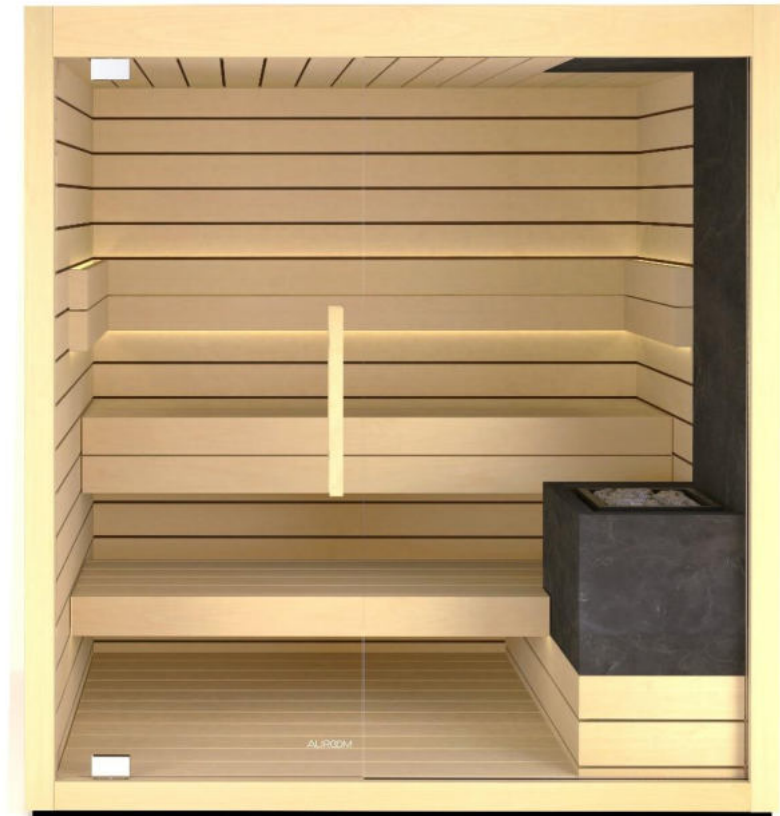


# LUMINA

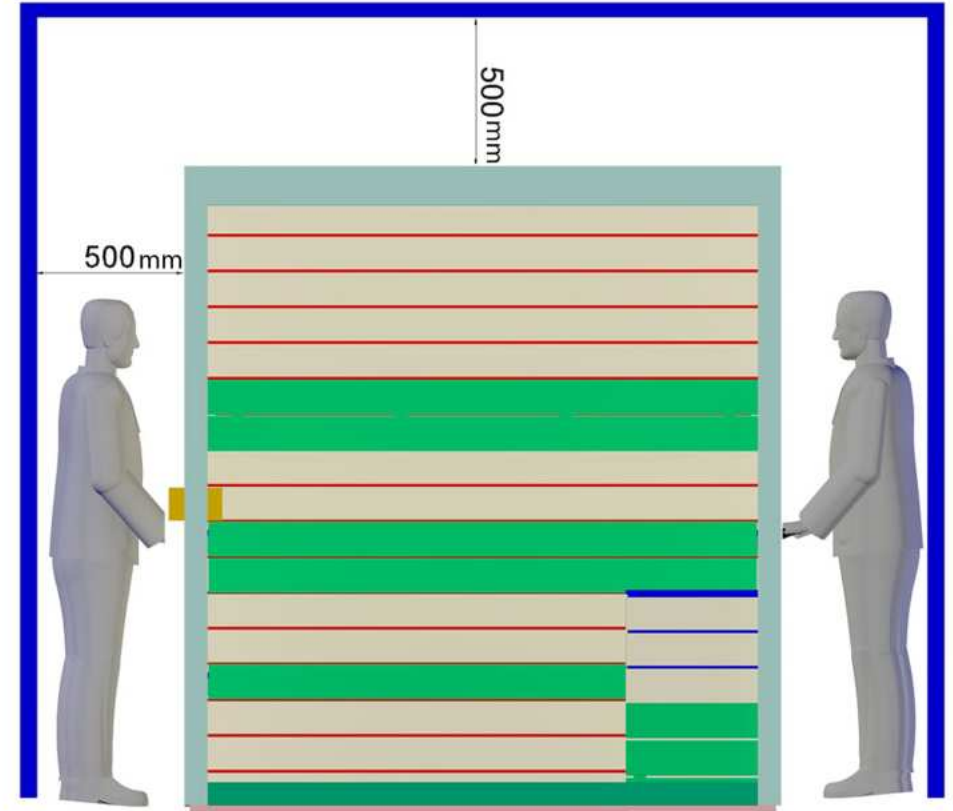
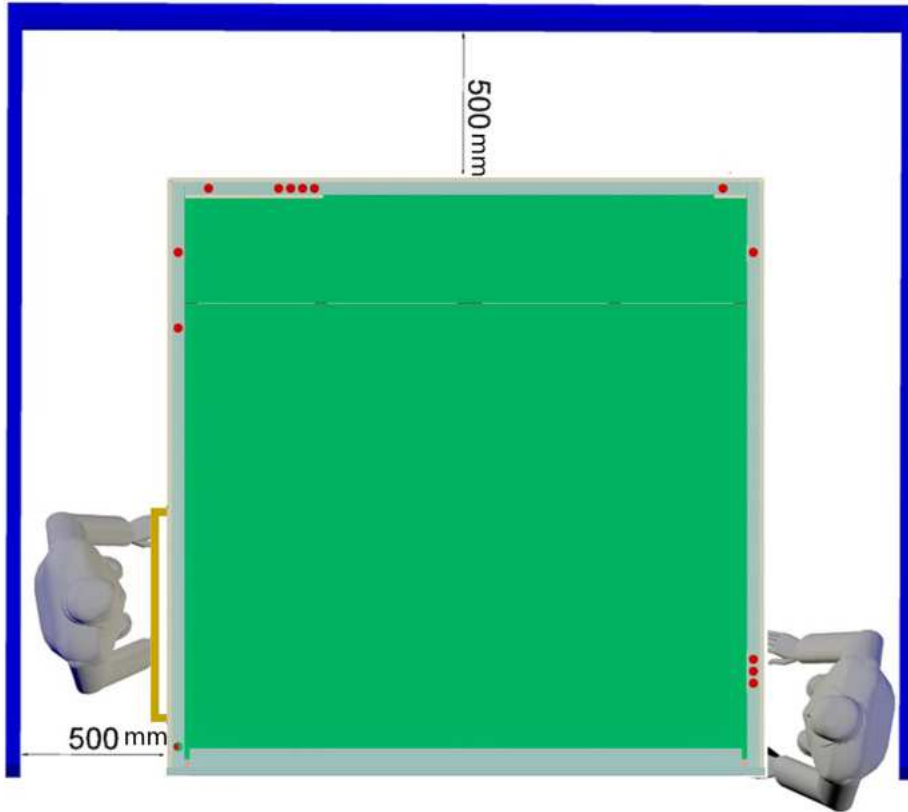
## Installation manual

