

## Site Preparation

It's always good to plan prior to doing anything. This is very relevant in the case of building a fence - and these are some items to think about:

## Planning Fence Line

- Mow or clear the fence row - this gives you a clean canvas to build the fence and will help obtain a smooth, flowing fence line.
- We suggest that you get stakes and mark out where you want ends, corners and gateways. Walk around for a few days using the gate openings to see if the plan works for your everyday usage. Measure-up, draw a rough sketch and write down the measurements.


## Dealing With Undulating Terrain

Post Foundation Experienced installers believe that the limit of elevation change is 2 degrees per post without the need of a change of angle. To minimize this problem, you should consider all of these points:

- Closer post spacing assists in handling dips and rises.
- Adjust post height - placing them deeper in the ground on a rise and shallower in hollows.
- If possible - Bulldoze the fence line, prior to construction, to flatten and minimize the number of dips and rises


## Define and Prepare Fence Line

- Mark out proposed fence line using stakes and thick/visible string. Use the attached grid question list and example to help layout your fence.
- Flatten fence line as much as possible (take away extreme rises and fill-in extreme dips)
- Clear vegetation and debris from fence line and mow
- Layout working gates (walk through and test to make sure placement and size will meet your needs).


## Develop Materials List

- Determine number and size of large diameter posts needed

| Type | DIA. |  | Length <br> Soft |  |
| :--- | :---: | :---: | :---: | :---: |
|  |  |  | Concrete |  |
| Line | $4^{\prime \prime}-5^{\prime \prime}(107 m m-127 m m)$ | $8^{\prime}(2.44 m)$ | $7^{\prime}(2.13 m)$ | Min. $2.5^{\prime}(762 m m)$ |
| Corner | $5^{\prime \prime}-6^{\prime \prime}(127 m m-152 m m)$ | $9-10^{\prime}(2.74 m-3.05 m)$ | $8^{\prime}(2.44 m)$ | $3.5^{\prime}-4^{\prime}(1.11 m-1.22 m)$ |
| End/Gate | $7^{\prime \prime}-8^{\prime \prime}(178 m m-203 m m)$ | $10-12^{\prime}(3.05 m-3.66 m)$ | $8^{\prime}(2.44 m)$ | $4.5^{\prime}-5^{\prime}(1.37 m-1.52 m)$ |

- Determine number of fence run posts needed

| Terrain | Lots | Pasture | Range | Light Grazing |
| :--- | :--- | :--- | :--- | :--- |
| Heavy Pressure | Medium Pressure | Average Pressure |  |  |
| Flat | $7^{\prime}(2.13 \mathrm{~m})$ | $10^{\prime}(3.05 \mathrm{~m})$ | $14^{\prime}(4.27 \mathrm{~m})$ | $16^{\prime}(4.88 \mathrm{~m})$ |
| Rolling | $6^{\prime}(1.83 \mathrm{~m})$ | $9^{\prime}(2.74 \mathrm{~m})$ | $12^{\prime}(3.66 \mathrm{~m})$ | $14^{\prime}(4.27 \mathrm{~m})$ |
| Steep | $5^{\prime}(1.52 \mathrm{~m})$ | $8^{\prime}(2.44 \mathrm{~m})$ | $10^{\prime}(3.05 \mathrm{~m})$ | $12^{\prime}(3.66 \mathrm{~m})$ |

NOTE: Not designed for excessive pressure without electric.

- Select design option (see Chart above), OR create your own design, determine length of fence, number of feet of chosen material and then number of rolls.
- Determine proper number of accessories needed (buckles, brackets, spoolers, lag screws and washers, attaching sleeve, donut tensioners, staples and screws).


## Equipment / Tools Needed

- Post Driver/Auger System*
- Bending Tool (Rail only)
- Payout Box (Rail only)
- Either Extended Handle
- Ratchets or Two $1 / 2^{\prime \prime}(12 \mathrm{~mm})$
- Long Handle Ratchets
- Hammer
- Impact Drill/Socket Set
- Tape Measure
- Marking Pen
- String Line
- Safety Glasses \& Gloves

Fence Design Possibilities


