

- Temperatures up to 350°F
- Matches Original Factory Colors
- Guaranteed Not to Burn Off
- Professional Use

POR-15® Engine Enamel is a direct-to-metal coating designed to work incredibly well in all applications where there is a need to help preserve substrates susceptible to corrosion. Under exterior exposure POR-15® Engine Enamel has exceptional long-term gloss and color retention and can be applied directly to rust, with no need for a primer or undercoat, and is formulated to form a robust barrier that sheds moisture to provide long lasting protection. It provides excellent adhesion and when used over POR-15® RUST PREVENTIVE COATING works to provide a permanent barrier to corrosion. POR-15® Engine Enamel is formulated to keep engine surfaces from pitting and rusting while maintaining color and a performance gloss finish.





PRODUCT	SIZE	CODE
Aluminum	Pt.	42008
Austin Healey Green	Pt.	42028
Black	Qt.	42034
Black	Pt.	42038
Ford Corporate Blue	Pt.	42048
Buick Green	Pt.	42058
Buick Turquoise	Pt.	42068
Chevrolet Blue	Pt.	42078
Cadillac Dark Blue	Pt.	42088
Classic Ford Red	Pt.	42098
Chrysler Blue	Pt.	42108
Chrysler Turquoise	Pt.	42128
Chevrolet Red	Pt.	42148
Ford Blue	Pt.	42158
Ford Green	Pt.	42168
Ford Medium Blue	Pt.	42178
Chrysler Hemi Orange	Pt.	42188
Hi Po Yellow	Pt.	42198
MG Maroon	Pt.	42208
Olds Gold	Pt.	42228
White	Pt.	42238
Pontiac Light Blue	Pt.	42248
Pontiac Light Metallic Blue	Pt.	42258
Chevy Orange	Qt.	42264
Chevy Orange	Pt.	42268
AMC Blue Green	Pt.	42308



## **Product Information**



#### **Product Description**

This product is formulated to be the finest engine paint available, with a richness and depth of color unsurpassed by any other paint of its type. The finest pigments and color ingredients have been used in sufficient quantities which mean more paint on your engine and less solvent dissipated into the atmosphere.

#### **Application Information**

**Bare Steel**: Remove grease, oil, and other foreign substances with water based POR-15® Cleaner Degreaser then rinse with water. If surface was previously painted, sand with 320 grit sandpaper or a POR-15® Scuff Pad then apply POR-15® Engine Enamel. If surface is bare or rusted metal you must use POR-15® Metal Prep to prepare surface before painting. Spray or brush POR-15® Metal Prep onto surface and keep wet for 10-20 minutes then rinse thoroughly with water. For best results, next apply one coat of POR-15® Rust Preventive Coating. When POR-15® Rust Preventive Coating is dry to the touch with slight finger drag (approximately 2 to 6 hours) apply POR-15® Engine Enamel directly over POR-15® Rust Preventive Coating.

Apply in well-ventilated area only. Ideal ambient temperature for application is 70°F, but an acceptable temperature range is between 50-80°F. Mix POR-15® Engine Enamel by stirring only. Do not shake. POR-15® Engine Enamel can usually be brushed without thinning. A full coat will usually cover but if a second coat is needed, apply when first coat is dry to the touch (no finger drag) and within 24 hours of first coat.

Dry Time: Wait 4-6 days before starting engine.

**Previously Finished or Primed Surfaces:** Using POR-15® Cleaner Degreaser ensure that the surface is clean, dry, and free from oil, grease, dirt, salts, and any other contaminants. All blistered and loose paint must be removed. Glossy surfaces should be roughened with 320 grit before recoating.

Refer to Material Safety Data Sheet available upon request for further safety and handling information.

### **Safety Information**

WARNING! COMBUSTIBLE LIQUID AND VAPOR. HARMFUL OR FATAL IF SWALLOWED.

WARNING: Vapor harmful. May affect the brain or nervous system causing dizziness, headache or nausea. Causes nose, throat, skin and eye irritation.

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Keep away from heat and flame. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. Do not breathe vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/HSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use. Close container after each use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

# PROFESSIONAL USE. KEEP OUT OF REACH OF CHILDREN. USE ONLY WITH ADEQUATE VENTILATION.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes. Get medical attention immediately. For skin, wash thoroughly with soap and water. If you experience difficulty breathing, leave area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. If swallowed, do not induce vomiting. Call physician immediately.

If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

VOC Content: 430 g/L Regulatory, 404 g/L Actual.

(Black, Ford Corporate Blue, Buick Green, Cadillac Dark Blue, Chrysler Blue, Chrysler Turquoise, Chevrolet Red, Ford Green, Hi Po Yellow, White, Chevy Orange)

MWARNING! Cancer - www.P65Warnings.ca.gov.