Dimensions:  
120x180 cm  
150x180 cm  
150x200 cm

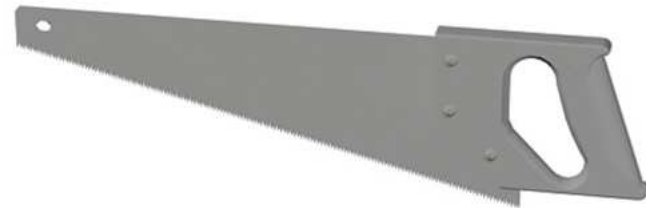
Handedness:  
Left



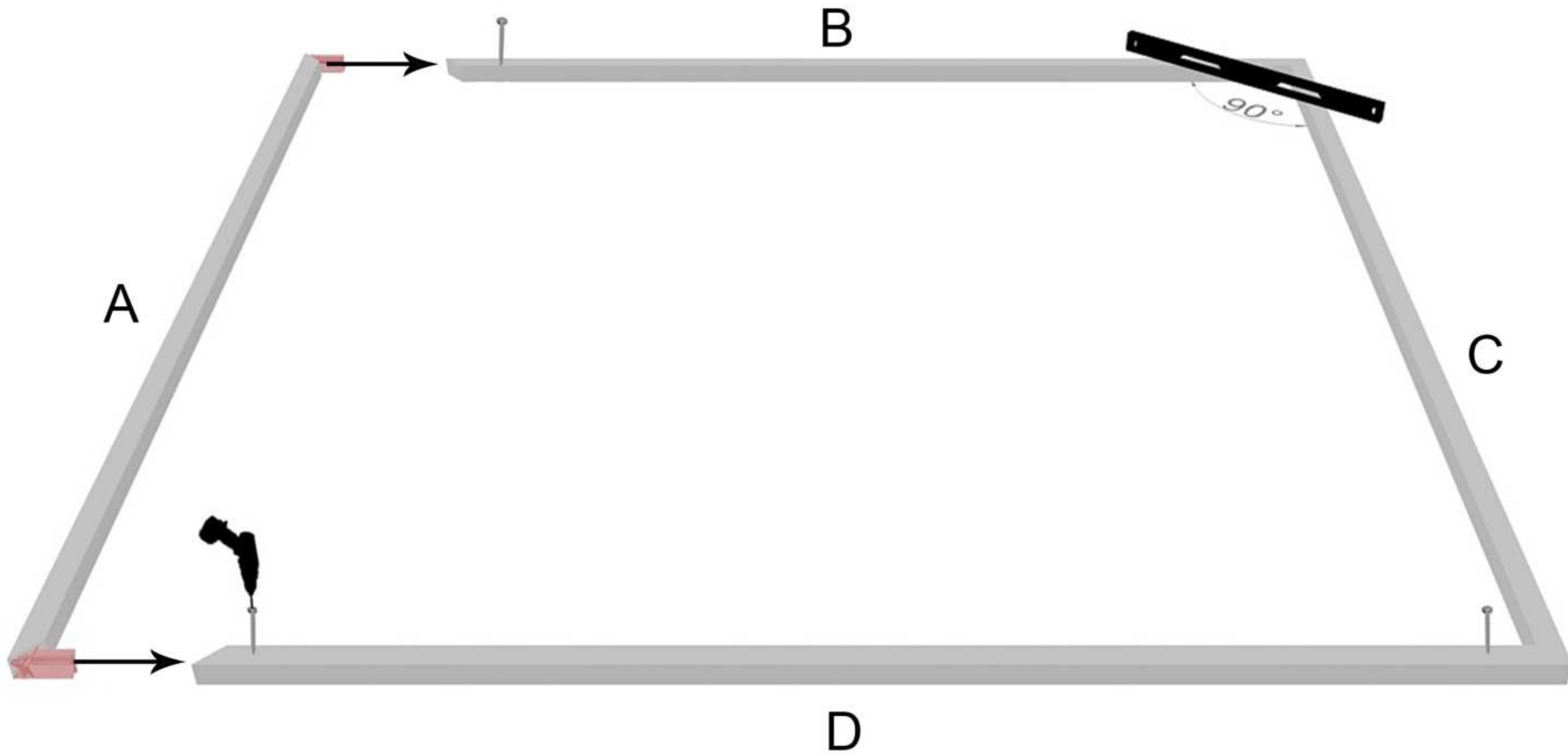
# Leave space for better assembly



# Tools

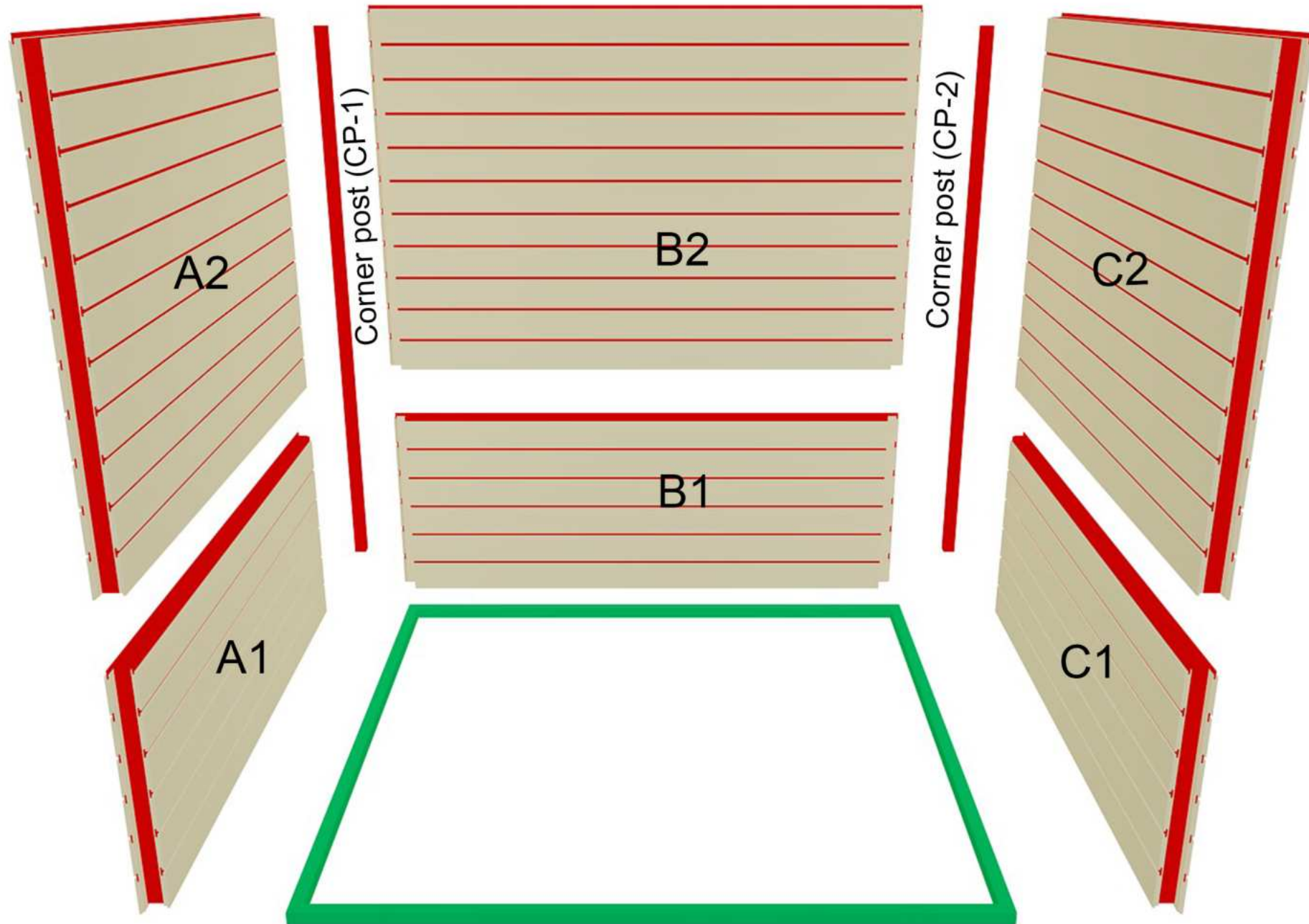


# 1. Base frame

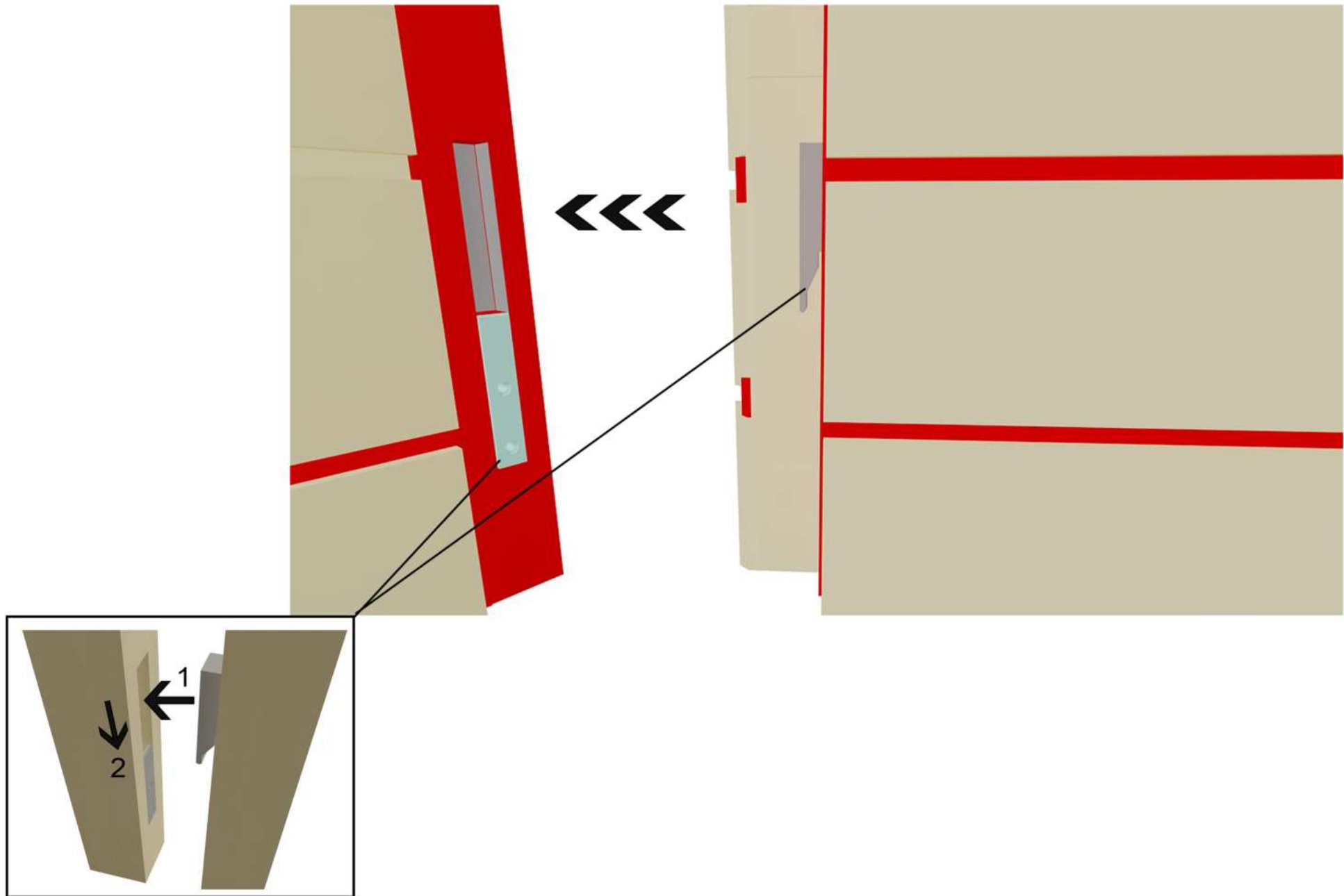


	A/C (mm)	B/D (mm)
120x180 cm	1178	1770
150x180 cm	1478	1770
150x200 cm	1478	1970

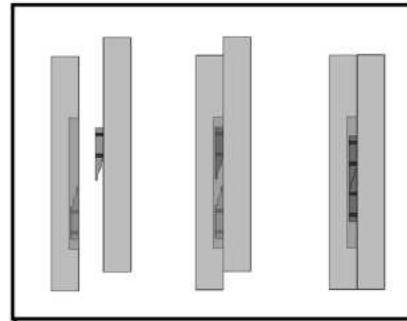
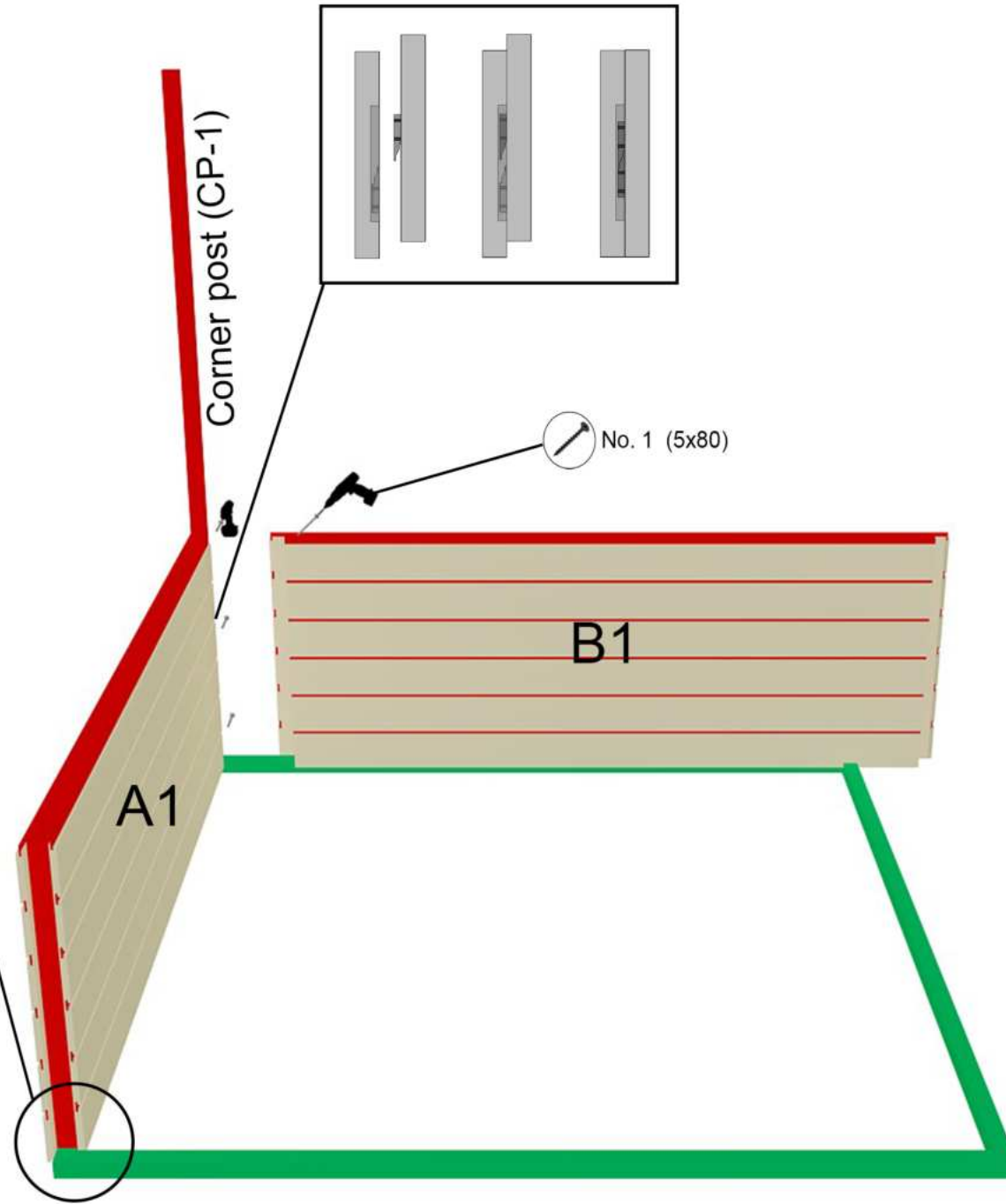
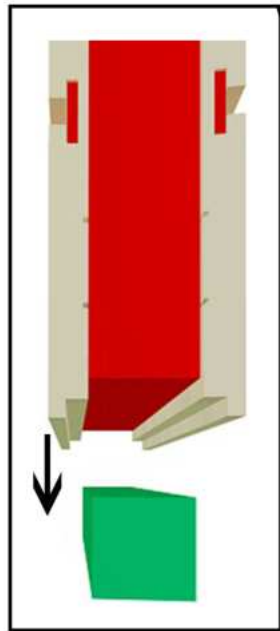
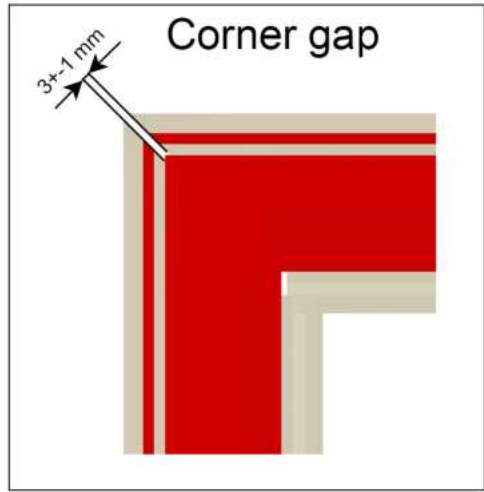
## 2. Walls



### 3. Multiclip closing system



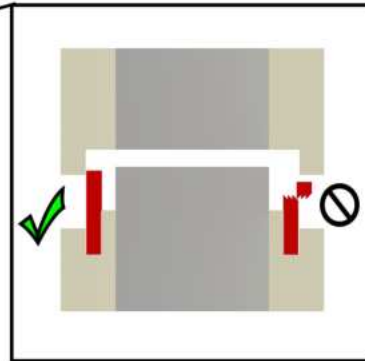
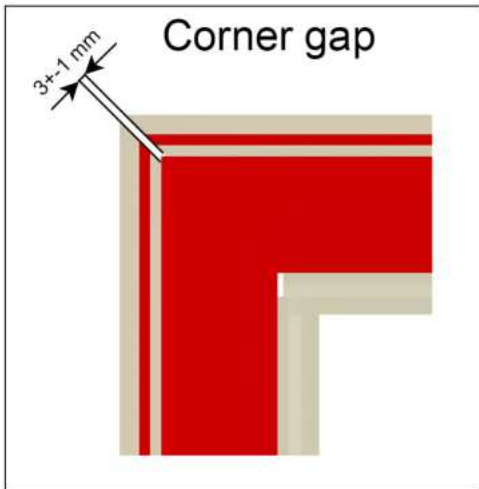
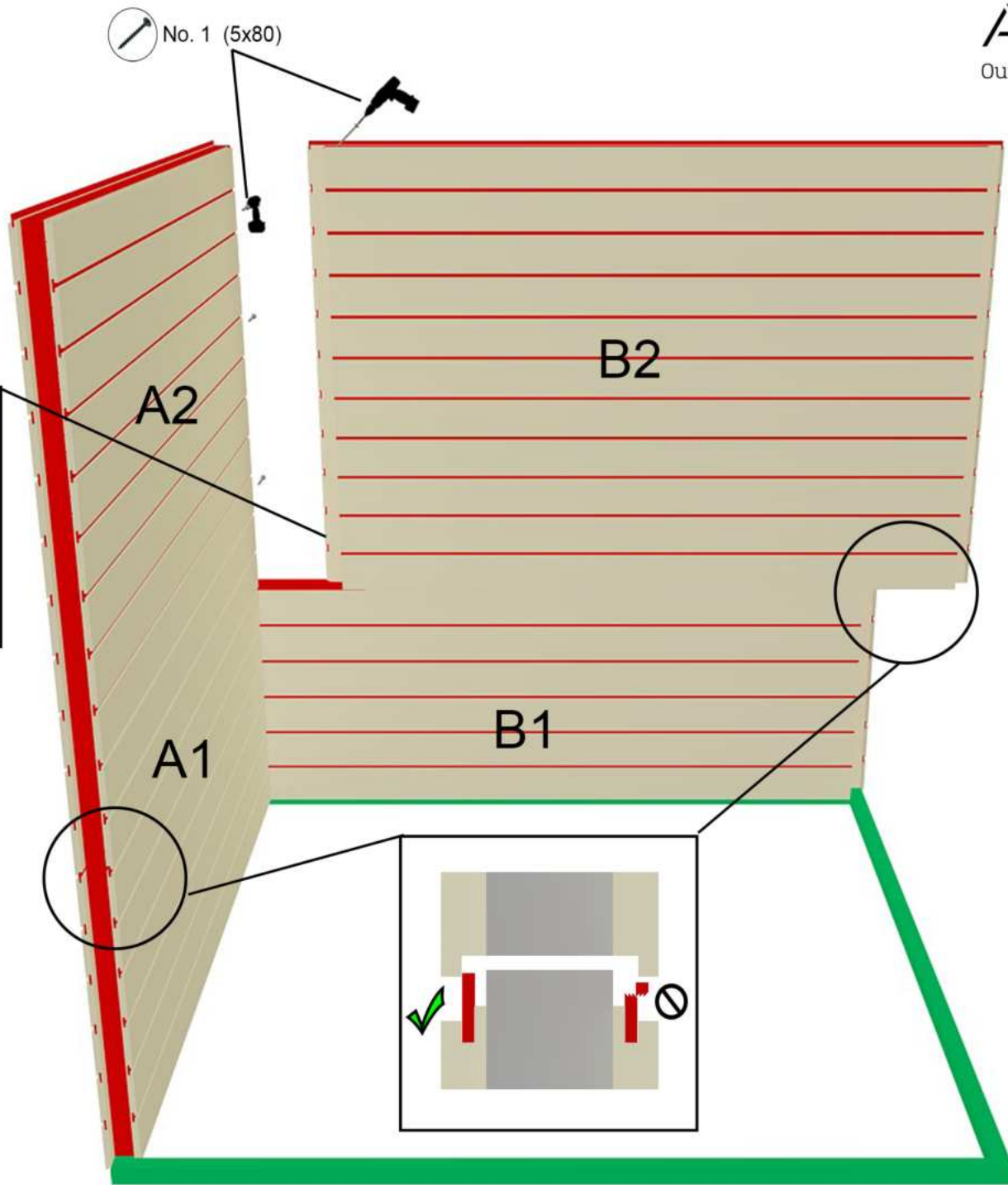
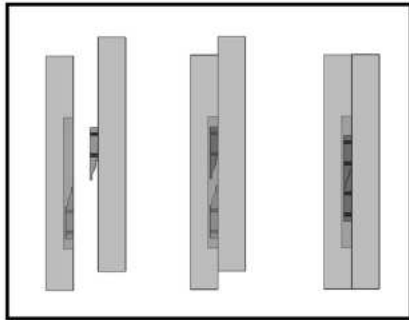
# 4. Fixing walls A1 & B1





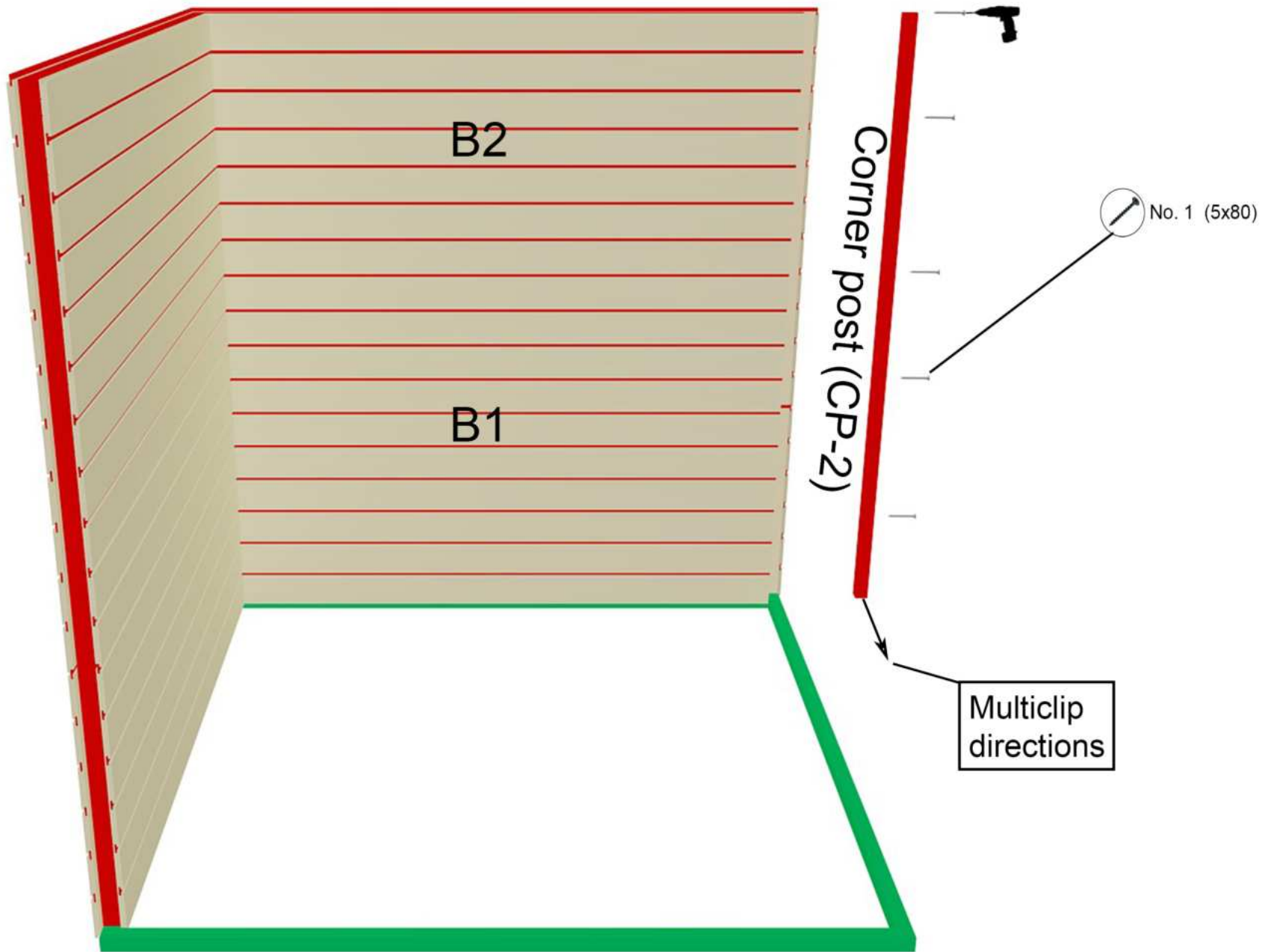
# 5. Fixing wall A2 & B2

No. 1 (5x80)

