

## **Stokbord® Fixing Instructions:**

Thank you for purchasing or considering the purchase of Stokbord®. Please find below our recommendations for best results when using Stokbord®.

Pre-drilling holes before installation is recommended.

Oversize holes by a minimum of 2mm in relation to the size of fixings.

Do not use countersunk screws, use round headed screws or a washer & bolt system.

Do not over tighten screws. Allow room for expansion. Stokbord® should be fitted where possible at or near its anticipated upper service temperature.

Before installing, Stokbord® should be stored at the ambient temperature that it will operate in once fixed. Ideally this needs to be 24 hours or longer.

Do not use nails to fix Stokbord® sheet.

Always install Stokbord® sheet from top to bottom when inserting fixings.

We do not recommend gluing Stokbord®. However, there are some adhesive products on the market that can be used. Customers must establish that the adhesive is fit for purpose.

Stokbord® is weldable. LDPE weld rods must be used.

### **Useful Information:**

Manufactured from 100% recycled Polyethylene (LDPE)

Stokbord® has an indicative class 3 fire rating in accordance to BS 476 Part 7

Stokbord® can expand up to 2.5mm per linear metre for every 10 degrees increase in temperature

Stokbord® is available in black & grey