# FENCE-ON-A-STEP BENCH®

PX7001



## **Assembly Instructions**



## Important!

Please read these instructions carefully before beginning to assemble this display. Save these instructions for future reference.

Revision: AA-140125



## **Assembly Instructions**

#### 1.0 Product Number Cross-Reference

FENCE-ON-A-STEP BENCH						
DESCRIPTION	GALVANIZED	RED	BLACK	GREEN		
FOASB FRAME	PX1002	PR1002	PK1002	PG1002		
SNAPPER PIN.250"x2.25"		NB1	996			
PX7001 6' BENCH						
X-STABILIZER 6'	PX1100	PR1100	PK1100	PG1100		
BENCH TOP W/EXP 1'-6"W x 6' LG	FK1000	PR1172	PK1172	PG1172		
BENCH TOP W/EXP 3' W x 6' LG	FK1002	PR1175	PK1175	PG1175		
PX7001 4' BENCH						
X-STABILIZER 4'	PX1101	PR1101	PK1101	PG1101		
BENCH TOP W/EXP 1'-6"W x 4' LG	FK1010	PR1142	PK1142	PG1142		
BENCH TOP W/EXP 3' W x 4' LG	FK1012	PR1145	PK1145	PG1145		

	OPTIONAL	PARTS		
OPTIONAL CASTERS				
5" CASTER/EXP 1-1/4" W/BRAKE		FB2	513	
OPTIONAL PURLIN SUPPORT				
purlin extension dbl	PX1105	PR1105	PK1105	PG1105
6' PURLIN				
6'-1 1/2" BASKET PURLIN -95	GM4000	PR11 <i>77</i>	PK11 <i>77</i>	PG1177
4' PURLIN				
49 1/2" BASKET PURLIN	FB2535	PR1147	PK1147	PG1147
OPTIONAL SIGN SUPPORT				
SIGN POST EXTENSION	FB3072	PR1160	PK1160	PG1160
CARRIAGE BOLT 1/4"x 1-3/4" G5		NB1	818	
LOCK WASHER 1/4" ZP		NB1	860	
WING NUT 1/4" ZP		NB1	902	
6' SIGN				
SIGN HOLDER 7" x 72" W/ BEND	FB3074	PR1176	PK1176	PG1176
4' SIGN				
SIGN HOLDER 7" x 48" W/ BEND	FB3075	PR1146	PK1146	PG1146

<sup>•</sup> Part number references are included in the instructions for the galvanized components. Refer to the second letter change in the part number for cross reference to the appropriate powder-coated color.

## **Assembly Instructions**

#### 2.0 Parts List

#### 2.1 Base Unit

IMAGE	TAG#	QTY	ITEM#	DESCRIPTION
	1	2	PX1002	FOASB FRAME
	2	2	PX1100	X-STABILIZER 6'
	3	1	NB1996	SNAPPER PIN .250"x1.75"
	4	1	FK1000	BENCH TOP W/EXP. 1'-6"W x 6' LG
	5	2	FK1002	BENCH TOP W/EXP. 3' W x 6' LG

### 2.2 Optional Components

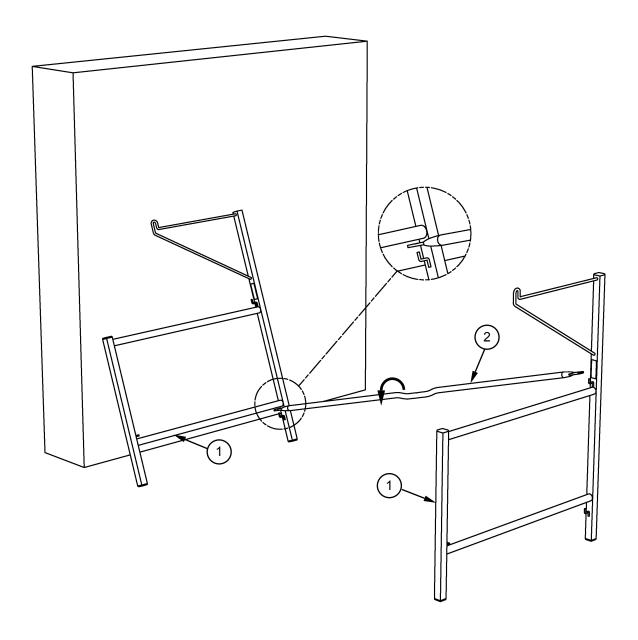
IMAGE	TAG#	QTY	ITEM#	DESCRIPTION
	6	4	FB2513	5" CASTER/EXP 1-1/4" W/BRAKE
	7	2	PX1105	PURLIN EXTENSION DBL
	8	2	GM4000	6' -1-1/2" BASKET PURLIN
	9	2	FB3072	SIGN POST EXTENSION
	10	1	FB3028	SIGN HOLDER 7" x 72" W/ BEND
	11	2	NB1818	CARRIAGE BOLT 1/4"x 1-3/4" G5
<b>O</b>	12	2	NB1860	LOCK WASHER 1/4 ZP
	13	2	NB1902	1/4" WING NUT

