



Multisteam-400

Parkway Process Solutions Pty Ltd T/A Multi-Wet

Chemwatch: 36-3082
 Version No: 4.1.16.10
 Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/11/2019
 Print Date: 03/09/2021
 S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Multisteam-400
Chemical Name	Not Applicable
Synonyms	Amine
Proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (contains morpholine and cyclohexylamine)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Boiler steam condensate treatment.
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Details of the supplier of the safety data sheet

Registered company name	Parkway Process Solutions Pty Ltd T/A Multi-Wet
Address	Unit 1/36 Juna Drive, Malaga WA 6090 Australia
Telephone	1300 727 5929 (1300 PARKWAY)
Fax	+618 9249 9339
Website	www.pwnps.com
Email	solutions@pwnps.com

Emergency telephone number

Association / Organisation	Parkway Process Solutions Pty Ltd T/A Multi-Wet	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+61 2 9186 1132	+61 2 9186 1132
Other emergency telephone numbers	1300 727 5929 (1300 PARKWAY)	+61 1800 951 288

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

ChemWatch Hazard Ratings

	Min	Max	
Flammability	3		
Toxicity	2		
Body Contact	3		
Reactivity	1		
Chronic	2		

0 = Minimum
 1 = Low
 2 = Moderate
 3 = High
 4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 1A, Serious Eye Damage/Eye Irritation Category 1, Reproductive Toxicity Category 2, Flammable Liquids Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

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Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H361f	Suspected of damaging fertility.
H226	Flammable liquid and vapour.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
110-91-8	5-10	<u>morpholine</u>
108-91-8	10-30	<u>cyclohexylamine</u>
Not Available	>60	other ingredients non hazardous

Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent

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	<p>posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</p> <ul style="list-style-type: none"> ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
 - ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
 - ▶ Oxygen is given as indicated.
 - ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
 - ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.
- Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents
- No more than 2 glasses of water should be given to an adult.
- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.
- * Catharsis and emesis are absolutely contra-indicated.
- * Activated charcoal does not absorb alkali.
- * Gastric lavage should not be used.
- Supportive care involves the following:
- ▶ Withhold oral feedings initially.
 - ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
 - ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
 - ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.
- Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are flammable. ▶ Moderate fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Moderate explosion hazard when exposed to heat or flame. <p>Combustion products include: carbon dioxide (CO₂) carbon monoxide (CO) nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p>
HAZCHEM	*2W

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
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	<ul style="list-style-type: none"> Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks.
Major Spills	<ul style="list-style-type: none"> Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear full body protective clothing with breathing apparatus.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
Other information	<ul style="list-style-type: none"> Store in approved flammable liquid storage area. No smoking, naked lights/ignition sources. Keep containers securely sealed. Store away from incompatible materials in a cool, dry, well-ventilated area. DO NOT store near acids, or oxidising agents

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. <p>For low viscosity materials</p> <ul style="list-style-type: none"> Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used.
Storage incompatibility	<ul style="list-style-type: none"> Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates. Avoid contact with copper, aluminium and their alloys.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	morpholine	Morpholine	20 ppm / 71 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	cyclohexylamine	Cyclohexylamine	10 ppm / 41 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
morpholine	30 ppm	1,300 ppm	8000** ppm
cyclohexylamine	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
morpholine	1,400 ppm	Not Available
cyclohexylamine	Not Available	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	

Eye and face protection	<ul style="list-style-type: none"> ▶ Chemical goggles. ▶ Full face shield may be required for supplementary but never for primary protection of eyes. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	A
PVA	B
NATURAL RUBBER	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear light yellow flammable liquid with amine odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	0.985
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	12	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	57.2 (PMCC)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available

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Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (%)	10.3
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Presence of heat source and ignition source ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. The material can produce chemical burns following direct contact with the skin. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Long term exposure to morpholine and some related compounds may produce liver and kidney changes. Animal testing has shown evidence of chronic nose irritation and inflammation, and damage to the eye.

Multisteam-400	TOXICITY	IRRITATION
	Not Available	Not Available
morpholine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >=309.38<=808.38 mg/kg ^[1]	Eye (rabbit): 2 mg - SEVERE
	Oral(Mouse) LD50; 525 mg/kg ^[2]	Skin (rabbit): 995 mg/24hr-SEVERE Skin (rabbit):500mg open-moderate
cyclohexylamine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 208-372 mg/kg ^[2]	Eye (rabbit): 0.05 mg/24h SEVERE
	Inhalation(Rat) LC50; >0.091 mg/l4h ^[1]	Skin (human):125 mg/48h SEVERE
	Oral(Rat) LD50; ~11 mg/kg ^[1]	Skin (rabbit): 2 mg/24h SEVERE Skin: adverse effect observed (corrosive) ^[1]

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

MORPHOLINE	for morpholine:
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	There have been no reports on incidents of acute poisoning or on the effects of short- or long-term exposure to morpholine by the general population. The phenomenon known as blue vision or glauropsia, as well as some instances of skin and respiratory tract irritation, have been described in reports of occupational exposure to morpholine; however, no atmospheric concentrations of morpholine were given. It was reported that the number of chromosomal aberrations in the lymphocytes of peripheral blood of workers exposed for 3-10 years to morpholine at concentrations of 0.54-0.93 mg/m3 did not differ significantly from controls. Undiluted morpholine is strongly irritant to skin; a dilute solution (1 to 40) was mildly irritant.
MORPHOLINE & CYCLOHEXYLAMINE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
Multisteam-400	Not Available	Not Available	Not Available	Not Available	Not Available
morpholine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	9mg/l	2
	LC50	96h	Fish	>100mg/l	2
	EC50	48h	Crustacea	44.5mg/l	2
	BCF	1008h	Fish	<0.3-0.65	7
	NOEC(ECx)	504h	Crustacea	5mg/l	2
cyclohexylamine	EC50	96h	Algae or other aquatic plants	28mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	29.3mg/l	2
	LC50	96h	Fish	33mg/l	2
	EC50	48h	Crustacea	36.3mg/l	2
	NOEC(ECx)	504h	Crustacea	1.6mg/l	2
EC50	96h	Algae or other aquatic plants	20mg/l	1	

