

Site Preparation

It's always good to plan prior to doing anything. This is very relevant in the case of building a fence – and these are some items to think about:

Planning Fence Line

- Mow or clear the fence row this gives you a clean canvas to build the fence and will help obtain a smooth, flowing fence line.
- We suggest that you get stakes and mark out where you want ends, corners and gateways. Walk around for a few days using the gate openings to see if the plan works for your everyday usage. Measure-up, draw a rough sketch and write down the measurements.

Dealing With Undulating Terrain

Post Foundation Experienced installers believe that the limit of elevation change is 2 degrees per post without the need of a change of angle. To minimize this problem, you should consider all of these points:

- Closer post spacing assists in handling dips and rises.
- Adjust post height placing them deeper in the ground on a rise and shallower in hollows.
- If possible Bulldoze the fence line, prior to construction, to flatten and minimize the number of dips and rises.

Define and Prepare Fence Line

- Mark out proposed fence line using stakes and thick/visible string. Use the attached grid, question list and example to help layout your fence.
- Flatten fence line as much as possible (take away extreme rises and fill-in extreme dips)
- · Clear vegetation and debris from fence line and mow
- Layout working gates (walk through and test to make sure placement and size will meet your needs).

Develop Materials List

Determine number and size of large diameter posts needed

Туре	DIA.	Length		Inbedment
		Soft	Concrete	
Line	4"- 5" (107mm-127mm)	8'(2.44m)	7'(2.13m)	Min. 2.5'(762mm)
Corner	5″- 6″ (127mm-152mm)	9-10'(2.74m-3.05m)	8'(2.44m)	3.5' - 4'(1.11m - 1.22m)
End/Gate	7″- 8″ (178mm-203mm)	10-12'(3.05m-3.66m)	8'(2.44m)	4.5' - 5'(1.37m - 1.52m)

Determine number of fence run posts needed

Terrain	Lots	Pasture	Range	Light Grazing
	Heavy Pressure	Medium Pressure	Average Pressure	
Flat	7'(2.13m)	10'(3.05m)	14'(4.27m)	16'(4.88m)
Rolling	6'(1.83m)	9'(2.74m)	12'(3.66m)	14'(4.27m)
Steep	5'(1.52m)	8'(2.44m)	10'(3.05m)	12'(3.66m)

NOTE: Not designed for excessive pressure without electric.

- Select design option (see Chart above), OR create your own design, determine length of fence, number of feet of chosen material and then number of rolls.
- Determine proper number of accessories needed (buckles, brackets, spoolers, lag screws and washers, attaching sleeve, donut tensioners, staples and screws).

Equipment / Tools Needed

- Post Driver/Auger System*
- Bending Tool (Rail only)
- Payout Box (Rail only)
- · Either Extended Handle
- Ratchets or Two 1/2" (12mm)
- Long Handle Ratchets
- Hammer
- Impact Drill/Socket Set
- Tape Measure
- Marking Pen
- String Line
- Safety Glasses & Gloves

Fence Design Possibilities