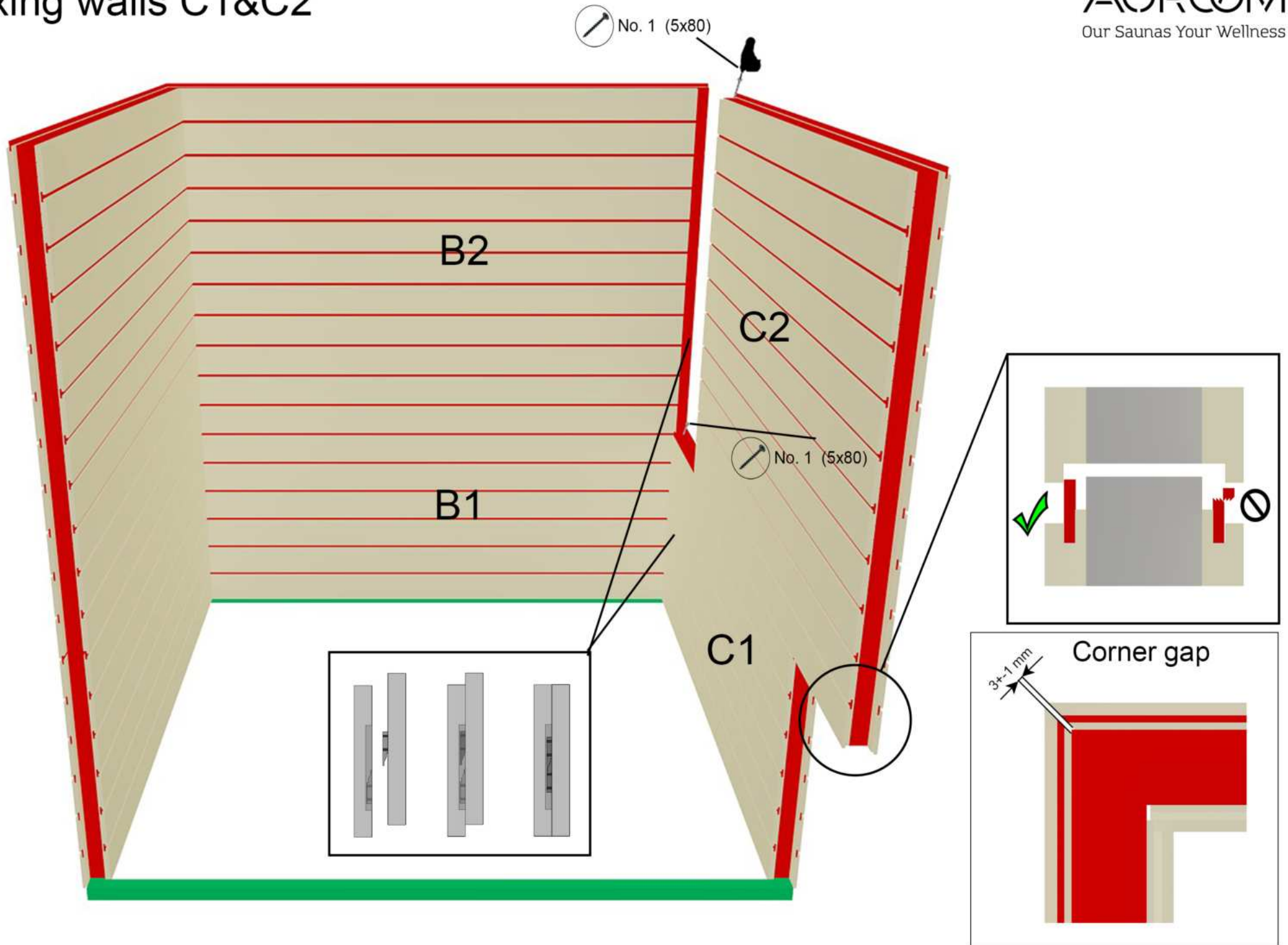




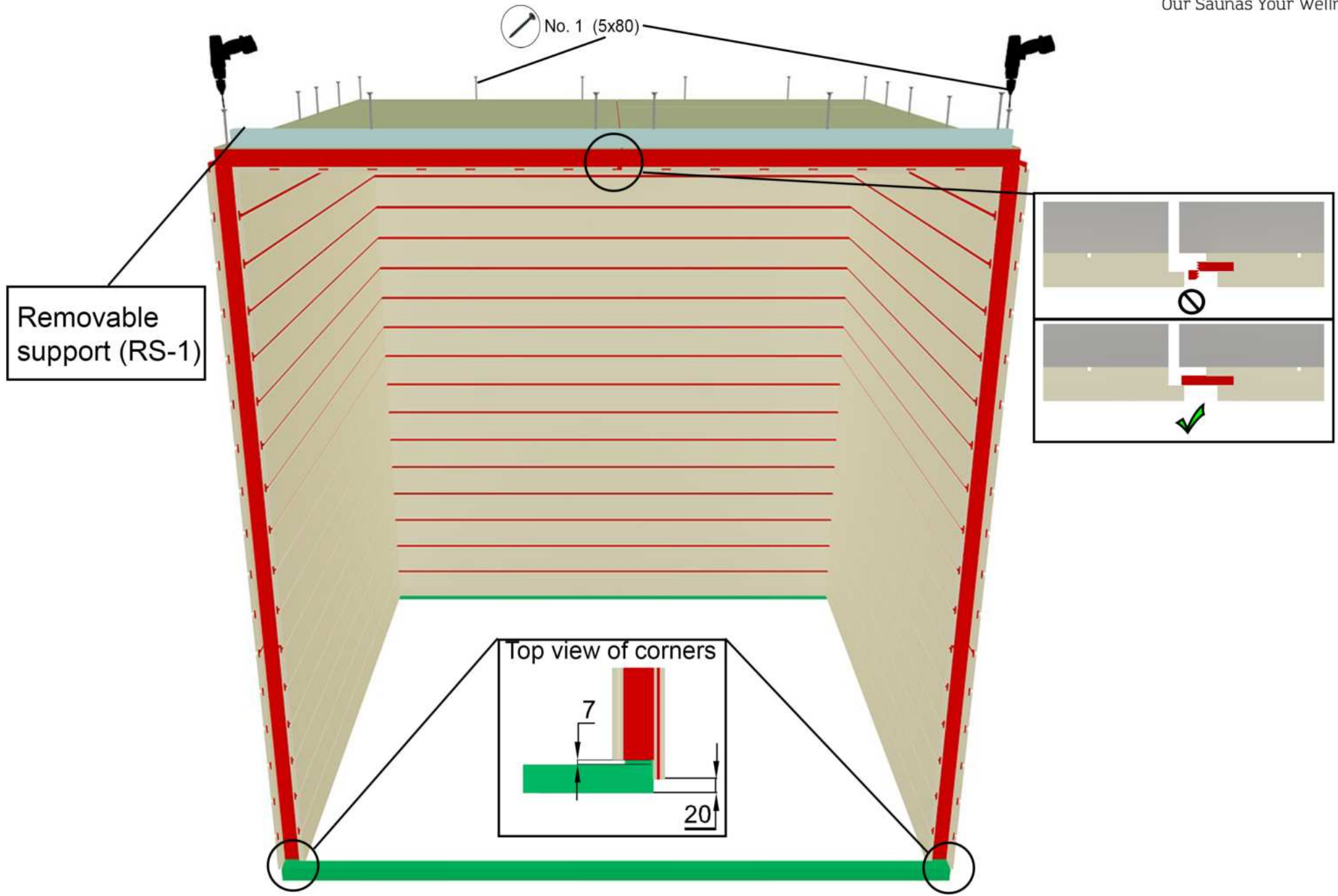
## 6. Fixing corner post



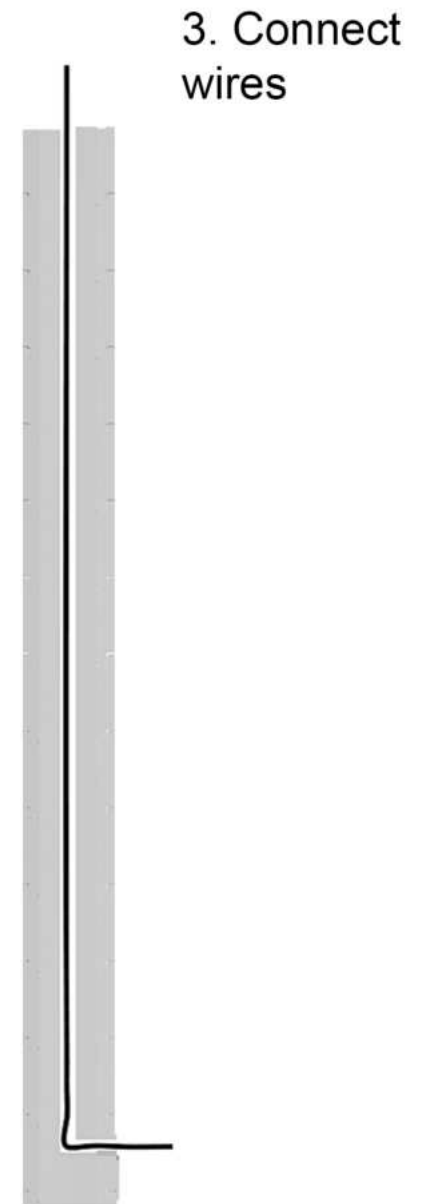
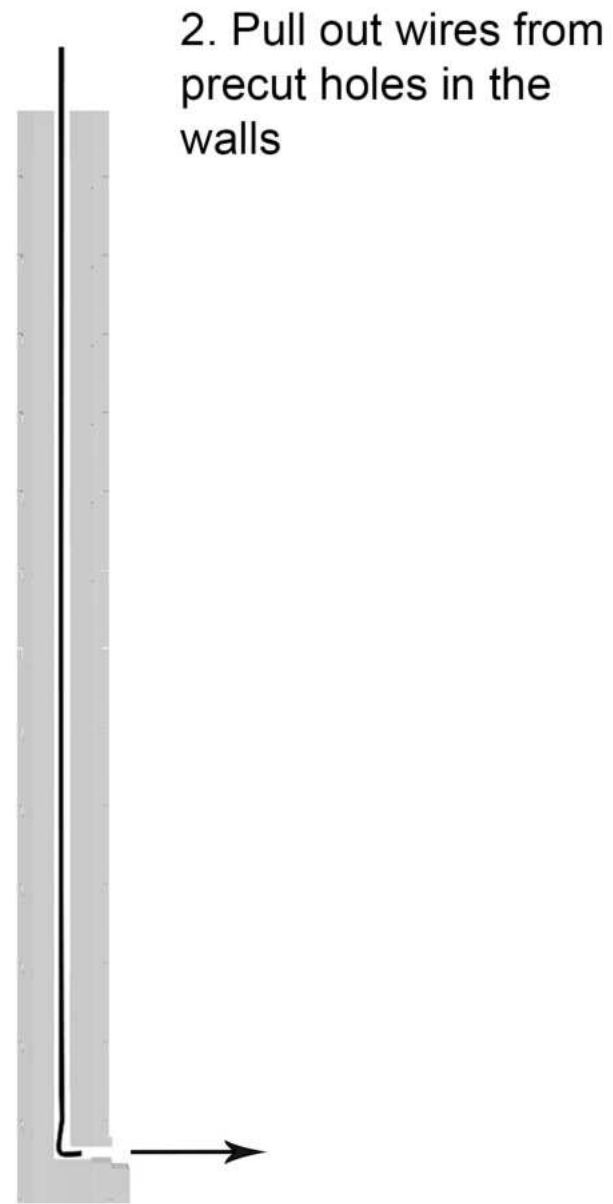
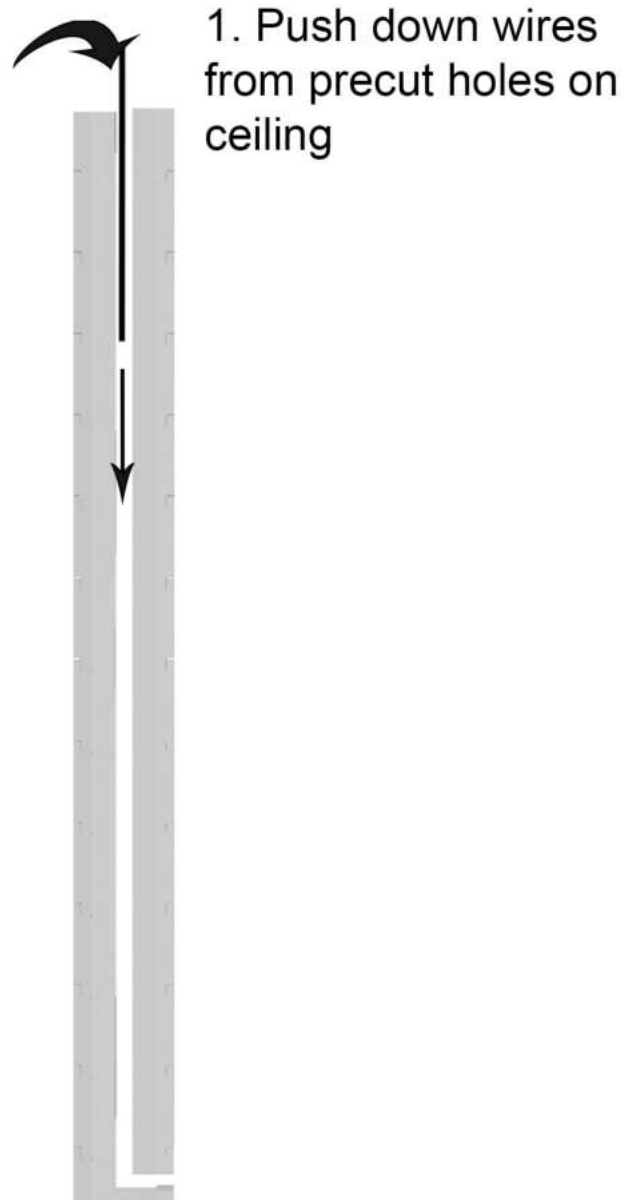
# 7. Fixing walls C1&C2



