



## NORTH WATER Vinyl Tec 2000 Canoe Outfitting Instructions

1. Mark out outfitting location on canoe. (Notice the line run along the bottom of the boat to center everything.)



2. Rough up marked area with 120 grit sand paper.



3. Clean area and bottom of outfitting with Toluene or Methyl-Alcohol.



4. Apply Vinyl Tec 2000 in an even coat on both the boat and the underside of the outfitting.



5. Let dry 15+ minutes until the Vinyl Tec does not transfer when touched.
6. Reactivate the Vinyl Tec by heating both surfaces with a heat gun or hair dryer.



- 6B. Alternatively, without a hair dryer or heat gun, you can reactivate the Vinyl Tec by applying another thin coat to both surfaces.

7. Join together, working from center outward to avoid trapping air bubbles. Bond is immediate so ensure proper placement the first time. Let dry 6-8 hours.

