cube, Factory Installed Drain Pump	114 lbs

Dimensions/Weight	Detail
Product Depth	23 ¼"
Product Height	34" - 35"
Product Width	14%"
Product Weight	100 lbs
Shipping Dimensions	17 ¾" x 27 ½" x 36 ¾"
Shipping Weight	120 lbs

Integration/Panel Information*	Detail
Panel Height	30" - 31"
Panel Thickness	3/4"
Panel Width	14 %"
Maximum Panel Weight	25 lbs

<sup>\*</sup>Refer to manual for all panel and installation instructions







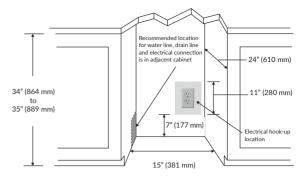
The Legacy Companies warrants to the original purchaser of its SAPPHIRE products that they will be free from defects in materials and workmanship for the following time periods from the date of purchase shown on the sales receipt:

Model	Details
Control Type	Electronic Capacitative Touch with OLED Screen
Indoor or Outdoor	Indoor
Built-in Installation	Inset, Frameless / Overlay and Framed Cabinet Styles
Ice Size	1%" x 1%" x 1¼"
Ice Weight (g) per unit	22 g / 0.0485 lbs
Ice Quantity per cycle	24 Individual Cubes (1¼ lbs)
Ice Production Capacity	68 lbs
Ice Storage Capacity	25 lbs
Refrigerant Type	R290

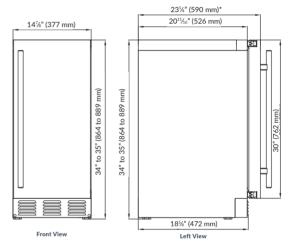
Plumbing Water	Details
Water Inlet Adapter	1/4" OD Compression Fitting*
Water Pressure Operating Range (psi)	20 psi – 80 psi
Integrated Water Filter System	Yes
Water Usage	16½ gallons per 100 lbs of ice
Factory Installed Drain Line	10 feet
Drain Required	Yes (See manual for details)
Replacement Water Filter	Part No. 601503
*Water line not included	

Electrical	Details
Electrical Requirements	115 V / 60 Hz
Volt Range	104 V ~ 127 V
Electrical Service	15 amp
Running Amps	2.4 amps

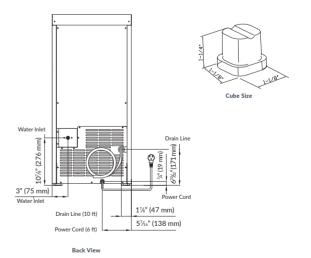
Approvals – Certifications	Details
Energy Star	Yes
ETL Sanitation	Yes
UL Commercial	Yes



NOTE: For Gravity drain models, the drain hole cannot exceed 7 inches above the floor. models, the drain hole should be no lower than 7 inches and no higher than 4 feet above the floor.



\*Dimensions are the same for Panel Ready unit when  $\ensuremath{\mbox{\%}}{\mbox{"}}$  panel applied



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