

**Date:** 15/04/2021

## Qty. | Description

#### 1 CRNE 20-6 NV-FGJ-A-V-HQQV



Note! Product picture may differ from actual product

Product No.: 99245814

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement.

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions.

The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

### Further product details

The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure.

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

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Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

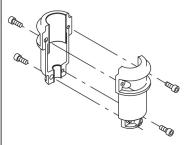
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

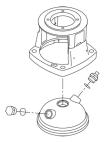
The colour code for the finished product is NCS 9000/RAL 9005.

## **Pump**

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

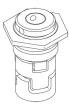
Secondary seal material: FKM (fluorocarbon rubber)



**Date:** 15/04/2021

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FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate.

This base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a combined drain plug and bypass valve.

The pump is secured to the foundation by four bolts through the base plate.

The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

### **Technical data**

Liquid:

Pumped liquid: Water
Liquid temperature range: -20 .. 90 °C
Selected liquid temperature: 20 °C
Density: 998.2 kg/m³

Technical:

Pump speed on which pump data are based: 3529 rpm

Rated flow: 25.3 m³/h
Rated head: 101.9 m
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV

Approvals on nameplate: CE,EAC,UKCA,WRAS Curve tolerance: ISO9906:2012 3B

Materials:

Impeller:

Base: Stainless steel

EN 1.4408 AISI 316 Stainless steel EN 1.4401

AISI 316

Bearing: SIC SIC

Installation:

Maximum ambient temperature: 50 °C



**Date:** 15/04/2021

# Qty. | Description

Maximum operating pressure: 25 bar

Max pressure at stated temp: 25 bar / 90 °C

25 bar / -20 °C

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 50
Size of outlet connection: DN 50
Pressure rating for connection: PN 25
Flange rating inlet: 300 lb
Flange size for motor: FF300

Electrical data:

Motor standard: **IEC** Motor type: 160MH IE Efficiency class: IE5 Rated power - P2: 11 kW Power (P2) required by pump: 11 kW Mains frequency: 50 / 60 Hz Rated voltage: 3 x 380-500 V Rated current: 20.3-16.0 A Cos phi - power factor: 0.93-0.90 Rated speed: 360-4000 rpm Efficiency: 93.1% 93.1 %

Motor efficiency at full load: 93.1 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F

Motor No: 99026860

Controls:

Frequency converter: Built-in Pressure sensor: Y

Others:

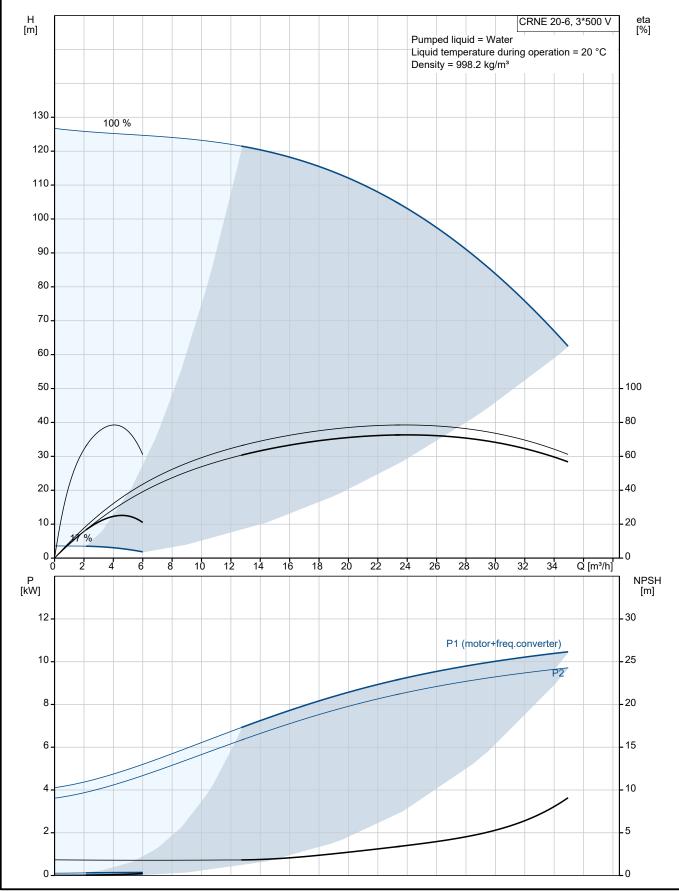
Minimum efficiency index, MEI ≥: 0.70
DOE Pump Energy Index CL: 0.00
DOE Pump Energy Index VL: 0.00
Net weight: 116 kg
Gross weight: 148 kg
Shipping volume: 0.619 m³
Country of origin: DK

