



# RUST BUSTER

**RB7608L & RB7608R**  
Cab and Bed Mount  
1994-2004 Chevy S10 &  
1994-2004 GMC Sonoma



## REQUIRED TOOLS

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher  
C-Clamps  
Paint Marker  
Tape Measure

## KIT CONTAINS

Cab and Bed Mount

## QTY

1



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### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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### 3) PREPARING FOR YOUR INSTALL

Remove your bed, as well as your body mount bolt and bushing.

### 4) CUT

Cut off the factory cab and bed mount.



Grind the frame free of rust and debris.



Paint the part with a weldable primer to help prevent against rust formation.



### 5) MEASURE

Using the opposite side of your vehicle for reference, measure the distance from the back end of your bed mount hole to the front end of your cab and bed mount. We measured 12 ¼ inches.





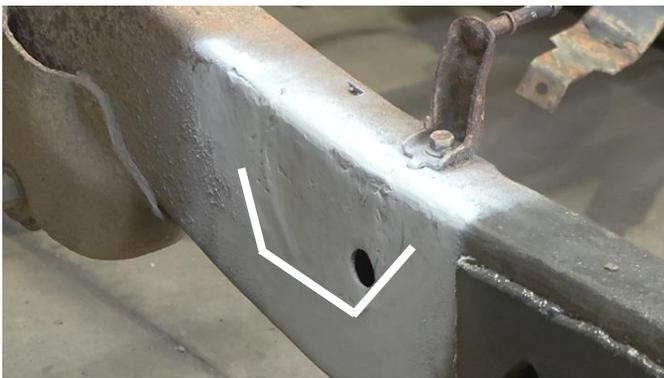
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Measure the height from the top of your frame to the top of your cab mount.



Use your measurements to align your body mount up with the opposite side. Once aligned, mark off its coverage using a paint marker.



C-clamp the part into place.



### 6) **WELD**

Following proper welding procedures, tack weld the cab and bed mount into place before welding it on fully. Weld 100% around all edges.



Confirm that the body mount bolt will insert correctly.



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### **7) PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



### **8) REINSTALL**

Reinstall your body mount bolt, bushing, and bed.