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#### 3.0 Base Unit

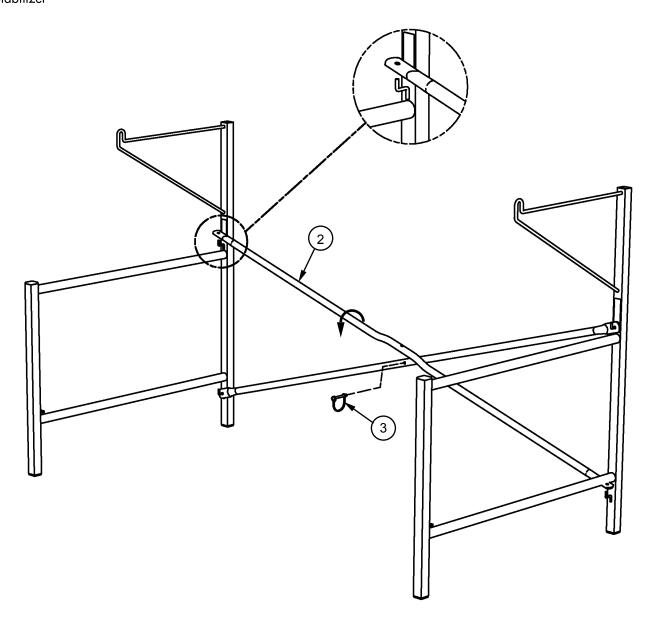
3.1 Frame



TAG#	QTY	ITEM #	DESCRIPTION
1	2	PX1002	FOASB FRAME
2	1	PX1100	X-STABILIZER 6'

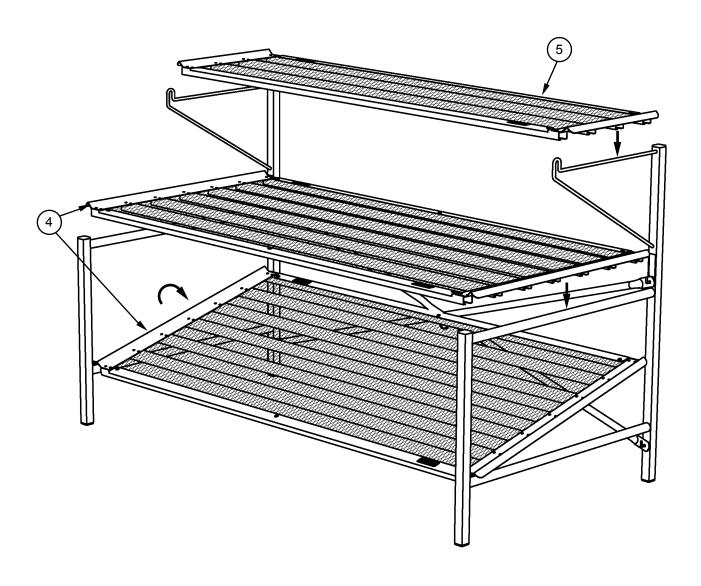
- If Casters are provided with this assembly, install them at this time according to step 4.1.
- Locate a wall or object and lean one End Frame PX1002 against during initial assembly. Lay the two Stabilizers, PX1100 on the floor near the back of the assembly location.
- Position the other End Frame at approximately the proper spacing and hold one Stabilizer above the two frame pins with the bend hanging down, as shown.
- Engage the Stabilizer on the lower pin first, then position the other, and rotate 90° until the Stabilizer is tight against the frame post.

