

## 7. Pressing

[pressing furnace: Austromat 654 press-i-dent, DEKEMA]

Translucency	Size	Start Temp. (°C)	Heating Rate (°C/min)	Final Temp. (°C)	Holding Time (min)	Press Duration	Press Level
HT/LT/MO	R10	700	60	945	20	Auto 1	5

### *Note:*

*Before you press ingots, please verify that the above recommended schedule is suitable for the furnace being used. Otherwise, try to find the optimized pressing temperature through the following process.*

- 1) If there are some traces of tiny bubbles on the surface of object, reduce the max. temperature by -5~-10°C and retry the pressing procedure.*
- 2) If the marginal area of object is not formed completely, increase the max. temperature by +5~+10°C and retry the pressing process.*