# 8. Fixing ceilings



## 9. Wiring inside walls

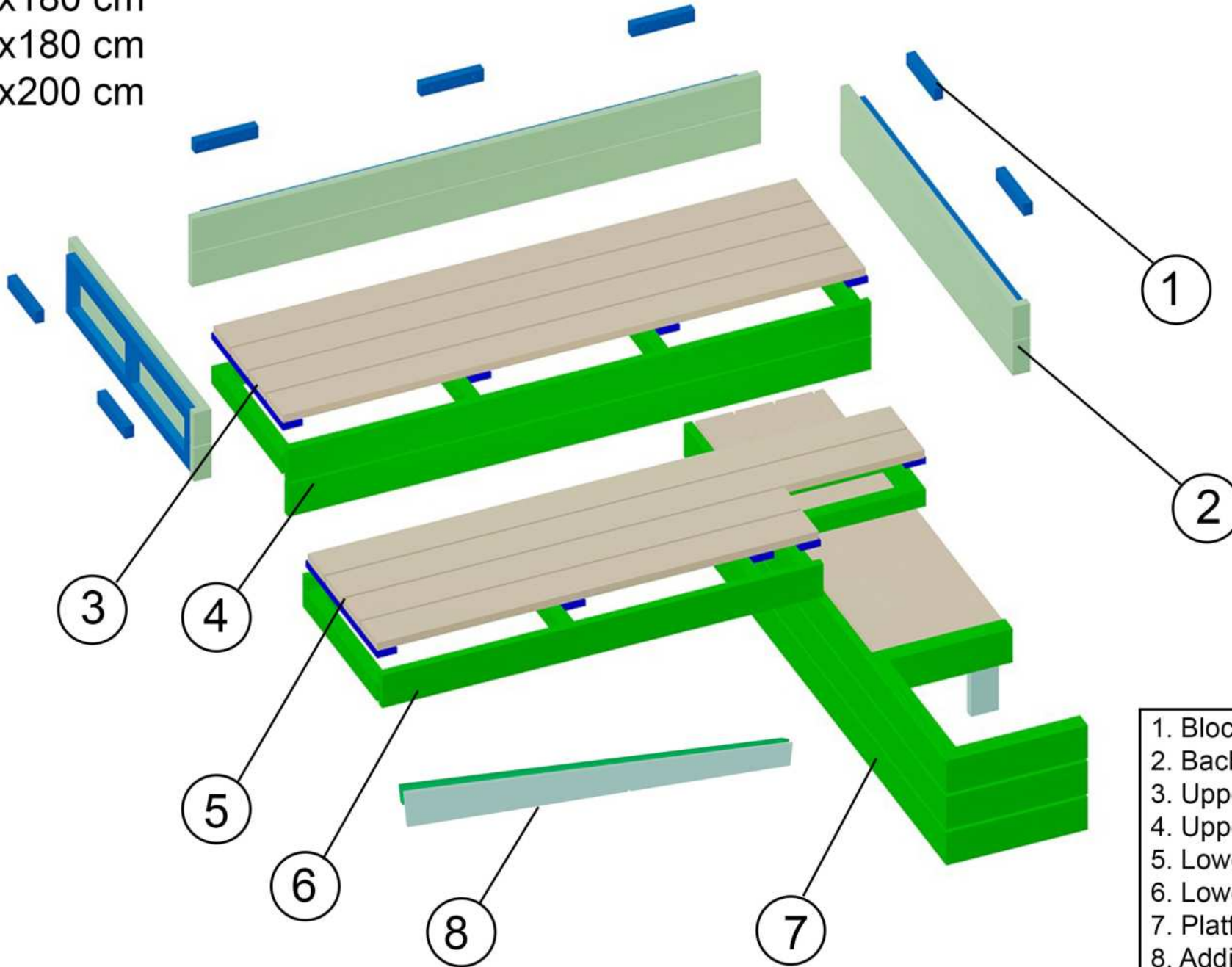


# 10. Interior

120x180 cm

150x180 cm

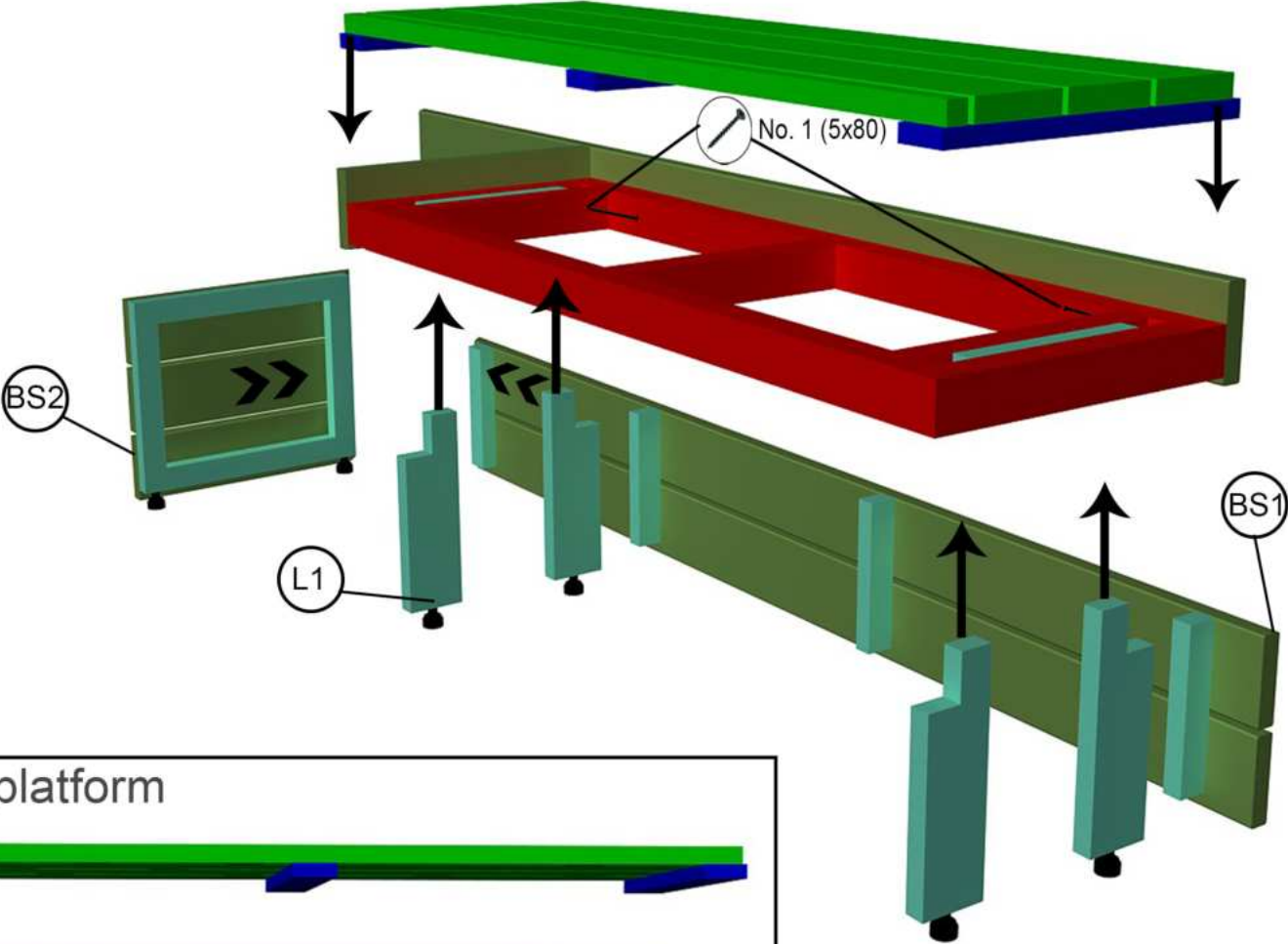
150x200 cm



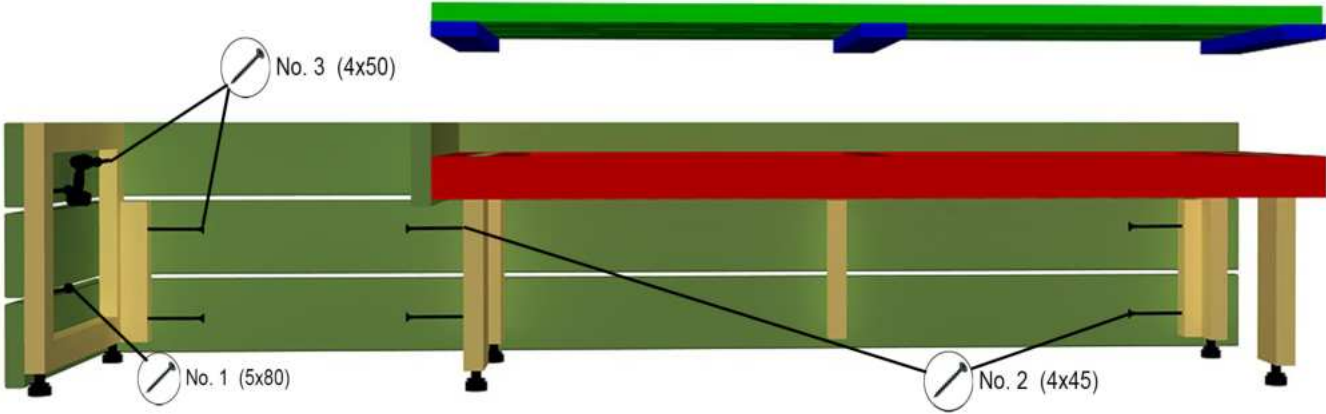
- 1. Block for fixing backrests
- 2. Backrests
- 3. Upper bench grid
- 4. Upper bench frame
- 5. Lower bench grid
- 6. Lower bench frame
- 7. Platform
- 8. Additional support for model 120x180 cm



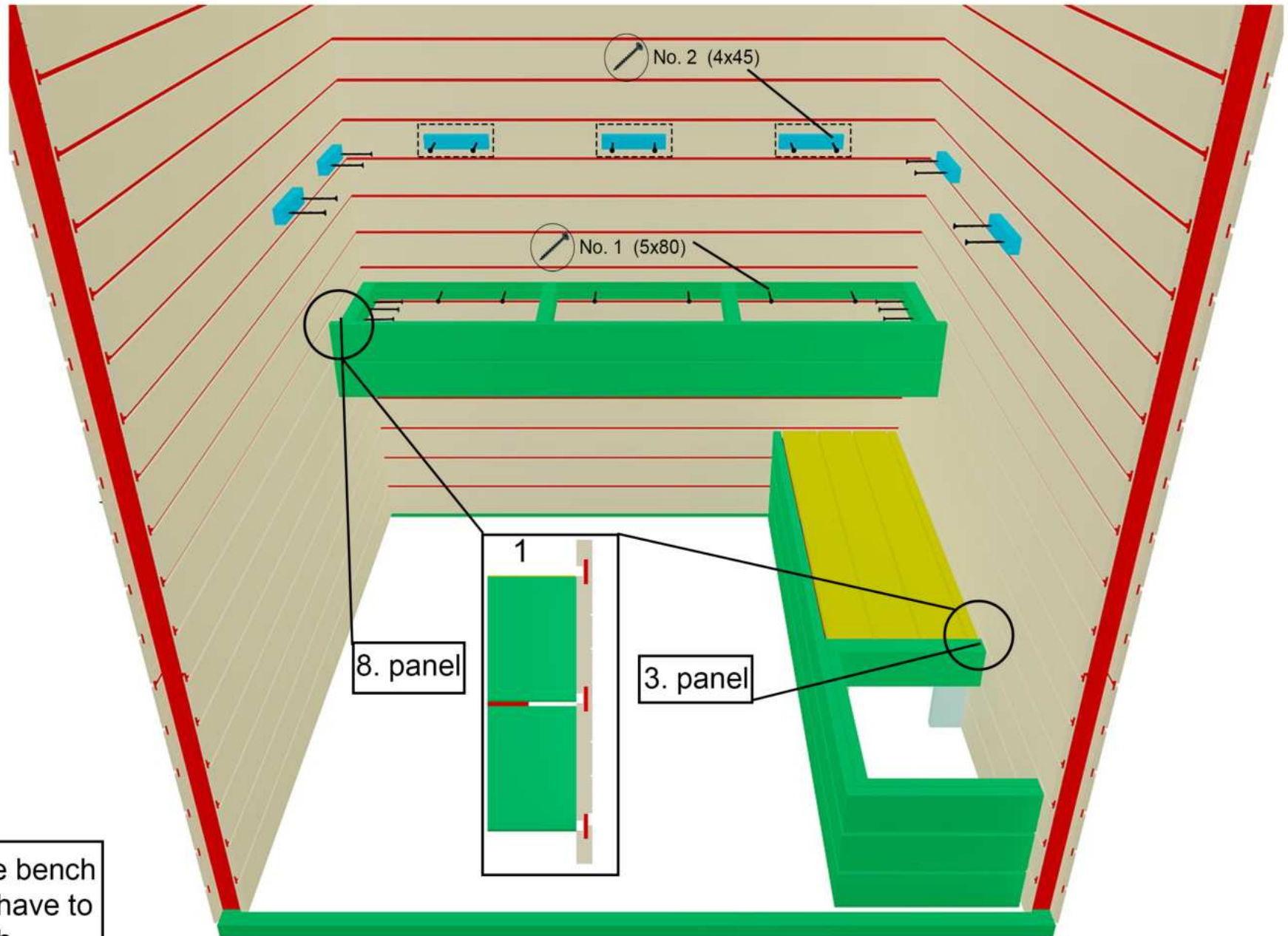
# 10.1 Assembly of platform



## Fixing platform



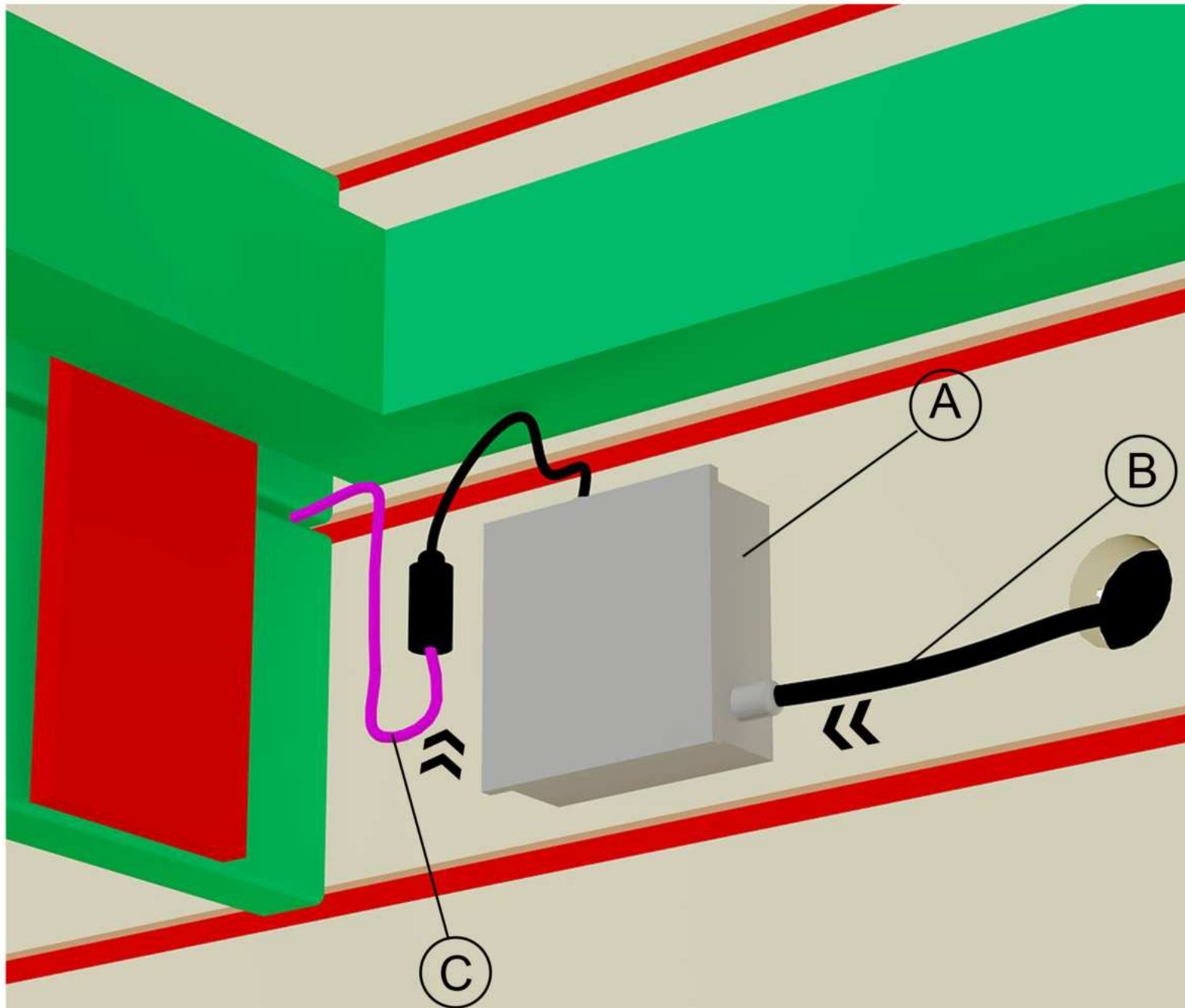
# 10.2 Upper bench frame & blocks for backrest



1. Frontside of the bench frame & platform have to be same level with paneling as shown



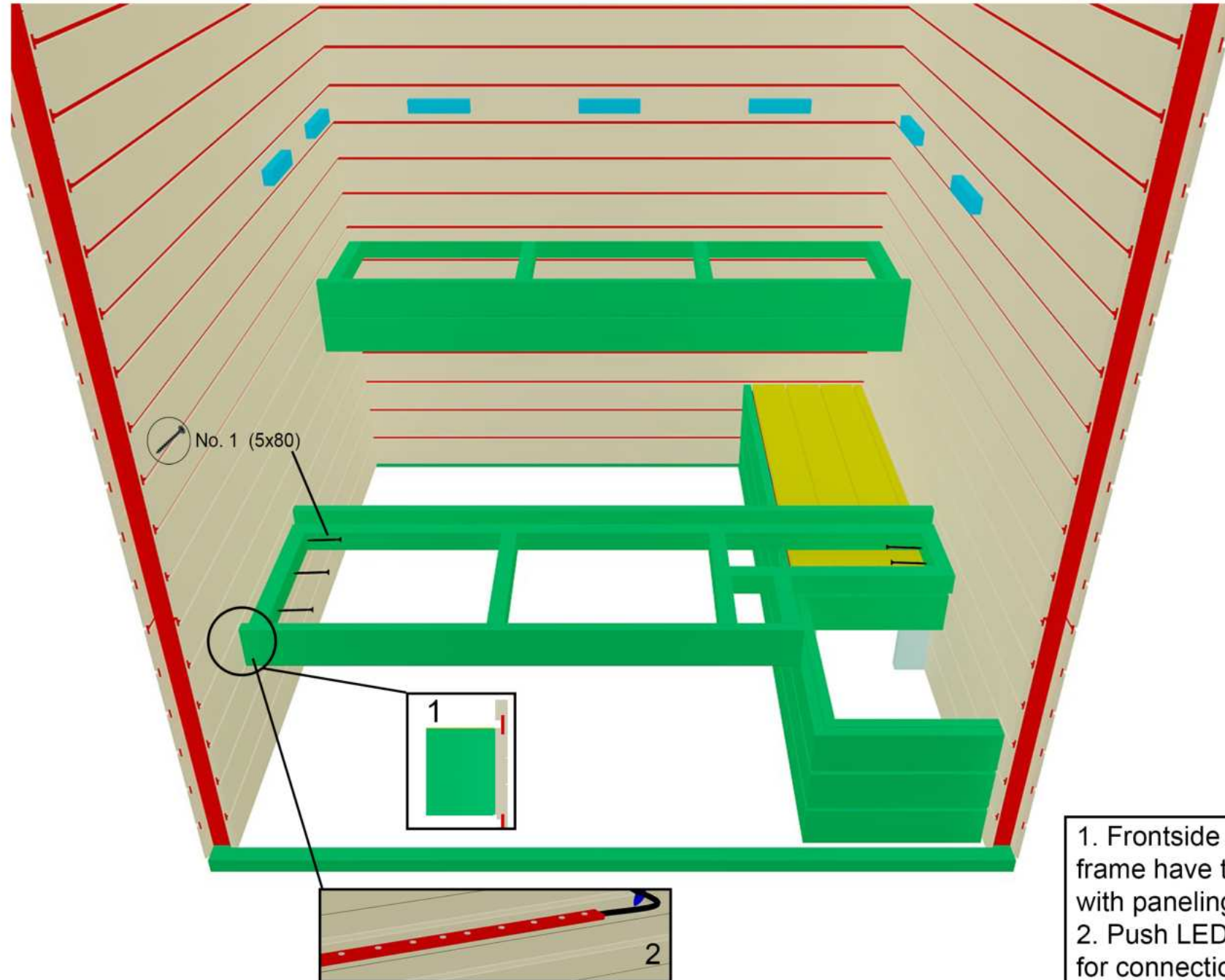
## 10.3 Cariitti optic fibre for upper bench (Optional)



