



RUST BUSTER

F R A M E W O R K S

**RB8400L/R, RB8401,
RB8402L/R RB8403**

**1998-2002 Toyota® 4Runner
Front, Middle Forward, Middle Rear,
and Rear Body Mounts**

RB8400L or RB8400R



RB8401



RB8402L or RB8402R



RB8403



REQUIRED TOOLS

- Jack Stands or Lift
- Mig Welder
- Paint/Primer
- Hand Grinder
- Cutting Wheel or Torch
- Welding Gloves
- Welding Hood/Shield
- Ear & Eye Protection
- Sockets & Ratchet
- Fire Extinguisher

KIT CONTAINS

- RB8400L/R**
Front Body Mount
M10 Flange Bolt
- RB8401**
Middle Forward Body Mount
- RB8402L/R**
Middle Rear Body Mount
- RB8403**
Rear Body Mount
M10 Flange Bolt

QTY

- 1
- 2
- 1
- 1
- 1
- 2



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

With a socket, remove the body mount bolt and bushing.

4) CUT

Cut off the old front body mounts. Clean the frame free of rust and debris, revealing bare metal.



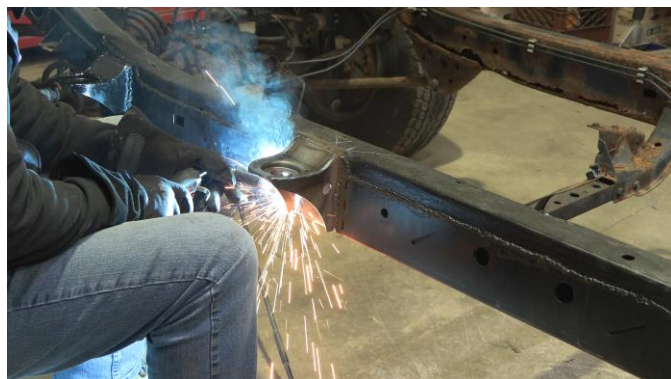
(OPTIONAL) Paint the part and work area with a weldable primer to help prevent against rust. Line up the bolt and bushing with your body before welding it on.

5) WELD

Remove any potential fire hazards from the work area.

Tack weld the part to the frame. Following proper welding procedures, begin welding the part.

100% weld around all edges.



6) PAINT AND PROTECT

If you chose not to protect your part in (Step 4), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



7) INSTALL/REINSTALL THE BUSHING

Reinstall the body mount bolt and bushing.