

# **2000-2006 Toyota Tundra Rear Shock Mount**





### **REQUIRED TOOLS**

Jack Stands or Lift Mig Welder Paint/Primer **Locking Pliers** Hand Grinder **Cutting Wheel or Torch** Welding Gloves Welding Hood/Shield Ear & Eye Protection Sockets & Ratchet Fire Extinguisher

### **KIT CONTAINS**

QTY
1
3
3
2
2



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#### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.** 

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. The user assumes all liability when installing the product.



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### 3) PREPARE YOUR VEHICLE

Remove your vehicle's bed.



Remove the 3 bolts retaining the brake load sensing proportioning valve with a 12mm socket, and place it aside.



### 4) **CUT**

Burn and punch out the 2 rivets retaining the mount to the top and bottom of the frame. Cut the mount off the spare tire crossmember.

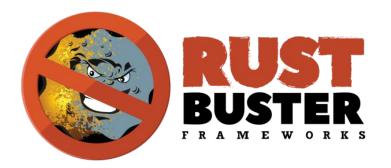




### 5) INSTALL

With the included M10 hardware install the mount into the rivet holes with a 15mm wrench and 17mm socket.





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### 6) WELD

Weld the mount to the crossmember.



Reinstall the brake valve with the included M8 hardware.



Coat the part with a primer to help prevent against rust development.