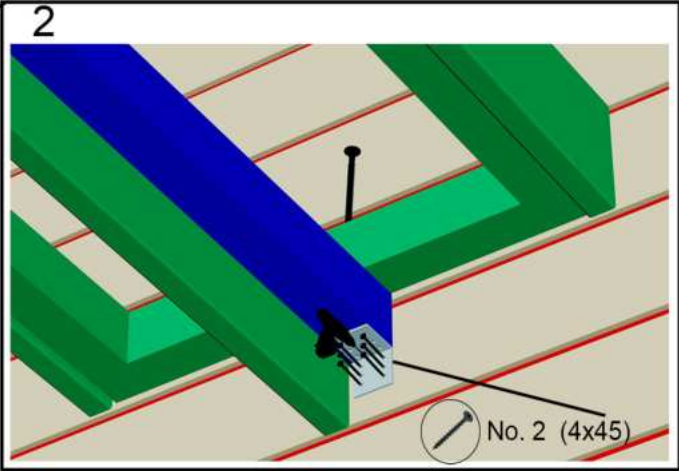
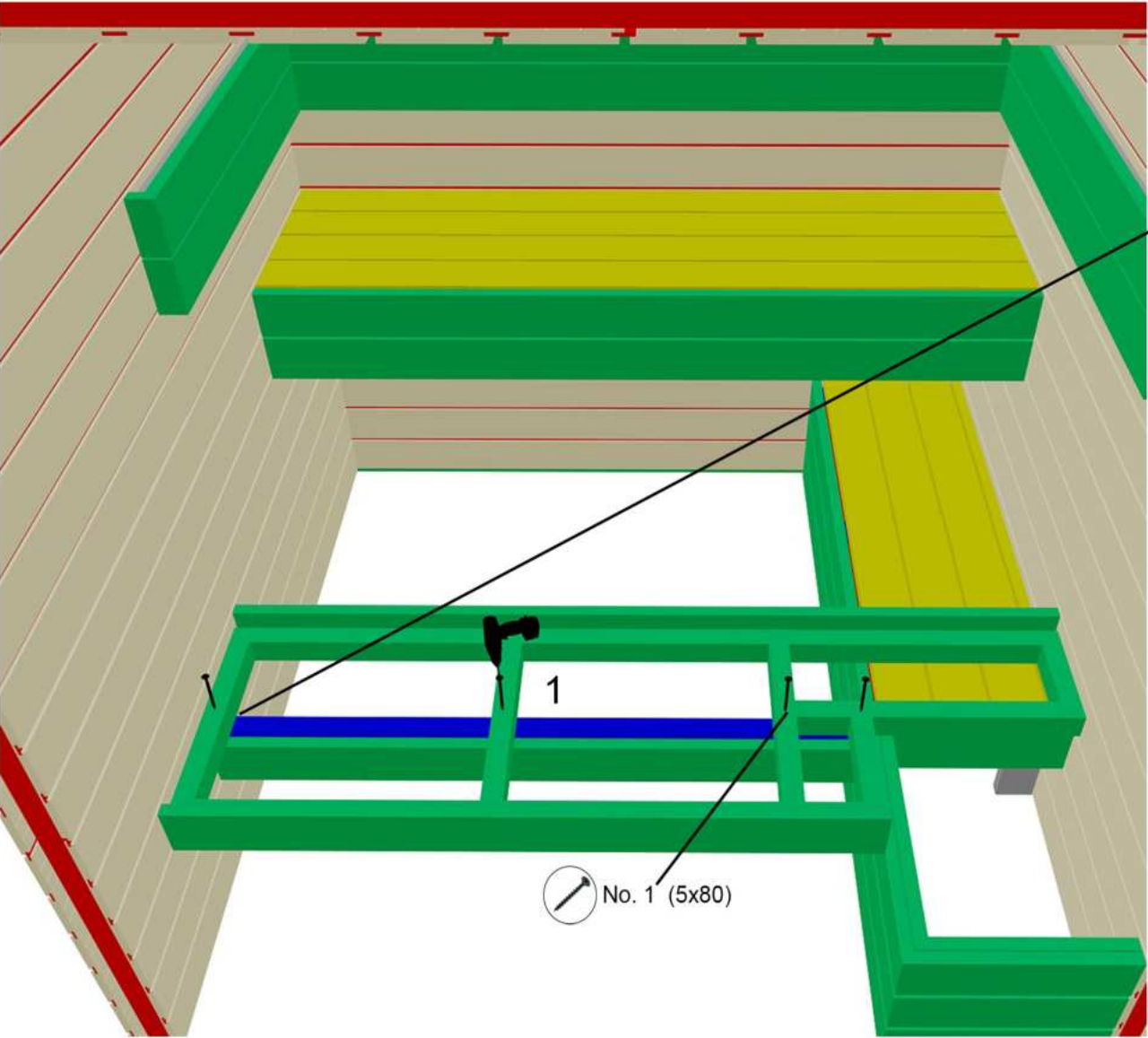
- A. Projector
- B. Power cable
- C. Fibre

1. Push down power cable from the ceiling
2. Connect power cable with projector
3. Push fiber in gap between upper bench frontboards
4. Connect fibre with projector