#### 3.2 Stabilizer



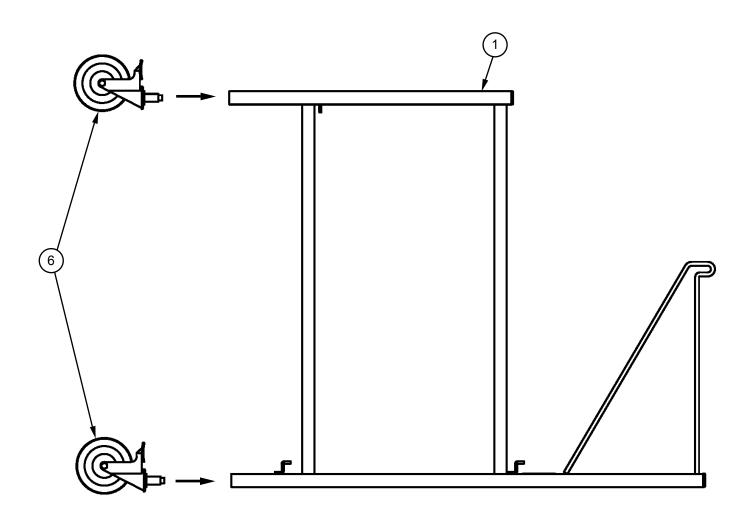
TAG#	QTY	ITEM #	DESCRIPTION
2	1	PX1100	X-STABILIZER 6'
3	1	NB1996	SNAPPER PIN .250"x1.75"

- Relocate the feet of the End Frame near the wall until both End Frames are plumb and hold this frame through the next step.
- Position the Stabilizer with the bend upward, first on the remaining lower pin, and then the final pin.
- Rotate the Stabilizer on the pins until it is against the back post. The bends in the Stabilizers should nest in an offsetting position so that the Stabilizers are nearly in the same plane.
- Install the Snapper Pin NB1996 through the holes in the center of the Stabilizers and snap closed.
- Align the Bench Frames parallel with each other and square with the Stabilizer group.



TAG#	QTY	ITEM #	DESCRIPTION
4	2	FK1002	BENCH TOP W/EXP. 3' W $\times$ 6' LG
5	1	FK1000	BENCH TOP W/EXP. 1'-6"W x 6' LG

- Position the lower Bench Top FK1002 with the bench ends over the bench supports of the End Frames.
- Engage the front of the Bench Top under the front tabs and lower the bench in place.
- Repeat the above instructions for each of the other Bench Tops. Frames will not have the tabs at every level.

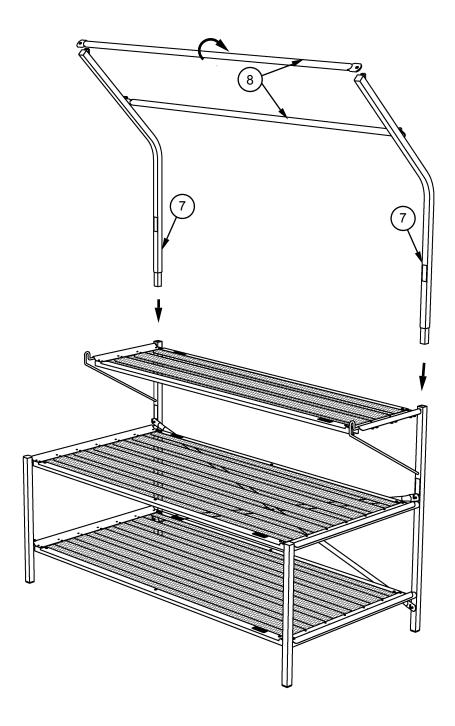


TAG#	QTY	ITEM#	DESCRIPTION
1	2	PX1002	FOASB FRAME
6	4	FB2513	5" CASTER/EXP 1-1/4" W/BRAKE

- Prior to the assembly of Display, turn the Base Assembly on the back and remove the two Square Plugs, RS5001 from the bottoms of the posts.
- Insert a Caster stem fully into each post and rotate the collar of each caster until it fits firmly in place.
- Return the Base Assembly upright and lock the casters to maintain position.

#### 5.0 Accessories

5.1 Purlins



TAG #	QTY	ITEM#	DESCRIPTION
7	2	PX1105	PURLIN EXTENSION DBL
8	2	GM4000	6' -1-1/2" BASKET PURLIN

- Insert a Purlin Extension PX1105 in each back post with the projection facing forward.
- Position a Basket Purlin GM4000 under the lower clips of each Purlin Extension and rotate 180° until the purlin is secure.
- Repeat the action for the upper Basket Purlin.
- Continuous runs of benches use a common Purlin Extension between pairs of Purlins.