Custom tariff no.: 8413709062



**Date:** 15/04/2021

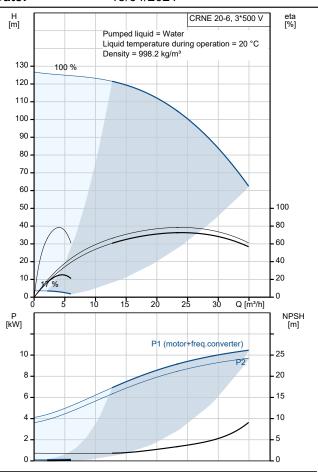
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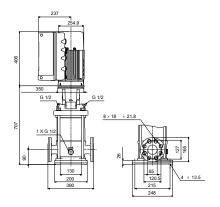


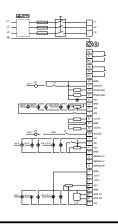


**Date:** 15/04/2021

Description	Value
General information:	
Product name:	CRNE 20-6 NV-FGJ-A-V-HQQV
Product No:	99245814
EAN number:	5712609427816
Price:	
Technical:	
Pump speed on which pump data are based:	3529 rpm
Rated flow:	25.3 m³/h
Rated head:	101.9 m
Maximum head:	128 m
Stages:	6
Impellers:	6
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals on nameplate:	CE,EAC,UKCA,WRAS
Curve tolerance:	ISO9906:2012 3B
Pump version:	NV
Model:	A
Materials:	
Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	EN 1.4401
Impeller:	AISI 316
Material code:	Α
Code for rubber:	V
Bearing:	SIC
Bearing:	SIC
Installation:	5.0
Maximum ambient temperature:	50 °C
Maximum operating pressure:	25 bar
Max pressure at stated temp:	25 bar / 90 °C
·	25 bar / -20 °C
Max pressure at stated temp:	DIN / ANSI / JIS
Type of connection: Size of inlet connection:	DN 50
Size of outlet connection:	
	DN 50
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	FF300
Connect code:	FGJ
Liquid:	W-4
Pumped liquid:	Water
Liquid temperature range:	-20 90 °C
Selected liquid temperature:	20 °C
Density:	998.2 kg/m³
Electrical data:	
Motor standard:	IEC
Motor type:	160MH
IE Efficiency class:	IE5
Rated power - P2:	11 kW
Power (P2) required by pump:	11 kW
Mains frequency:	50 / 60 Hz









**Date:** 15/04/2021

December 41 and	Walana
Description Rated voltage:	Value 3 x 380-500 V
Rated voltage.  Rated current:	
	20.3-16.0 A
Cos phi - power factor:	0.93-0.90
Rated speed:	360-4000 rpm
Efficiency:	93.1%
Motor efficiency at full load:	93.1 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Motor protec:	ELEC
Motor No:	99026860
Controls:	
Control panel:	Graphical
Function Module:	300
Frequency converter:	Built-in
Pressure sensor:	Υ
Others:	
Minimum efficiency index, MEI ≥:	0.70
DOE Pump Energy Index CL:	0.00
DOE Pump Energy Index VL:	0.00
Net weight:	116 kg
Gross weight:	148 kg
Shipping volume:	0.619 m³
Sales region:	Australia
Config. file no:	99395475
Country of origin:	DK
Custom tariff no.:	8413709062



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# 99245814 CRNE 20-6 NV-FGJ-A-V-HQQV