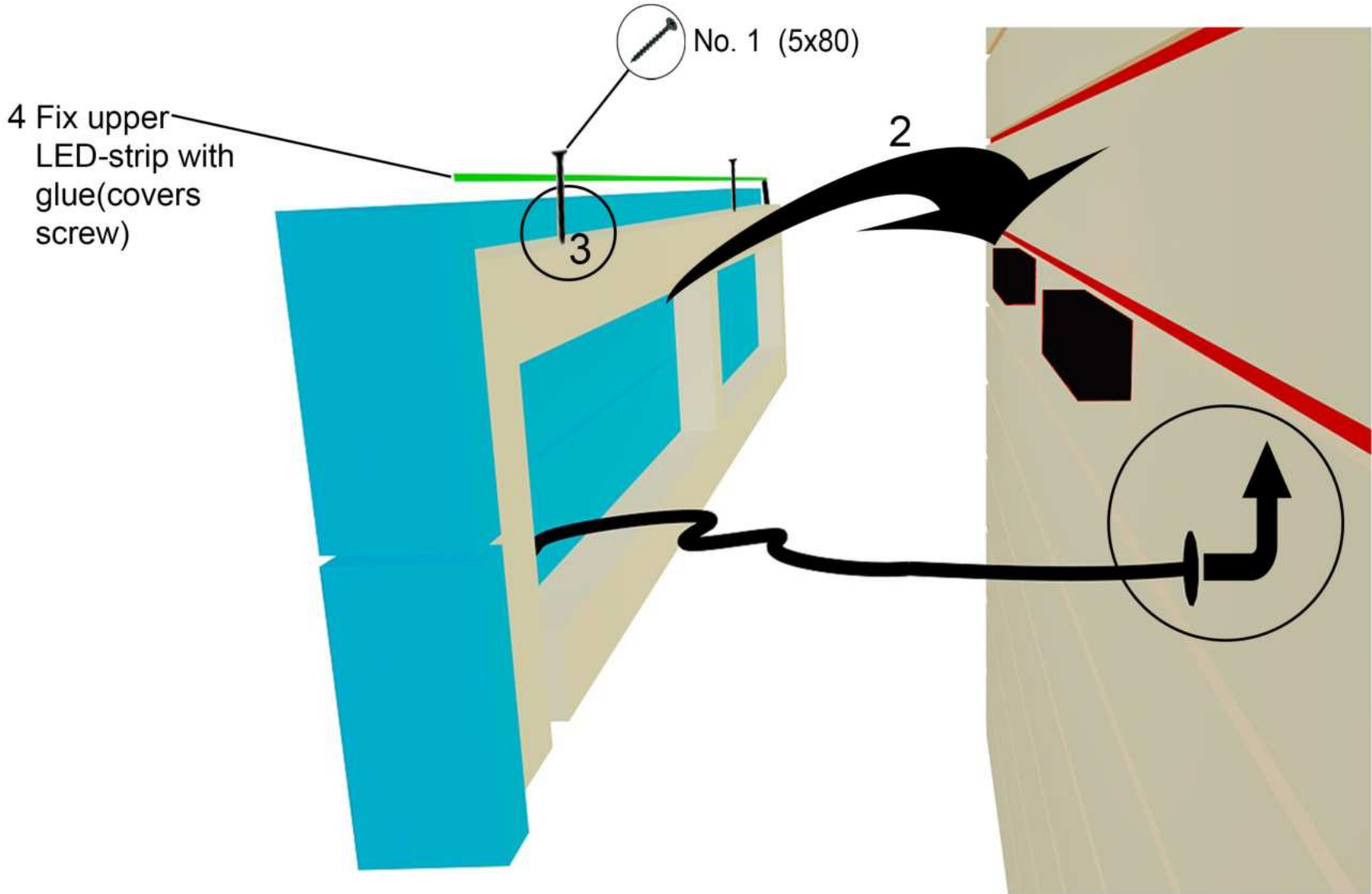
# 10.4 Lower bench frame fixing



# 10.5 Additional support fixing 120x180 cm

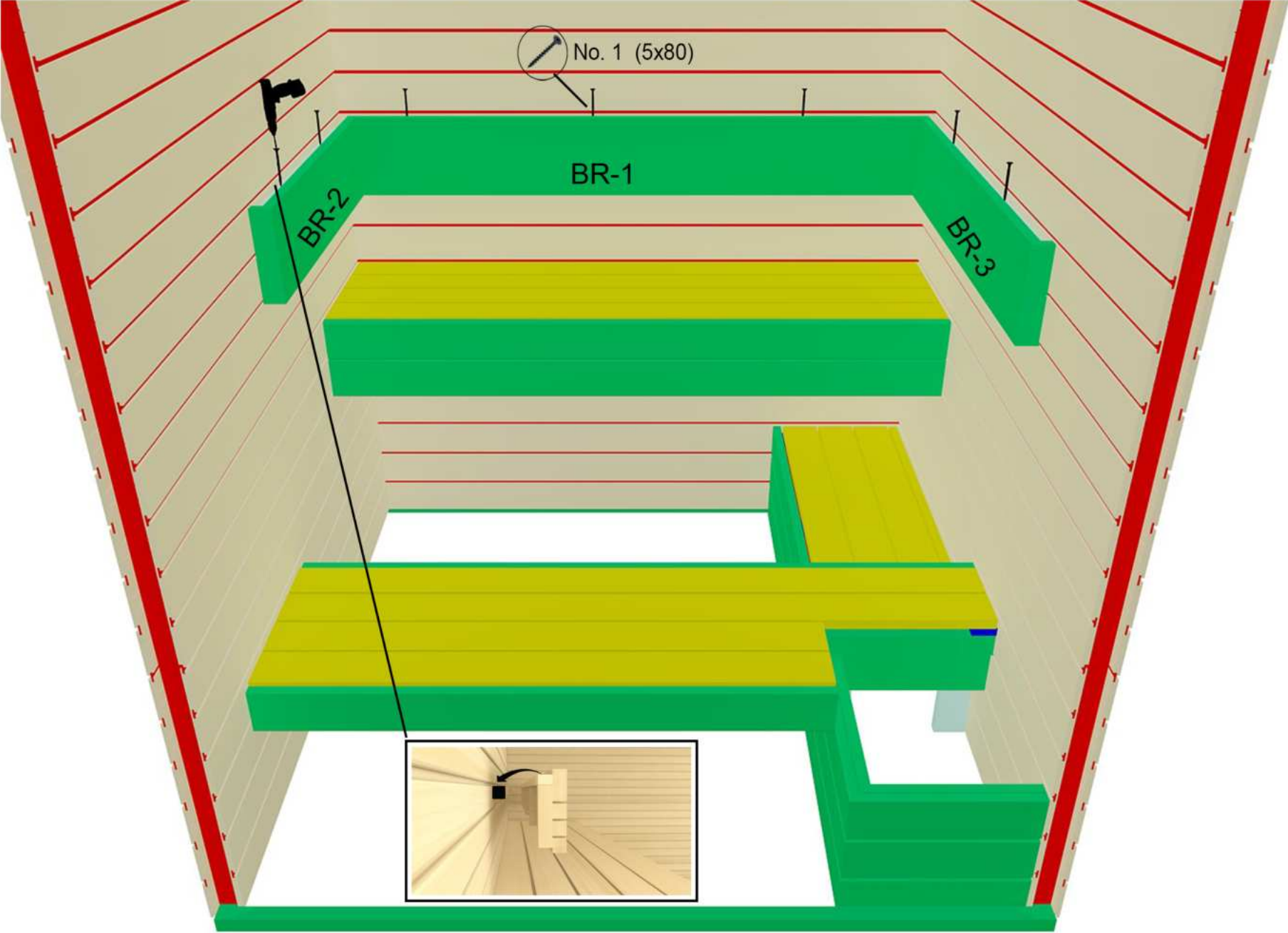


# 11. Backrest LED-strips





# 11.1 Fixing backrests



## 12. Interior II

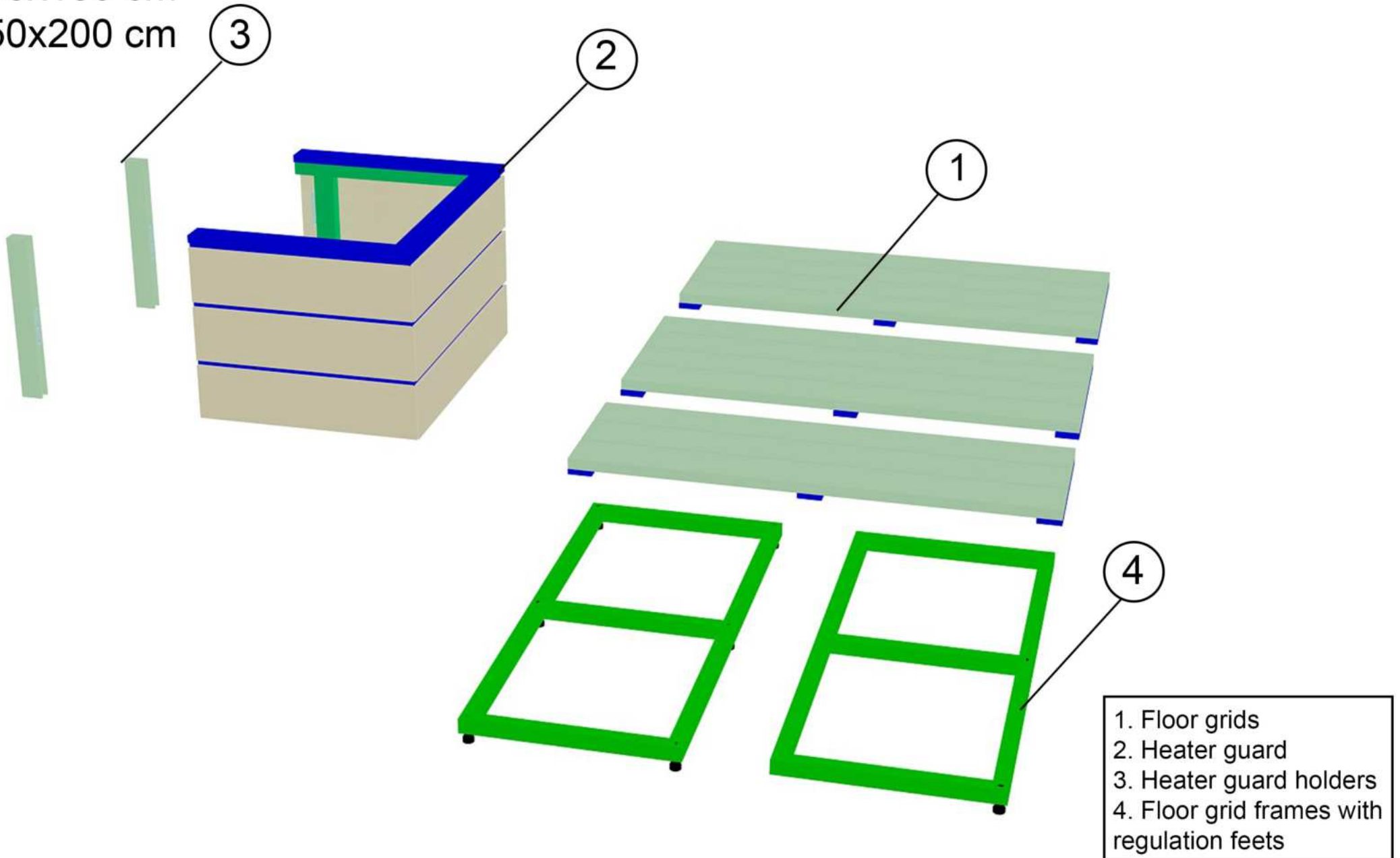
120x180 cm

150x180 cm

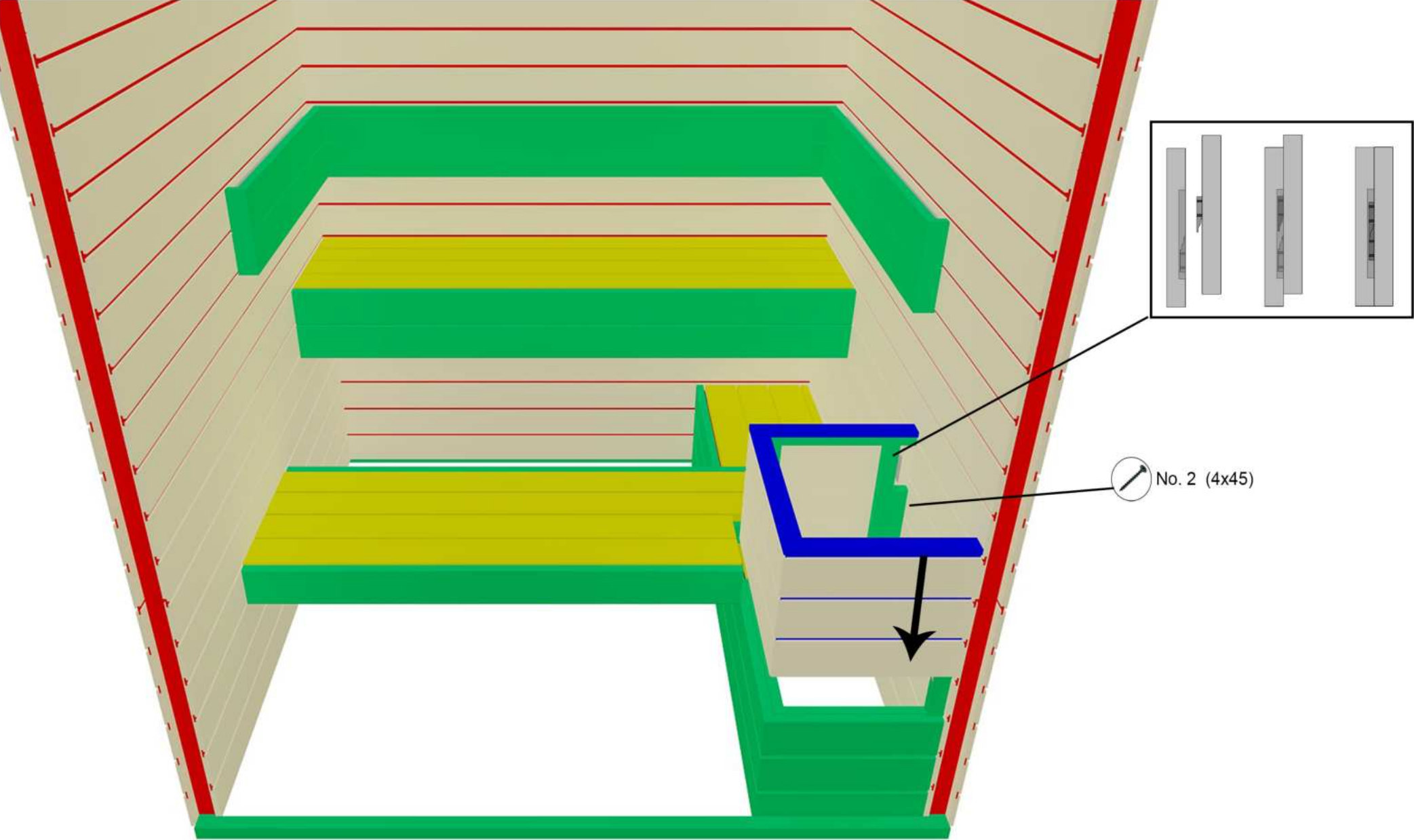
150x200 cm

AUROOM

Our Saunas Your Wellness

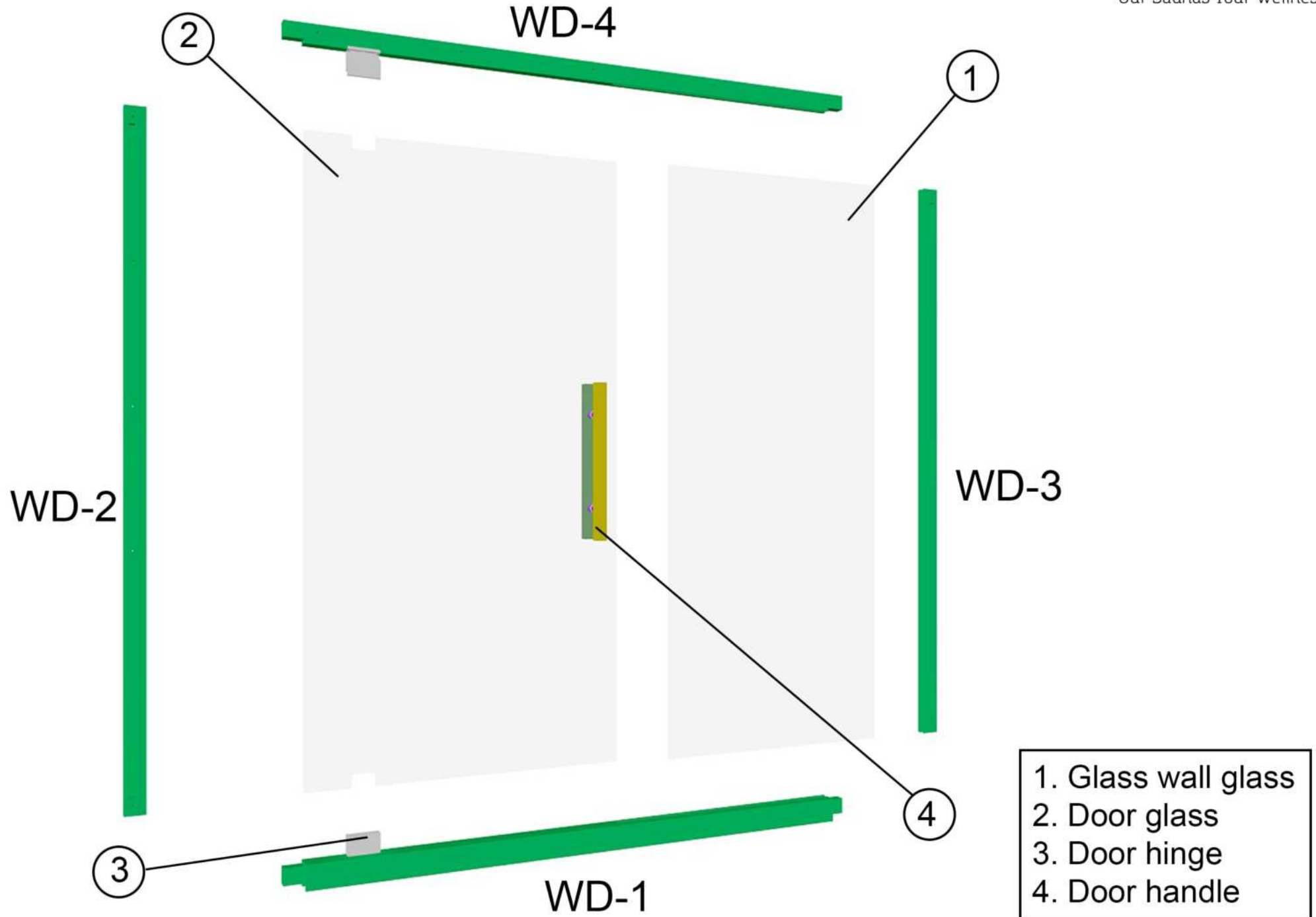


# 13. Fixing heater guard

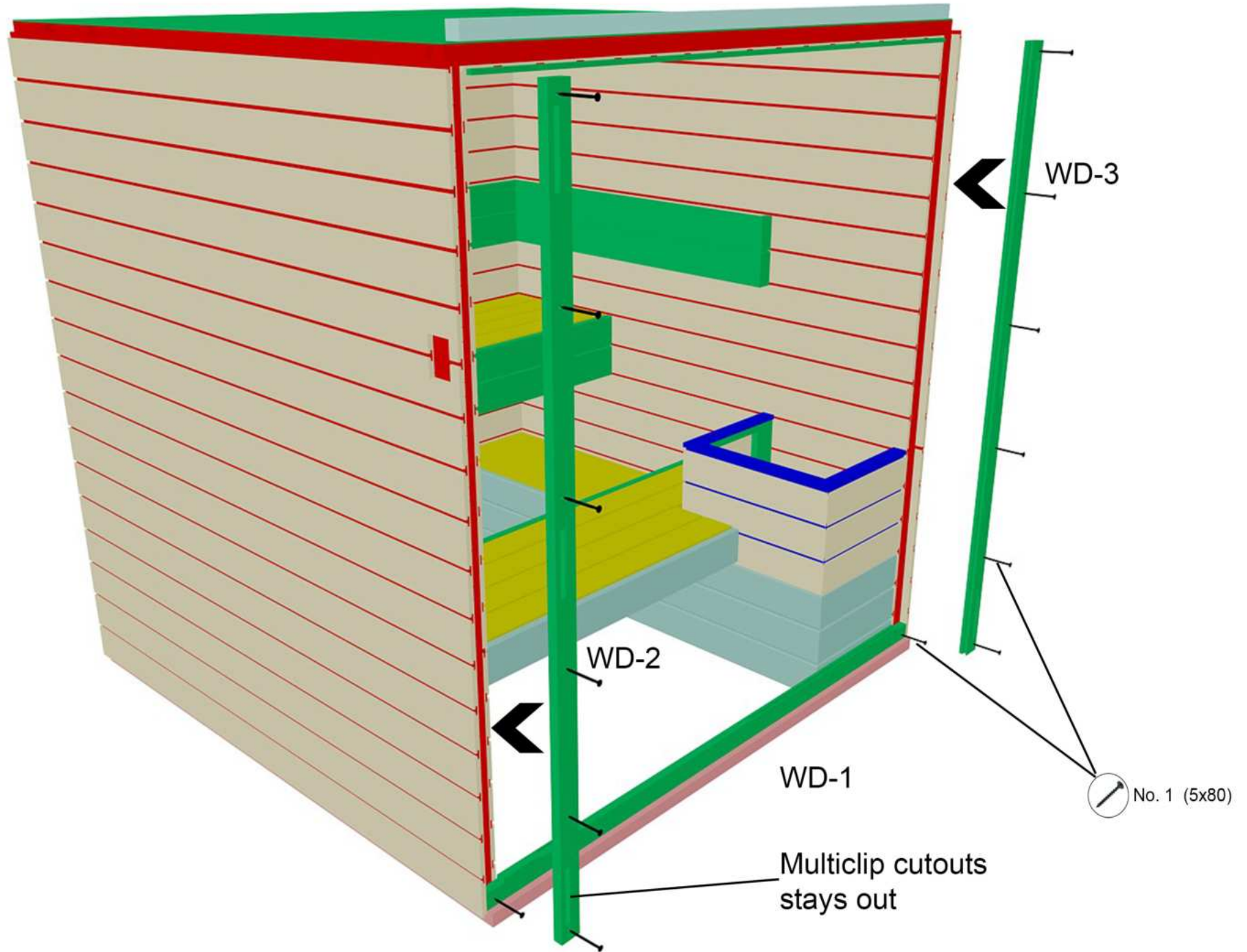




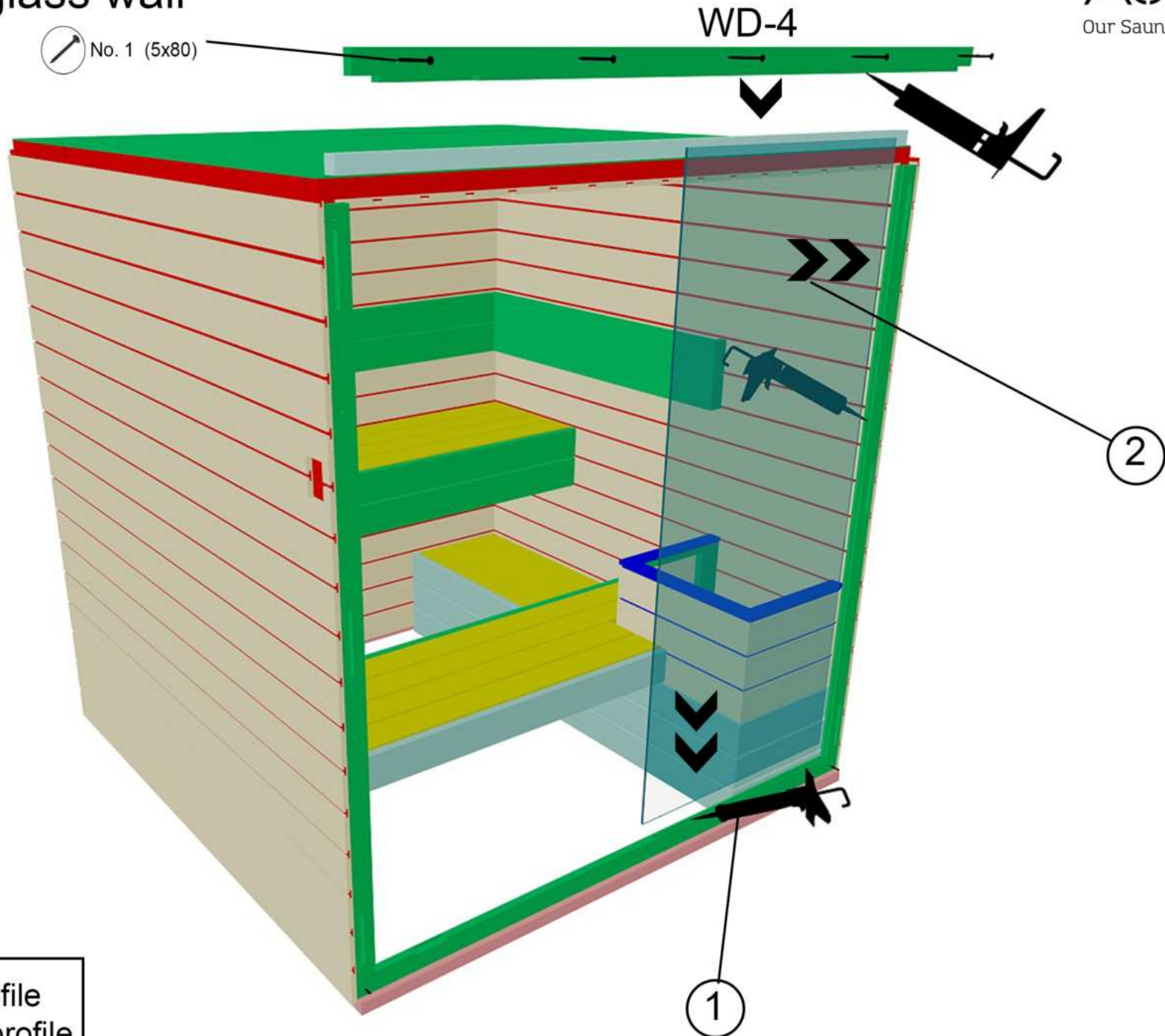
# 14. Glass wall & door frames



# 15. Fixing glass wall & door frames



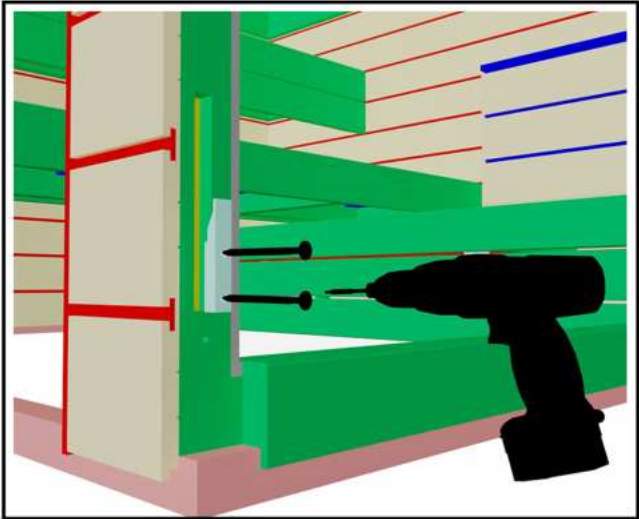
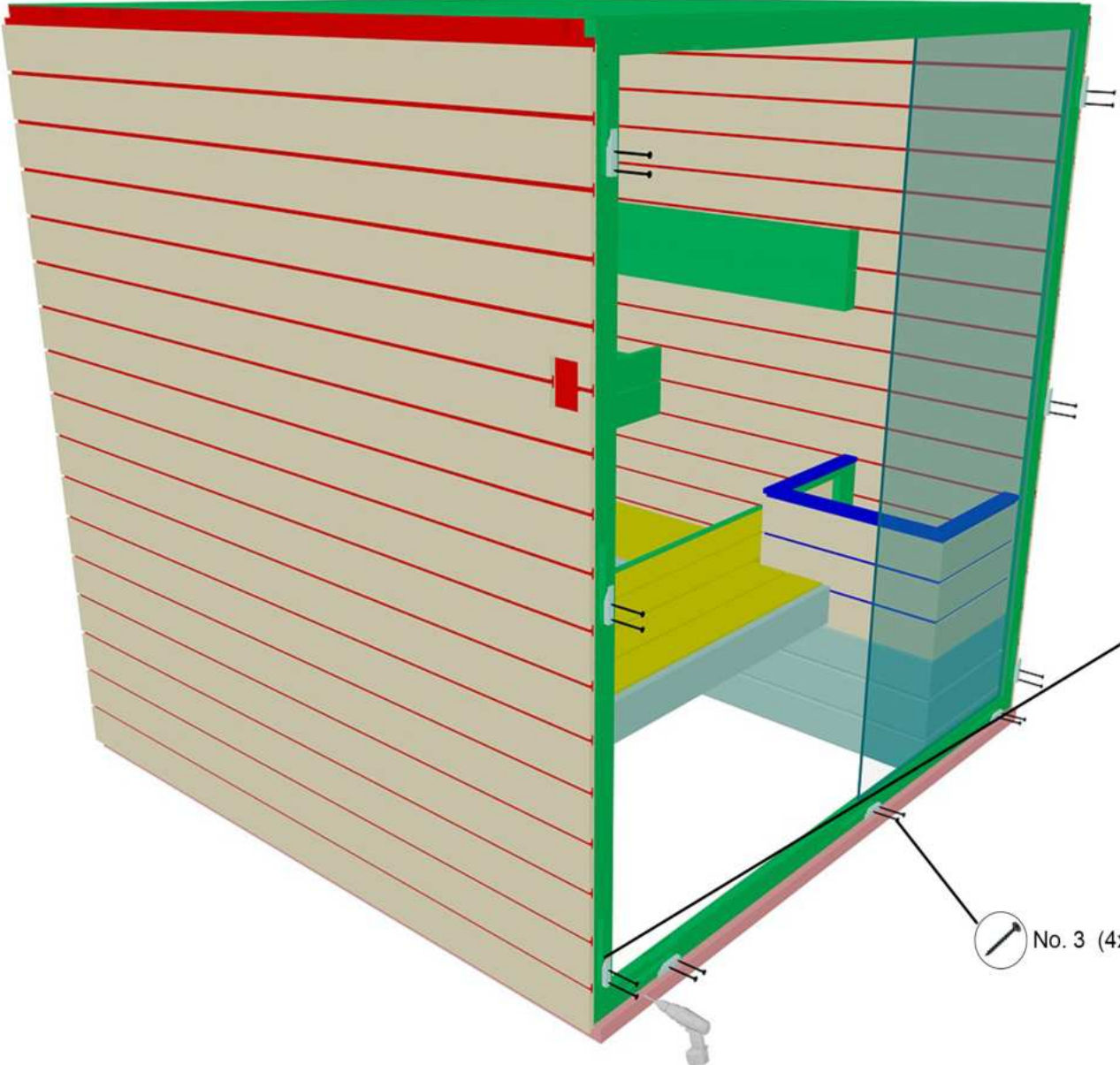
# 15.1 Fixing glass wall