### 5.2 Sign Holder

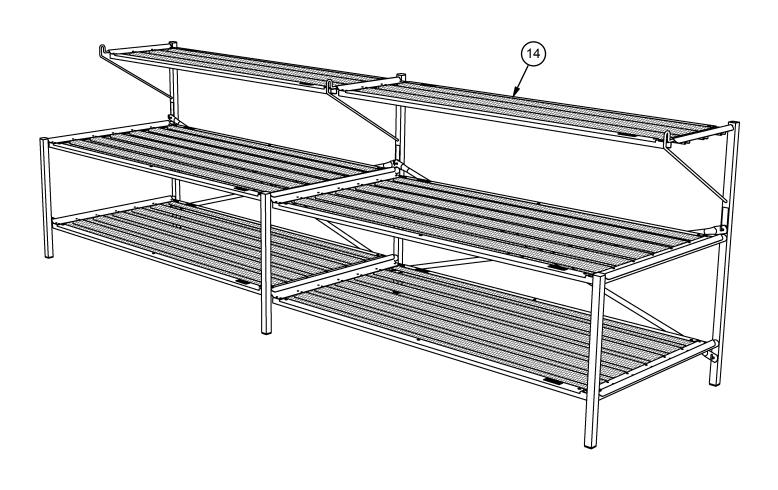


TAG#	QTY	ITEM #	DESCRIPTION
9	2	FB3072	SIGN POST EXTENSION
10	1	FB3028	SIGN HOLDER 7" x 72" W/BEND
11	2	NB1818	CARRIAGE BOLT 1/4"x 1-3/4" G5
12	2	NB1860	LOCK WASHER 1/4 ZP
13	2	NB1902	1/4" WING NUT

- Insert a Sign Post FB3072 in each back post with the holes facing forward.
- Attach Sign Holder with two bolts, washers, and nuts.
- Continuous runs of benches use a common Sign Post between Sign Holders.
- Signs may be installed back-to-back using the same set of hardware.

### 6.0 Connecting Run

#### 6.1 Connection Extension



TAG#	QTY	ITEM #	DESCRIPTION
14	1	PX7001-XT6	FOASB DISPLAY-6' EXTENSION

- Assemble the Extension in the same manner and sequence as the original base and accessories.
- NOTE: Extended runs of this product are not intended to be used on Casters.

#### **Assembly Instructions**

## **SAFETY GUIDELINES**

Do not climb, sit on or use this product as a ladder. Injuries may occur.

Do not place or install electrical items on this product. Wet conditions are typical and electrical shock may occur.

Do not place this product on a slope that exceeds 3 degrees.

Do not move this display after product is in place. Damage to the display and injuries may occur.

## **CARE & MAINTENANCE**

To remove loose soil and debris, simply spray the soiled areas with water from a garden hose.

Prior to storage, all surfaces of this product should be sprayed down with water and allowed to dry completely.

#### **Limited Warranty**

Poly-Tex Inc. warrants its products to be free from defects in material and workmanship for a period of (1) year from date of invoice. This warranty is provided to the original purchaser of the product and is not transferable. Poly-Tex does not warrant parts not manufactured by Poly-Tex, but does assign any transferable manufacturer or supplier warranties. Should any defect be found, full repair or replacement will be rendered to the customer at no cost following inspection by a Poly-Tex representative and the return of the defective product to our Castle Rock, MN factory. Expenses for removal or reinstallation of defective products will not be covered by the warranty.

POLY-TEX SHALL NOT BE HELD RESPONSIBLE FOR ANY SPECIAL OR CONSEQUENTIAL DAMAGES, OR FOR ANY DELAY IN PERFORMANCE OF THIS WARRANTY BEYOND OUR CONTROL. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER IMPLIED, WRITTEN OR ORAL INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

This warranty does not cover damage from customer abuse, misuse, improper installation, customer modifications, customer negligence in performing normal maintenance, damage resulting from acts of nature.

Contact information:
Poly-Tex, Inc. PO Box 458
27725 Danville Ave Castle Rock, MN 55010
Toll free (800) 852-3443 Fax (651) 463-2479
www.poly-tex.com