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Fathead Minnow 96 hrs 75 mg/l Rainbow Trout 96 hrs 130 mg/l Daphnia magna 48 hrs 180 mg/l
Prevent, by any means available, spillage from entering drains or water courses.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
morpholine	LOW	LOW
cyclohexylamine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
morpholine	LOW (BCF = 2.8)
cyclohexylamine	LOW (LogKOW = 1.49)

Mobility in soil

Ingredient	Mobility

Ingredient	Mobility
morpholine	LOW (KOC = 5.082)
cyclohexylamine	LOW (KOC = 40.37)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Treat and neutralise at an approved treatment plant. Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus ▶ Decontaminate empty containers.
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SECTION 14 Transport information

Labels Required

	 
Marine Pollutant	NO
HAZCHEM	*2W

Land transport (ADG)

UN number	2734				
UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (contains morpholine and cyclohexylamine)				
Transport hazard class(es)	<table border="1"> <tr> <td>Class</td> <td>8</td> </tr> <tr> <td>Subrisk</td> <td>3</td> </tr> </table>	Class	8	Subrisk	3
Class	8				
Subrisk	3				
Packing group	II				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="1"> <tr> <td>Special provisions</td> <td>274</td> </tr> <tr> <td>Limited quantity</td> <td>1 L</td> </tr> </table>	Special provisions	274	Limited quantity	1 L
Special provisions	274				
Limited quantity	1 L				

Air transport (ICAO-IATA / DGR)

UN number	2734														
UN proper shipping name	Amines, liquid, corrosive, flammable, n.o.s. * (contains morpholine and cyclohexylamine); Polyamines, liquid, corrosive, flammable, n.o.s. * (contains morpholine and cyclohexylamine)														
Transport hazard class(es)	<table border="1"> <tr> <td>ICAO/IATA Class</td> <td>8</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>3</td> </tr> <tr> <td>ERG Code</td> <td>8F</td> </tr> </table>	ICAO/IATA Class	8	ICAO / IATA Subrisk	3	ERG Code	8F								
ICAO/IATA Class	8														
ICAO / IATA Subrisk	3														
ERG Code	8F														
Packing group	II														
Environmental hazard	Not Applicable														
Special precautions for user	<table border="1"> <tr> <td>Special provisions</td> <td>Not Applicable</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>855</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>30 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>851</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>1 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y840</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>0.5 L</td> </tr> </table>	Special provisions	Not Applicable	Cargo Only Packing Instructions	855	Cargo Only Maximum Qty / Pack	30 L	Passenger and Cargo Packing Instructions	851	Passenger and Cargo Maximum Qty / Pack	1 L	Passenger and Cargo Limited Quantity Packing Instructions	Y840	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L
Special provisions	Not Applicable														
Cargo Only Packing Instructions	855														
Cargo Only Maximum Qty / Pack	30 L														
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Passenger and Cargo Maximum Qty / Pack	1 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y840														
Passenger and Cargo Limited Maximum Qty / Pack	0.5 L														

Sea transport (IMDG-Code / GGVSee)

UN number	2734
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Multisteam-400

UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S. (contains morpholine and cyclohexylamine)	
Transport hazard class(es)	IMDG Class	8
	IMDG Subrisk	3
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-E , S-C
	Special provisions	274
	Limited Quantities	1 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
morpholine	Not Available
cyclohexylamine	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
morpholine	Not Available
cyclohexylamine	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

morpholine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

cyclohexylamine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (morpholine; cyclohexylamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	01/11/2019
Initial Date	24/04/2014

SDS Version Summary

Version	Date of Update	Sections Updated
3.1.1.1	11/04/2019	Appearance, Physical Properties

Version	Date of Update	Sections Updated
4.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
4.1.2.1	26/04/2021	Regulation Change
4.1.3.1	03/05/2021	Regulation Change
4.1.4.1	06/05/2021	Regulation Change
4.1.5.1	10/05/2021	Regulation Change
4.1.5.2	30/05/2021	Template Change
4.1.5.3	04/06/2021	Template Change
4.1.5.4	05/06/2021	Template Change
4.1.6.4	07/06/2021	Regulation Change
4.1.6.5	09/06/2021	Template Change
4.1.6.6	11/06/2021	Template Change
4.1.6.7	15/06/2021	Template Change
4.1.7.7	17/06/2021	Regulation Change
4.1.8.7	21/06/2021	Regulation Change
4.1.8.8	05/07/2021	Template Change
4.1.9.8	14/07/2021	Regulation Change
4.1.10.8	19/07/2021	Regulation Change
4.1.10.9	01/08/2021	Template Change
4.1.11.9	02/08/2021	Regulation Change
4.1.12.9	05/08/2021	Regulation Change
4.1.13.9	09/08/2021	Regulation Change
4.1.14.9	23/08/2021	Regulation Change
4.1.15.9	26/08/2021	Regulation Change
4.1.15.10	29/08/2021	Template Change
4.1.16.10	30/08/2021	Regulation Change

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European Inventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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