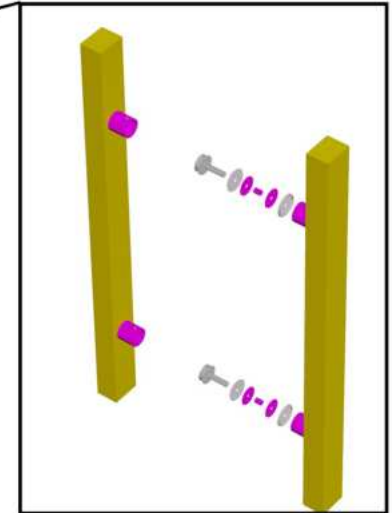
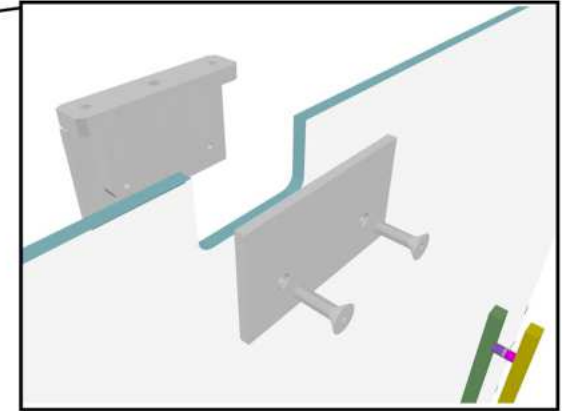
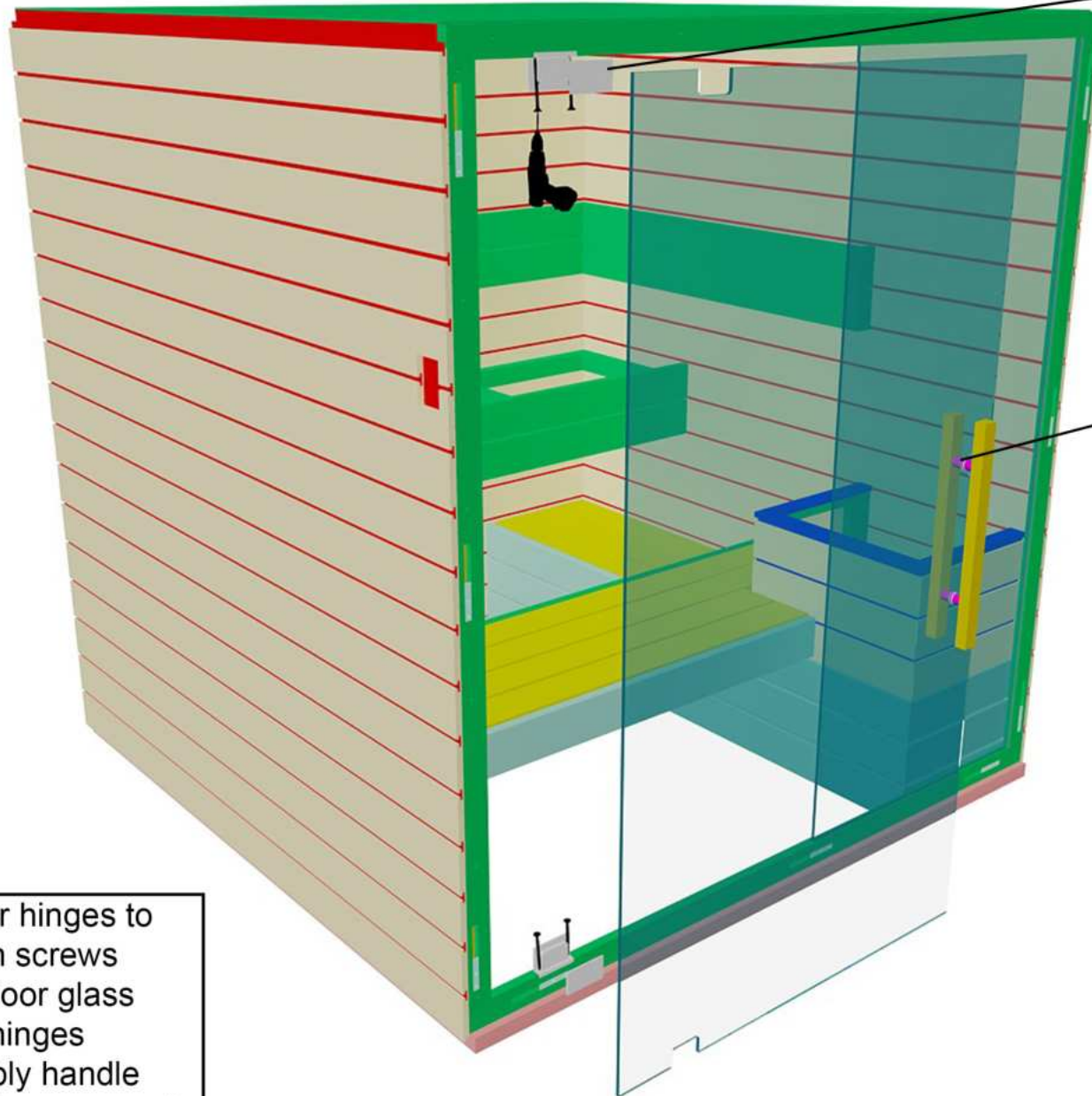
# 15.2 Multiclips for frames

RS-1



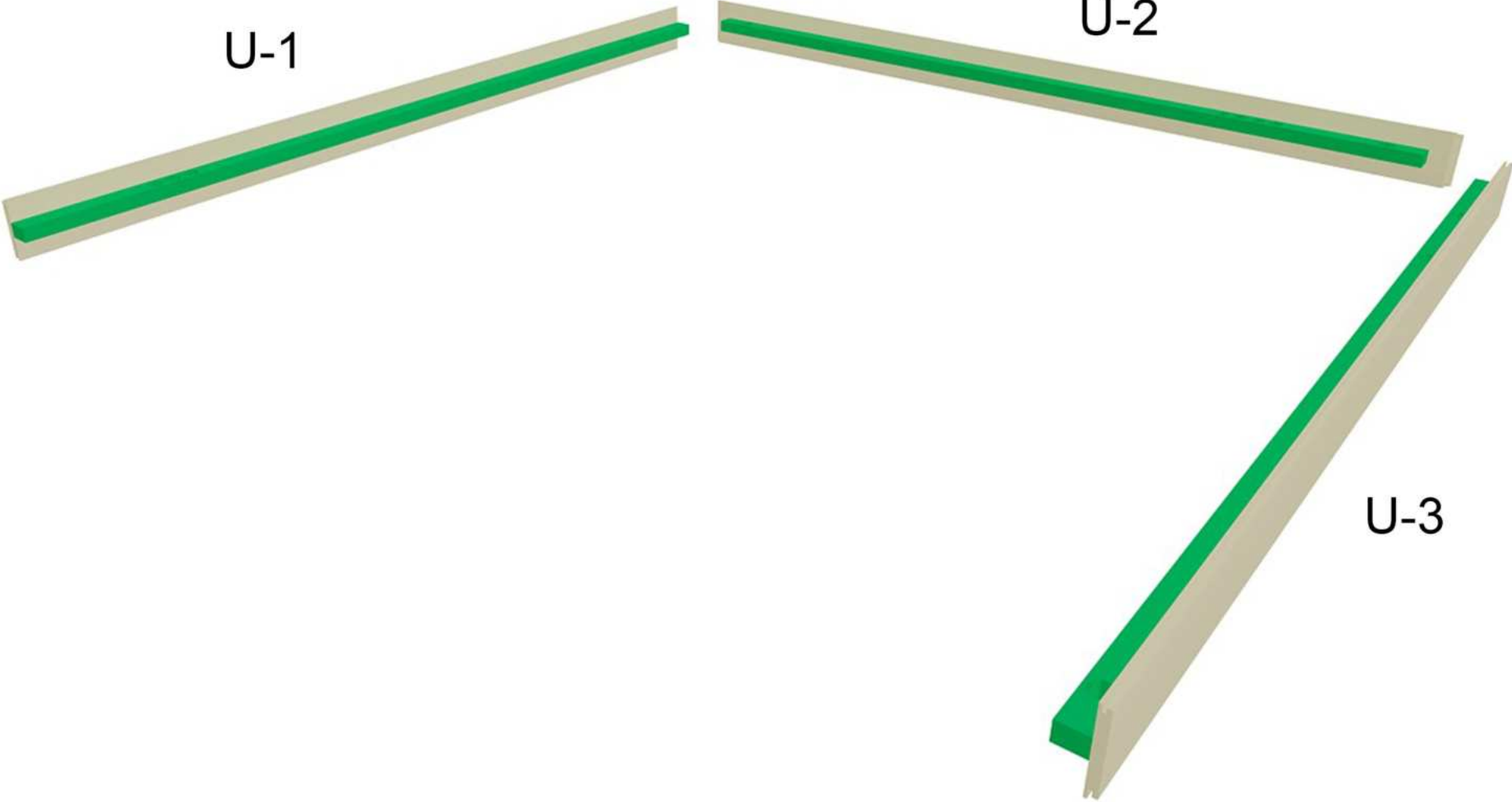
No. 3 (4x50)

# 15.3 Door hinges and glass



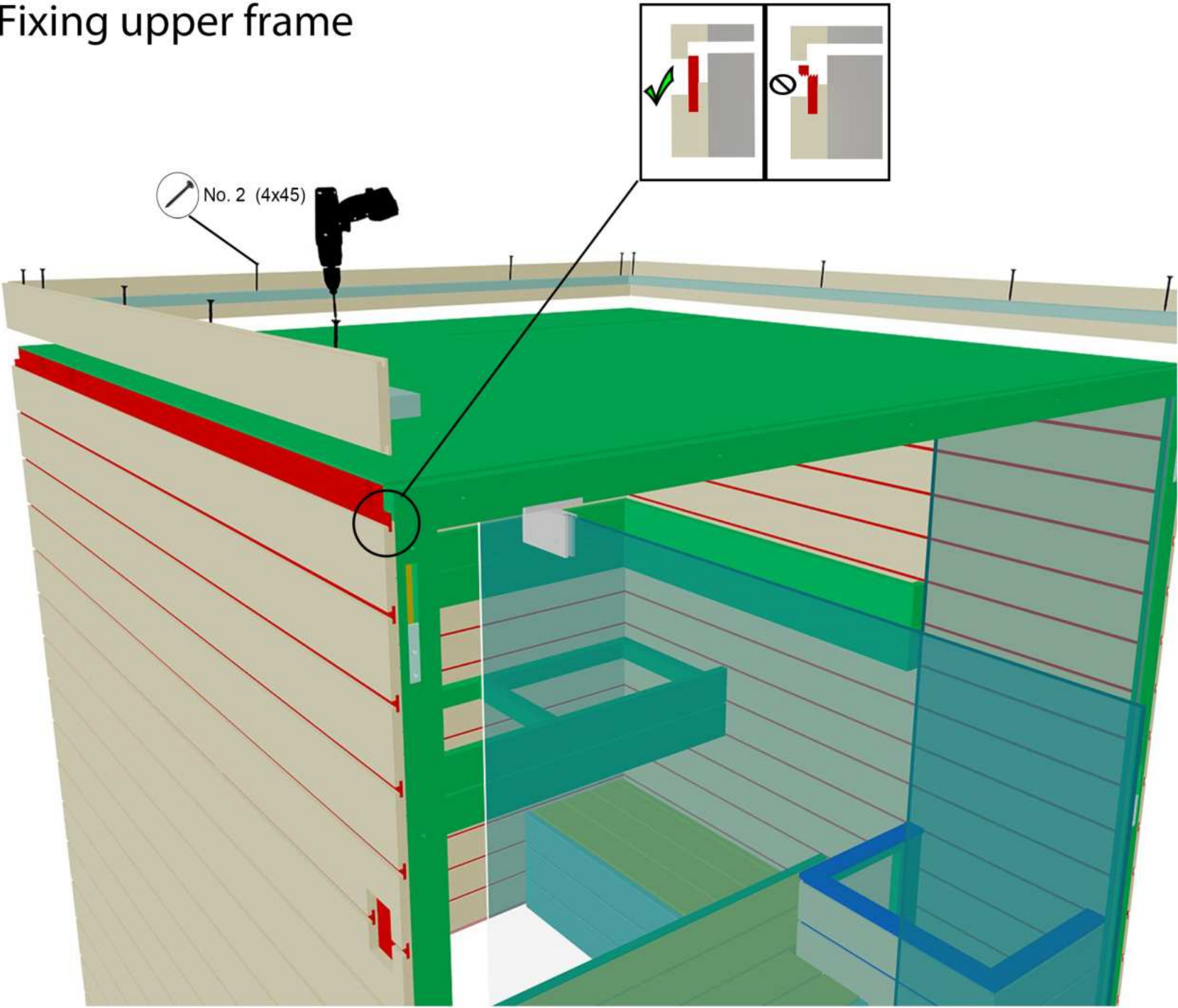
1. Fix door hinges to frame with screws
2. Place door glass between hinges
3. Assembly handle
3. Read hinge manual for regulation

