



TECHNICAL DATA SHEET

PRODUCT NAME: PASSION

Version: 09/05/2012

DESCRIPTION:

PASSION brings you a smooth free flowing colour change (Flip Paint) For the most dramatic effect Passion is applied over a black base ground coat but can be applied over a lighter base coat for a softer iridescent look yet still intense colour change. The colour possibility is endless and brings a new dimension to your product.



SURFACE PREPARATION:

Apply 2K Primer as directed. After following recommended dry time to sand, clean primed surface of all contaminants and debris. Sand with P600 or finer grade wet or dry paper (or machine sanded with P320 grade or finer). Clean surface of all sanding debris with solvent. Allow to dry completely prior to ground coat application. Previously painted surfaces must be sanded with 600-1000 grit paper.



GROUND COAT:

Passion colours require a ground colour. For a strong effect use a dark colour like Base black, for a subtle effect use Base white or use any other base colour for a custom effect. Allow 60 minutes for base coat to dry before applying the effect colour.



MIXING:

MIX RATIO: 2:1 – Mix by volume, mix thoroughly and strain prior to spraying.

- 2 Parts Pearl Colour (mix well)
- 1 Part D-Thinner

INSPIRE AIRBRUSH: Comes ready you use but can be thinned up to 100% with Inspire Thinner

POT LIFE:

Not Applicable – will keep in airtight container if unactivated



GUN SET UP:

Conventional (Gravity): 1.3mm – 1.5mm

HVLP (Gravity): 1.0mm – 1.4mm

(Depending on the size of object being painted)

AIR PRESSURE:

Conventional: 50 – 60 psi at the gun

HVLP: 10 psi maximum at the cap

(Refer to spray gun manufacturer's recommendations)



APPLICATION:

HVLP Guns are recommended. Strain the paint into the paint gun.

- Apply 2 - 5 coats medium wet coats with a 75% pattern overlap. Allow 5 - 10 minutes flash time between coats. Avoid heavy coats as this will cause a patchy appearance
- Gun distance while spraying should be approximately 6 inches away from the surface.
- Avoid dry spraying, as loss of adhesion is possible with basecoats.
- Always spray a series of test panels first to determine the colour and appearance required.
- Spray the vehicle sides in one continuous pass rather than individual panels to avoid film build up on the edge of panels with could cause a patchy appearance on the finished panel.
- Wait for 60 minutes before applying clearcoat.



FLASH TIME:

Allow flash 3 - 5 minutes flash time between coats.



TOPCOATING:

Topcoat with 2K SHOWCLEAR to provide the ultimate deep gloss finish. Follow 2K SHOWCLEAR application directions.



SPECIAL NOTES:

NOTE: Always spray a test panel first to establish the ground coat colour and amount of coats required to achieve the desired colour effect.

NOTE: The final colour of these effects is dependent on the colour of the ground coat and the amount of Passion applied.

NOTE: Applying more than 3 coats will reduce the effect of the ground coat, spray test panels first to establish the desired effect.

HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator. Select positive pressure supplied respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use.

Protect hands with impervious rubber gloves. Wear face, skin and eye protection. Specialist Paints finishes are for industrial use by professional, trained painters.

Note: Custom painting can be difficult. All products should be fully tested prior to commencing any job to determine suitability, final finish and overall appearance. All information and data provided by CUSTOM PAINTS LTD is given in good faith and intended to be a general guide only. CUSTOM PAINTS LTD shall not accept liability as a result of any failure or lack of expertise on the part of the applicator, condition of substrates, lack of, or incorrect preparation, use of incompatible materials, equipment failure or use of incorrect equipment or any other reason beyond the control of CUSTOM PAINTS LTD and further offers no warranties of whatever nature express or implied as to merchantability or fitness for a particular use or purpose and shall not accept liability for any specific or consequential damage as a result of using these products unless otherwise agreed to in writing. Should a product be defective, CUSTOM PAINTS LTD shall replace the defective product, or, at its sole discretion refund the purchase price.