

## POW3R MOTORSPORT BMW E46 M3 Under-tray / Skidpan Fitting Instructions

### Required Equipment:

- Low Profile Jack
- Axle Stands
- Socket Set
- Allen Key Set
- Marker Pen
- Drill & 8mm Drill Bit

1. Loosen front wheel bolts / studs, and chock Rear wheels.
2. Lift front and end and support with axle stands.
3. Remove OEM under-tray and fixings.
4. Remove front lower arch liners.
5. Remove anti roll bar bracket fixing nuts, place under-tray mounting bracket in position and re-fit nuts. (Do one side at a time).
6. Loosely mount the undertray in position with the 3 rear-most mounting holes circled in yellow below.
7. Offer the front of the undertray up onto the lower bumper, mark and drill 3 x 8mm holes shown in red below.
8. Slide the undertray inside the bumper as shown below and fasten to the vehicle using the 3 x original fixings (yellow), 3 x M6 bolts provided (red), and 4 x M6 bolts (blue).
9. Refit lower arch liners, using the OEM fixings combined with the large M6 washers provided (green).
10. Refit Wheels and lower the vehicle on the ground, ensuring to torque wheels to recommended settings.

For further advice please call +44 (0) 7447900099, or email [POW3R\\_Motorsport@outlook.com](mailto:POW3R_Motorsport@outlook.com)