# 16. Upper frame



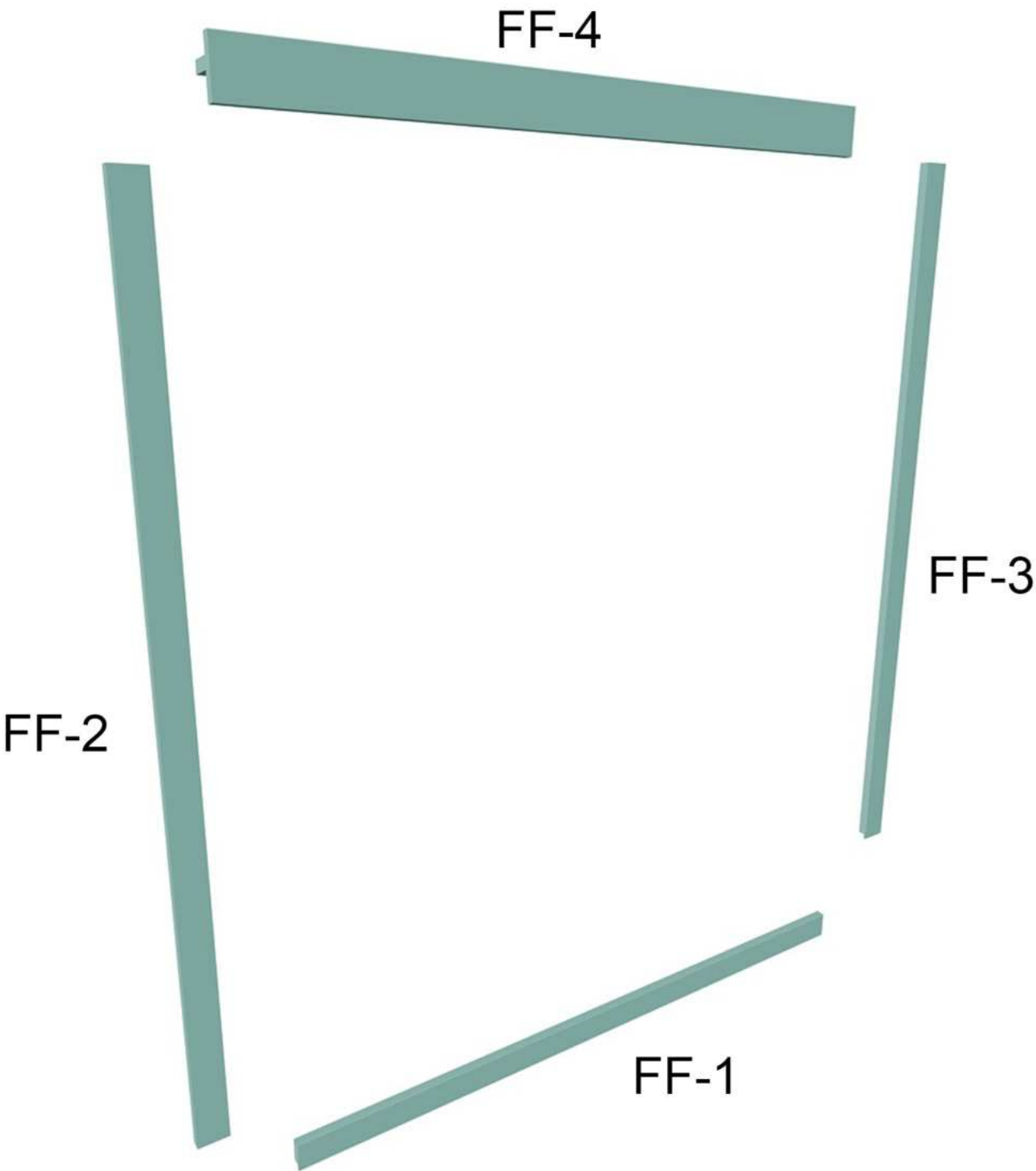


# 17. Fixing upper frame

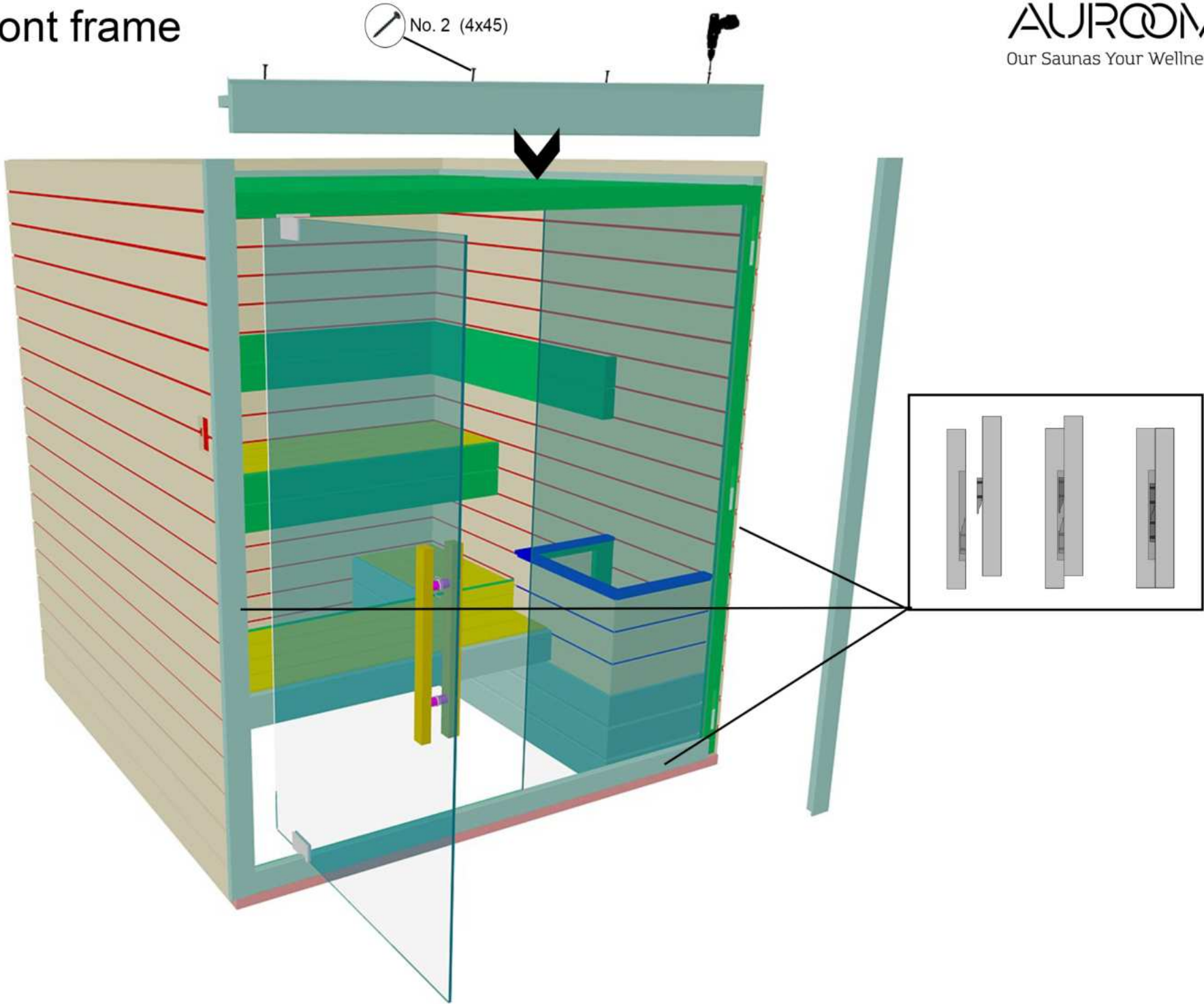




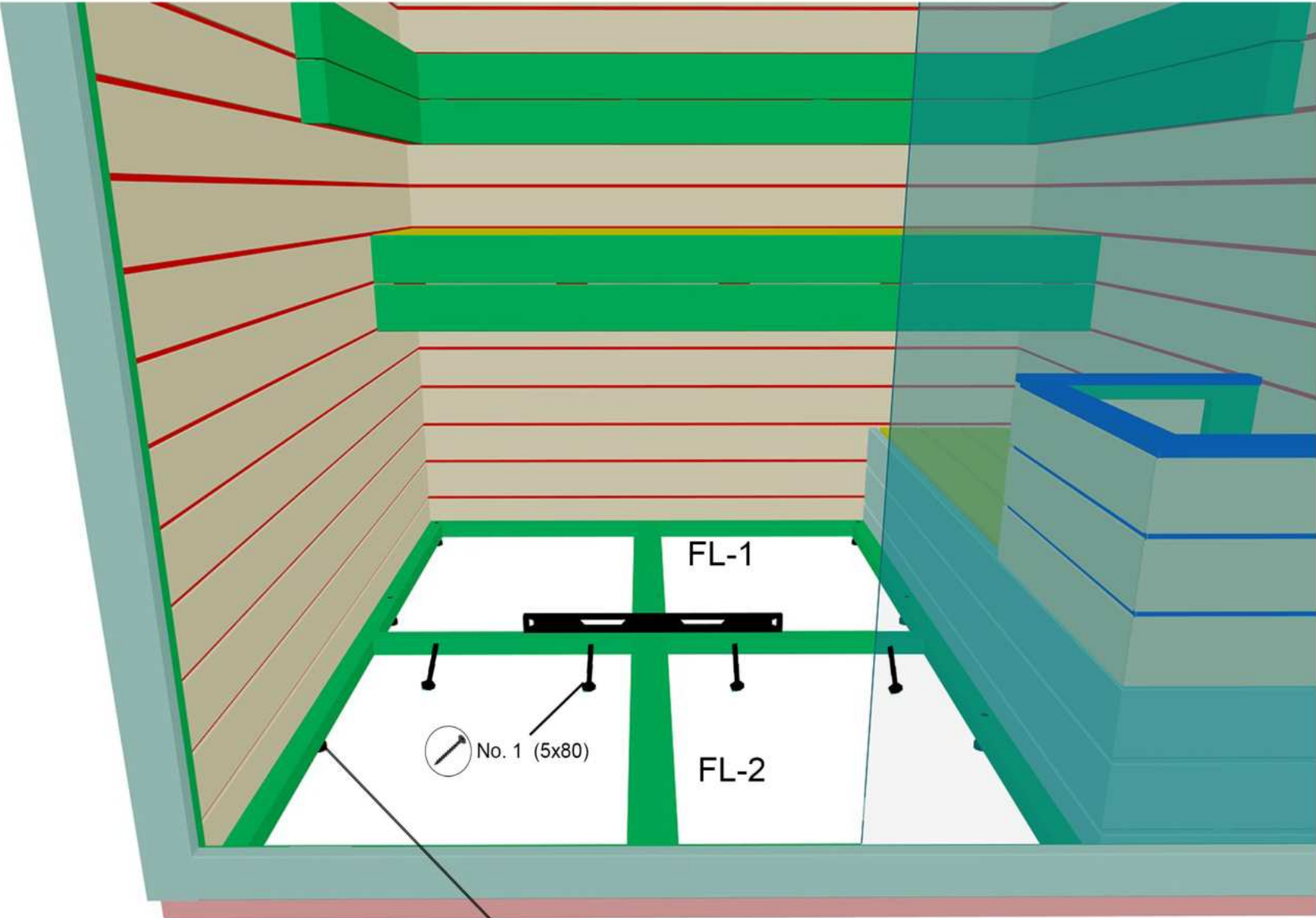
18. Front frame



# 19. Fixing front frame



# 20. Floor frames

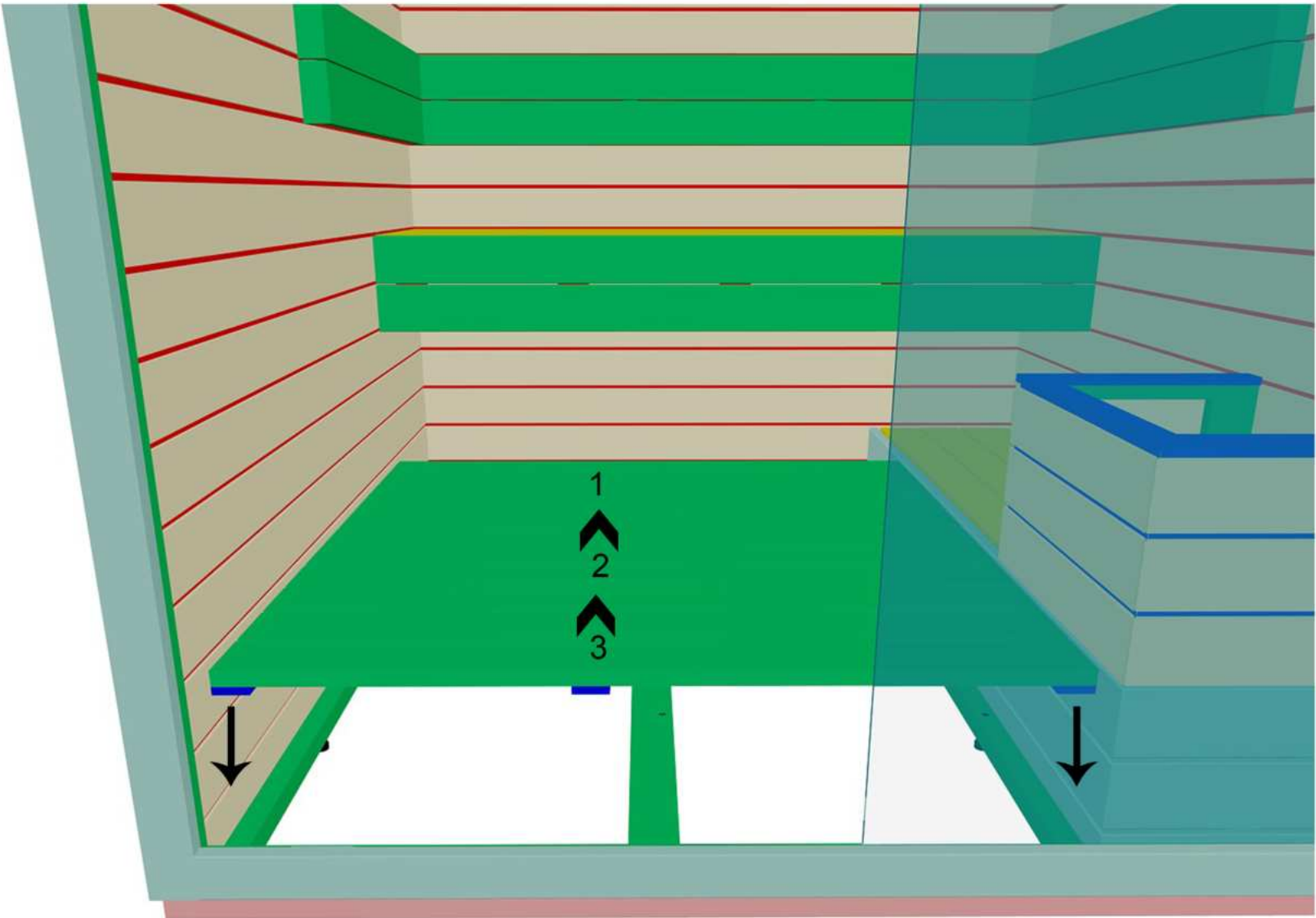


No. 1 (5x80)

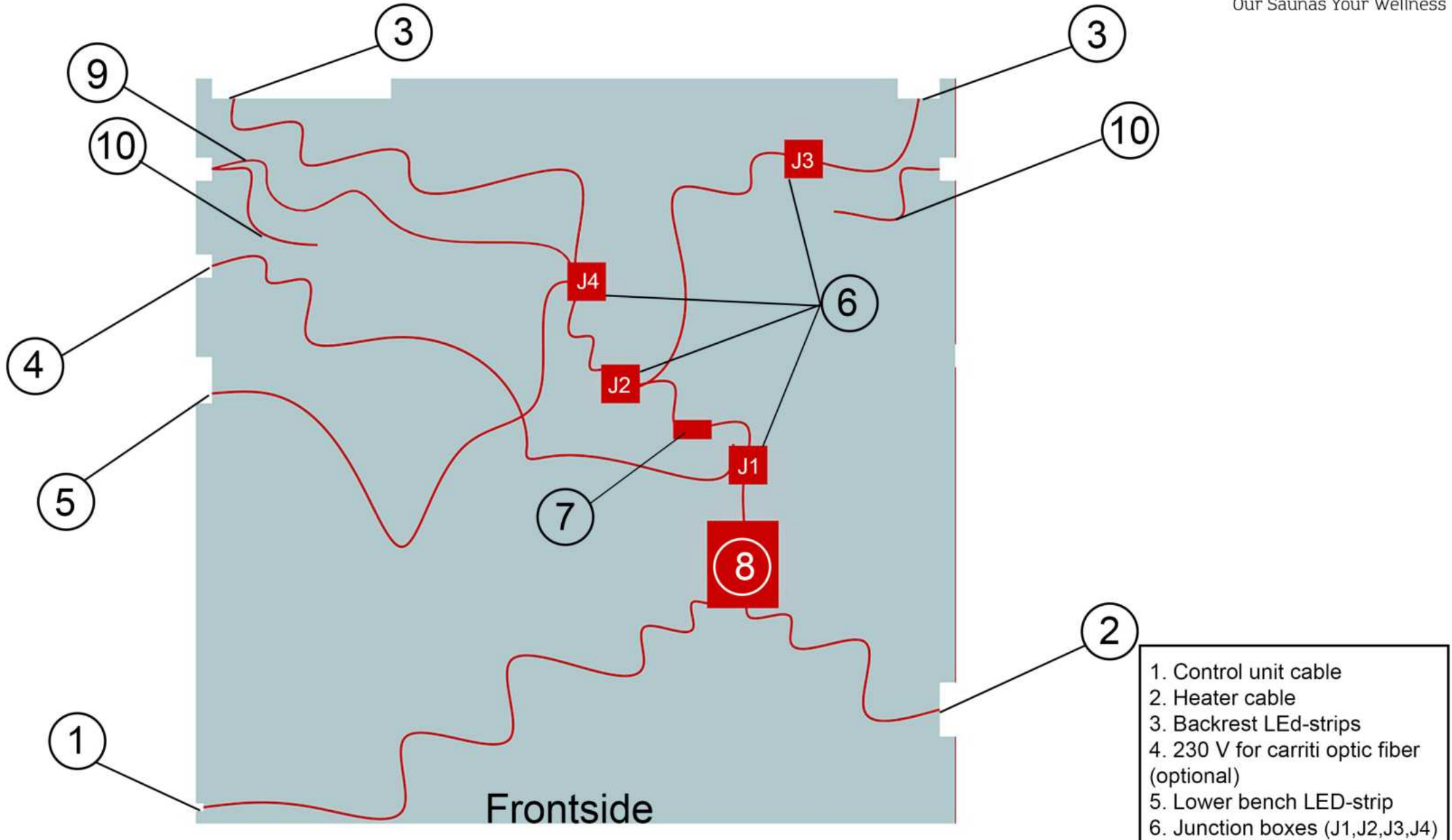
FL-1

FL-2

# 20.1 Floor grids



## 21. Wiring on ceilings



! Always use certified electrician

1. Control unit cable
2. Heater cable
3. Backrest LED-strips
4. 230 V for carriti optic fiber (optional)
5. Lower bench LED-strip
6. Junction boxes (J1,J2,J3,J4)
7. Transformer
8. Power unit
9. Lamp cable (optional)
10. Speakers (optional)