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TPO/PVC hardware installation instructions.



Thunderbird has made improvements on our TPO and PVC drains that allow the installer to run material into the bowl without hardware interference. Once roofing material is welded to the drain body, follow procedure below:

TPO/PVC dome and clip installation

1. Center the dome with attached hardware clips over the drain bowl.
2. Orient the hardware clips so that they are aligned on the flange of the drain.
3. Heat weld the clips to the drain flange

