

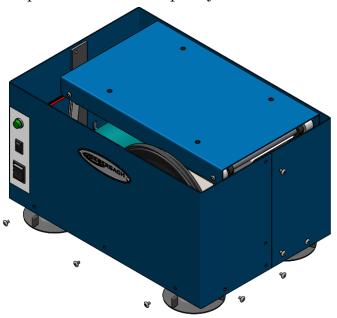


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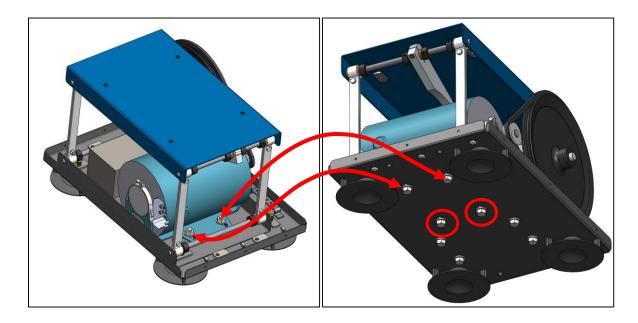
Revision	Description	Change made by
A	Created	Temo L

Belt Swap

- 1. Unplug power cord from the machine.
- 2. Remove the front panel to access the pulleys.



3. Loosen the four (4) motor screws (red arrows and circles) using 7/16 wrenches to take the tension off the belt.



- 4. Slide the motor to loosen the belt.
- 5. Remove the belt.
- 6. Pull motor away from the large pulley and tighten the motor screws.
 - a. This step is to provide tension for the belt.
- 7. Check tension on belt.
 - a. The belt should deflect roughly the width of the belt.
- 8. Reinstall the front panel.