

TIP SELECTION GUIDE

T12 SERIES SOLDERING TIPS

HEAD OFFICE



1 Genting Link

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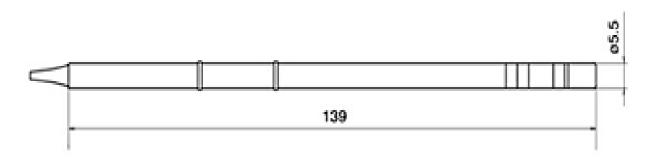


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T12 Series Soldering Tips

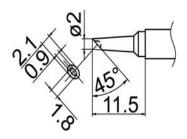


T12 series is available if long nipple is attached to Soldering Iron HAKKO 912.

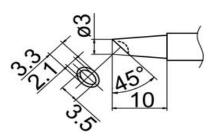
Compatible with lead-free solder.

Shape BCM/CM

This type differs from Shape BC by the addition of a hollow to its cut face, providing high solder retention capability. It is used for drag soldering and correction of bridging.



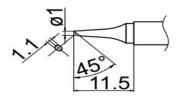
T12-BCM2 Shape-2BC
Bevel with indent



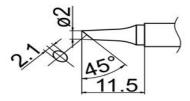
T12-BCM3 Shape-3BC
Bevel with indent

Shape BC/C

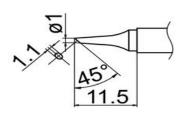
This type has a shape like a cone or column cut at a slant, which allows users to select the cut surface size depending on the workpiece. It is used for drag soldering and pre-tinning of lead wires.



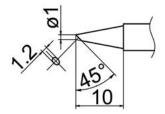
T12-BC1 Shape-1BC



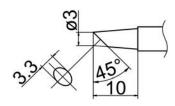
T12-BC2 Shape-2BC



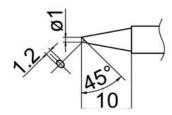
T12-BCF1 Shape-1BC



T12-BC1Z Shape-1BC(Z)
Long Life Type



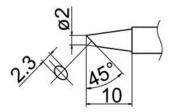
T12-BC3Z Shape-3BC(Z)



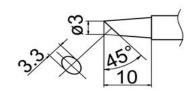
T12-BCF1Z Shape-1BC(Z)

Long Life Type

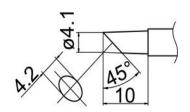
Tinned cut surface only



T12-BC2Z Shape-2BC(Z)
Long Life Type



T12-BC3Z Shape-3BC(Z)
Long Life Type

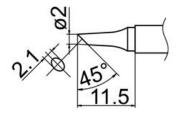


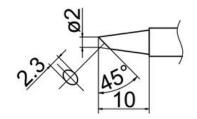
T12-CF4Z Shape-4C(Z)

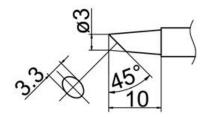
Long Life Type

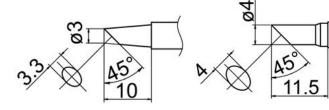
Tinned cut surface only

Shape BC/C









T12-BCF2 Shape-2BC
Tinned cut surface only

T12-BCF2ZShape-2BC(Z)
Long Life Type
Tinned cut surface only

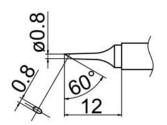
T12-BCF3 Shape- 3BC
Tinned cut surface only

T12-BCF3Z Shape-3BC(Z)

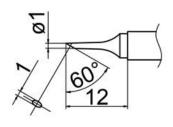
Long Life Type

Tinned cut surface only

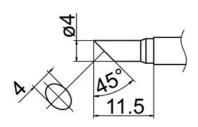
T12-CF4 Shape-4C
Tinned cut surface only



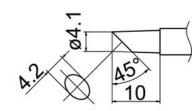
T12-C08 Shape-0.8C
For narrow pitch with tall chips around.



T12-C1 Shape-1C



T12-C4 Shape-4C



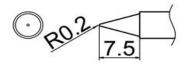
T12-C4Z Shape-4C(Z) Long Life Type

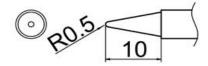
Shape B

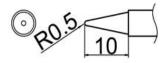
Shape D

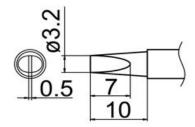
All-round type which can be used from any direction and is easy to hold at any position.

Possible to solder any surface from small to large.









