

LOCTITE®

LOCTITE® 3D CLEANER T™

LOCTITE®

Henkel Corporation

loctite3dp@henkel.com



3D CLEANER T™



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LOCTITE 3D Cleaner T is for post-process cleaning at elevated temperature of up to 80°C for printed digital light processing (DLP) parts prior to curing. LOCTITE 3D Cleaner T is specially formulated to avoid generation of peroxides at elevated processing temperatures.

PROPERTIES

Property	Measure	Value
Viscosity at 20°C (68 °F)	cP	4-6
Liquid Density	g/cm ³	0.96
Flash point	°C (°F)	>93 (200)
Initial Boiling Point	°C (°F)	>200 (392)
Appearance		Clear Liquid
Color		Colourless
Odour		Characteristic, mild

General Information

For safe handling information on this product consult the Safety Data Sheet (SDS)

Directions of use:

- Provide adequate ventilation and use personal safety equipment (see SDS)
- Use at 20-80°C
- Immerse for 2-4 minutes intervals (typical) with adequate mixing
- Rinse with clean DI water for 1-2 minutes with agitation, optionally rinse with IPA if stated on material TDS
- Provide adequate drying time prior to UV curing (Typical 60 minutes at 20-25 °C)
- Validated workflows need to be followed to achieve properties as provided in the TDS. Users should defer to the most current workflow information for best results which can be found at <https://www.loctiteam.com/printer-validation-settings>



Benefits:

- Processable up to 80 °C



Ideal for:

- DLP resins cleaning (can be used for cleaning printed parts with Loctite 3D 3955 HDT280 FST material)



Markets:



Industry



Automotive



Consumer Goods



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NOTE

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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loctite3dp@henkel.com



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