



INSTALLATION
INSTRUCTIONS FOR:
DEFENDER 1000 (2&4
SEATER) MODELS

REAR BRACKETS

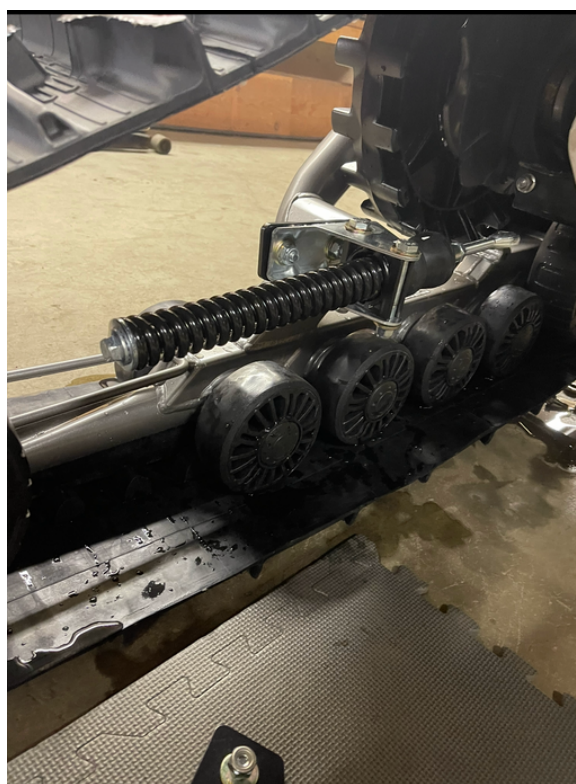
1

Remove the anti-rotation arm from the rear track. Use the factory bolts to install our relocation bracket (as shown in picture below).



2

Re-install anti-rotation silver bracket and anti-rotation arm to our bracket with supplied 3/8-inch x 1 +1/4-inch-long bolts.



- 3** Start with 1 rear bracket (interchangeable and not side specific). Insert the shorter of the 2 supplied flange bolts into bracket holes and apply "red" Loctite as pictured below.



- 4** Remove caliper bolts. Line bracket into place on spindle, and tighten down the flange bolts using a wrench to secure the caliper/bracket.



5 Use grade 8, 1+1/2-inch-long bolts with 4 washers supplied in the kit to attach heim joint to the bracket to complete the anti-rotation system.

. Figure below depicts how washers are used to install the heim joint to our bracket from the anti-rotation arm.

***DO NOT take the heim joint out of the arm -- picture below is for demonstration purposes only.



*****REPEAT STEPS 1-5 FOR OTHER REAR BRACKET*****

FRONT BRACKETS

- 1 Start with 1 of the front brackets along with the supplied longer flange bolts. Brackets are side specific so ensure welded bracing on bracket is facing **out** (picture below is R front bracket).

Place 1 washer on the bottom side of both bolts once they are placed in bracket to shim it. Apply "red" Loctite to the bolt threads.



- 2 Ensure tire and wheel are removed. Once tire and wheel are off, remove these 2 bolts.



3

After removing bolts, align bracket and caliper with factory bolt holes and secure bracket and caliper using provided hardware from step 1.

Ensure washers are on backside of the bracket to shim the bracket so it rests flat against the spindle.



4

Once the bracket is securely mounted to the spindle, bolt on the track and hook up the anti-rotation arm to the bracket.

Adjust the heim joint, using "Camso's specs for track positioning" to adjust the angle of attack.

Once completed, use supplied hardware to attach the heim joint to the bracket. Heim joint can be attached to either side of the bracket, with the aim being to keep the arm as straight as possible.



*****REPEAT STEPS 1-4 FOR OTHER FRONT BRACKET*****

FINAL STEP:

Turn that key and go have some fun! We'll see you at the top!