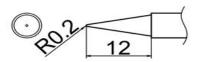
T12-B Shape-B

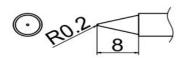
T12-B2 Shape-0.5B

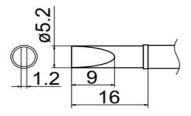
T12-B2Z Shape-0.5B(Z)
Long Life Type

T12-DL32 Shape-3.2DL









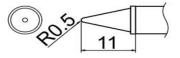
T12-B4 Shape-0.4B

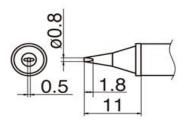
T12-BL Shape-BL

T12-BZ Shape-B(Z)
Long Life Type

T12-DL52 Shape-5.2DL







T12-B3 Shape-0.7B

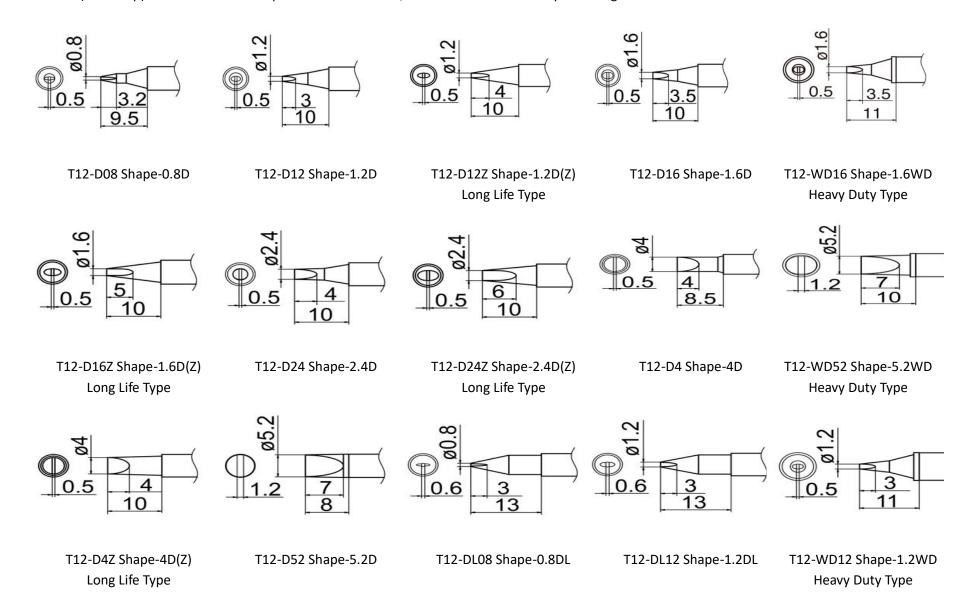
T12-WB2 Shape-0.5WB Heavy Duty Type

T12-WD08 Shape-0.8WD Heavy Duty Type

Shape D

This type has a shape like a flat-blade screwdriver and is capable of soldering by applying the tip in 2 ways: line and face.

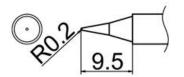
The width (size of tip) suitable for the workpiece can be selected, and it can be used for any soldering work.



Shape I

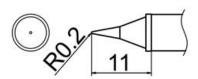
This type has a thin conical end and is an ultrafine tip which is best suited for soldering at narrow pitches, etc.

It is the best for soldering micro components such as 0603, etc. and for repairing high-density-mounting P.W.Bs. such as in cellular phones, etc.



20.2 12.7

Q0.15 13.5



T12-I Shape-I

T12-I Shape-IL

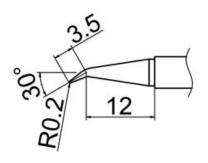
T12-ILS Shape-ILS

T12-WI Shape-WI Heavy Duty Type

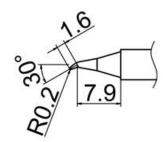
Shape J

This type differs from Shape B and I by bending the tip end and is capable of soldering by applying the tip in 2 ways: face and point.

It is used for drag soldering and correction of bridging.



9.3 9.3



T12-J02 Shape-0.2J

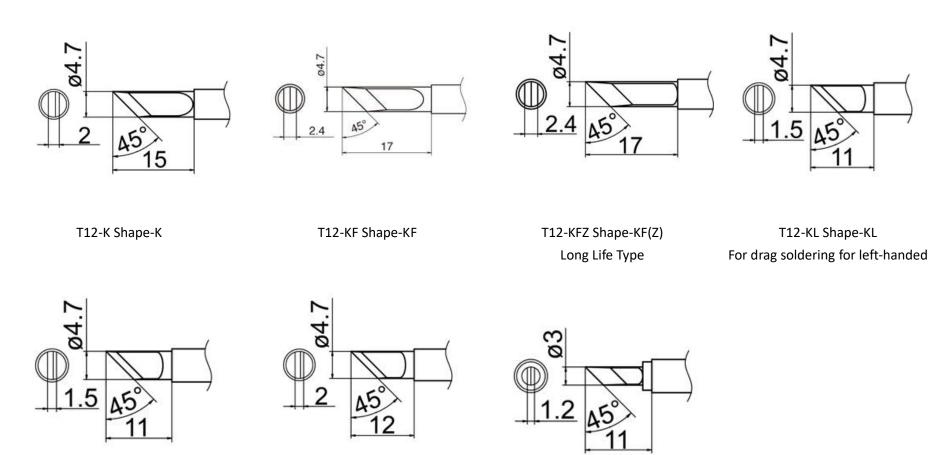
T12-JL02 Shape-0.2JL

T12-JS02 Shape-0.2JS

Shape K

This type has a shape like a knife and is capable of soldering by applying the tip in 3 ways: line, face and point.

