

FARBTABELLE / COLOUR CHART

Vita® Shade		A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
Frame Shade	6	FS-1	FS-1	FS-2	FS-2	FS-4	FS-1	FS-1	FS-2	FS-4	FS-1	FS-3	FS-3	FS-4	FS-3	FS-3	FS-3
		FS-IL (Illusion)						FS-G (Gingival)						FS-NT			
Neck Dentine	4	HD-01	HD-02	HD-02	HD-03	HD-04	HD-01	HD-02	HD-03	HD-03	HD-01	HD-01	HD-03	HD-04	HD-03	HD-03	HD-02
Opaque Dentin Modifier	5	OD-32 havanna			OD-37 curry			OD-41 orange			OD-43 ivory			OD-44 cuba			
Dentine	16	A1	A2	A3	A3,5	A4	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
Enamel	4	E58	E58	E59	E59	E60	E57	E59	E59	E59	E60	E59	E59	E60	E60	E59	E59
Clear	2	CL-0										Window UC					
Transpa	7	NT neutral		OT opal		TI-1 blue		TI-2 white		TI-3 pink		TI-4 yellow		TI-5 grey			
Effect Enamel	7	PS-0 white		PS-3 orange		SI-02 medium yellow		SI-04 light orange		SI-06 heavy orange		SO-10 blue		SO-11 orange			
Neck Transpa	5	HT-51 iridescent			HT-52 khaki			HT-53 sand			HT-54 honey			HT-56 ochre			
Shoulder Powders	10	SP-21 neutral		SP-22 flamingo		SP-23 sand		SP-24 gold		SP-25 red brown		SP-28 opaque yellow					
Make In	3	MI-61 ivory					MI-63 honey yellow					MI-65 gold					
Approximal Dentine	2	AD-1 light yellow								AD-2 orange							
Gingival	8	G1 purple		G2 dark pink		G3 light pink		G4 flamingo		G5 rose		G6 dark pink opaque		G7 violet		GN neutral	
Glaze	1	Glaze-GL															
Correction Mass	1	Correction Powder-KM															
Bleach Dentine Shade	1	FS-AB															
Bleach Dentine	3	BD-A						BD-B						BD-B0			
Bleach Enamel	1	S-AB															
Bleach Shoulder	1	SP-AB															

BRENTABELLE / FIRING CHART

	Vorwärmzeit/ Pre-heating Temp.	Trockenzeit/ Drying Time	Temp. Anstieg/ Raise of Temp.	∇	Endtemperatur/ Final Temp.	Haltezeit/ Holding Time	Erscheinungs- bild/Appearance
Frame Shade	450 °C	2 min.	55 °C/min.	+	900 °C	1 min.	Leicht glänzend/ Slightly shining
1. und 2. Schulterbrand/ 1 st and 2 nd Shoulder Firing	450 °C	4 min.	45 °C/min.	+	860 °C	1 min.	
1. Dentinbrand/ 1 st Dentine Firing	450 °C	6 min.	45 °C/min.	+	810 °C	1 min.	Glänzend/ Shining
2. Dentinbrand/ 2 nd Dentine Firing	450 °C	6 min.	45 °C/min.	+	800 °C	1 min.	
Glanzbrand/ Glaze Firing	480 °C	2 min.	45 °C/min.	-	820 °C	-	
Glanzbrand mit Glasur/ Glaze Firing with Glaze Powder	480 °C	2 min.	45 °C/min.	-	790 °C	1 min.	
Korrekturmasse-Brand/ Correction powder-firing	450 °C	4 min.	45 °C/min.	+	690 °C	1 min.	

Die oben angegebenen Brennparameter sind Richtwerte, die stets dem jeweils verwendeten Brennofen und der Situation des Ofens angeglichen werden müssen.

The firing parameters given above are guidelines, which always need to be adjusted to the furnace used for firing and the situation of the furnace. The important thing is to obtain the right firing result.

Vorbehaltlich Druck- und Satzfehler. Änderungen können jederzeit erfolgen.
Errors and printing errors excepted. Subject to change at any time.

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