It is used for soldering at narrow pitches, correction of bridging and drag soldering.



T12-KR Shape-KR
For drag soldering for right-handed

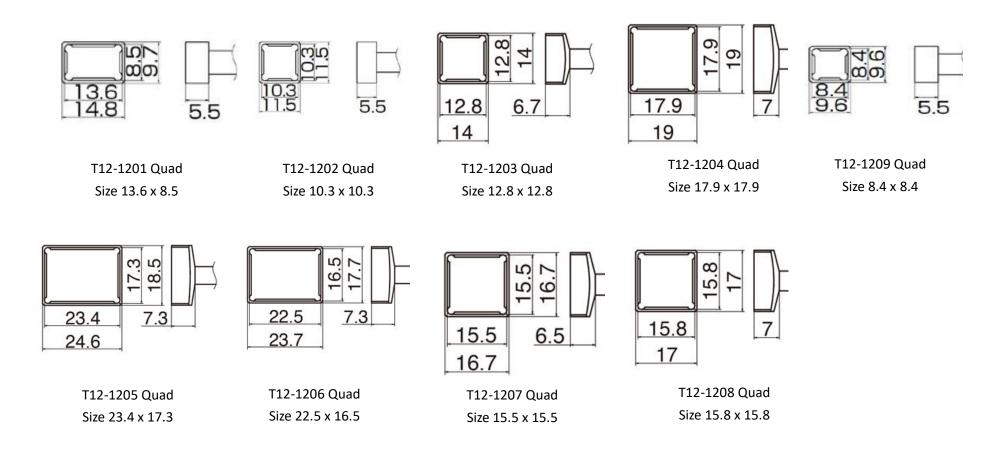
T12-KRZ Shape-KR(Z)
Long Life Type

T12-KU Shape-KU

SMD Type: Shape Quad

This type is capable of heating plural pins or lead wires at once and is used for rework of SMDs.

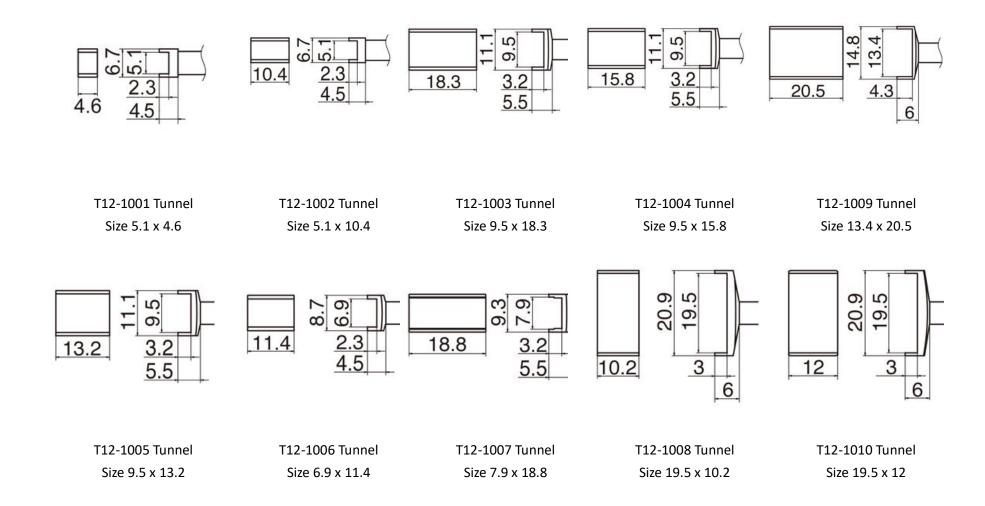
It is used for removal of QFP.



SMD Type: Shape Tunnel

This type is capable of heating plural pins or lead wires at once and is used for rework of SMDs.

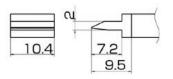
It is used for removal of SOP.



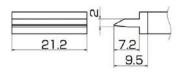
SMD Type: Shape Spatual

This type is capable of heating plural pins or lead wires at once and is used for rework of SMDs.

Soldering for thermal compression of flexible P.W.B., shield cases, connecter, etc.



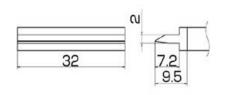
15.7 7.2 9.5



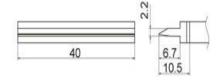
T12-1401 Spatula Size 10.4

T12-1402 Spatula Size 15.7

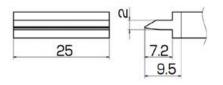
T12-1403 Spatula Size 21.2







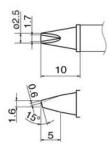
T12-1406 Spatula Size 40



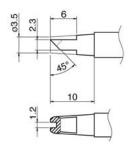
T12-1404 Spatula Size 25

Shape Concave

This type has a concave (or V-groove) at the end. It provides excellent heat supply to solder joint and ensures sufficient solder



T12-1610



T12-1612