



Duct - Fume & Air Product
PVC & CPVC Duct & Fabricated Duct Products

PVC & CPVC Round Seamless Duct

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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10 ft. PVC Duct - Plain End

Price Per Foot



PD-430-060-10	6	10	0	748
PD-430-080-10	8	10	0	748
PD-430-100-10	10	10	0	748
PD-430-120-10	12	10	0	748
PD-430-140-10	14	10	0	948
PD-430-160-10	16	10	0	948
PD-430-180-10	18	10	0	948
PD-430-200-10	20	10	0	948
PD-430-240-10	24	10	0	948

- Pipe sold in individual lengths or lift quantities. No cut lengths.
 - No return on Pipe
 - Large orders may be shipped directly from Spears® manufacturing facility.
- Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.

20 ft. PVC Duct - Plain End

Price Per Foot



PD-430-060	6	20	0	748
PD-430-080	8	20	0	748
PD-430-100	10	20	0	748
PD-430-120	12	20	0	748
PD-430-140	14	20	0	948
PD-430-160	16	20	0	948
PD-430-180	18	20	0	948
PD-430-200	20	20	0	948
PD-430-240	24	20	0	948

- Pipe sold in individual lengths or lift quantities. No cut lengths.
 - No return on Pipe
 - Large orders may be shipped directly from Spears® manufacturing facility.
- Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.

10 ft. CPVC Duct - Plain End

Price Per Foot



PD-430-060C-10	6	10	0	749
PD-430-080C-10	8	10	0	749
PD-430-100C-10	10	10	0	749
PD-430-120C-10	12	10	0	749
PD-430-140C-10	14	10	0	949
PD-430-160C-10	16	10	0	949

- Pipe sold in individual lengths or lift quantities. No cut lengths.
 - No return on Pipe
 - Large orders may be shipped directly from Spears® manufacturing facility.
- Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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20 ft. CPVC Duct - Plain End

Price Per Foot



PD-430-060C	6	20	0	749
PD-430-080C	8	20	0	749
PD-430-100C	10	20	0	749
PD-430-120C	12	20	0	749
PD-430-140C	14	20	0	949
PD-430-160C	16	20	0	949
PD-430-180C	18	20	0	949
PD-430-200C	20	20	0	949
PD-430-240C	24	20	0	949

- Pipe sold in individual lengths or lift quantities. No cut lengths.
 - No return on Pipe
 - Large orders may be shipped directly from Spears® manufacturing facility.
- Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.

PVC & CPVC Cold Rolled Fabricated Duct

4' PVC Cold Rolled Duct - Plain End

Price Each



PD-430-260	26X4	4	0	434
PD-430-280	28X4	4	0	434
PD-430-300	30X4	4	0	434
PD-430-320	32X4	4	0	434
PD-430-360	36X4	4	0	434
PD-430-380	38X4	4	0	434
PD-430-400	40X4	4	0	434
PD-430-420	42X4	4	0	434
PD-430-460	46X4	4	0	434
PD-430-480	48X4	4	0	434

- Pipe sold in individual lengths or lift quantities. No cut lengths.
 - No return on Pipe
 - Large orders may be shipped directly from Spears® manufacturing facility.
- Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.

4' CPVC Cold Rolled Duct - Plain End

Price Each



PD-430-260C	26X4	4	0	435
PD-430-280C	28X4	4	0	435
PD-430-300C	30X4	4	0	435
PD-430-320C	32X4	4	0	435
PD-430-360C	36X4	4	0	435
PD-430-380C	38X4	4	0	435
PD-430-400C	40X4	4	0	435
PD-430-420C	42X4	4	0	435
PD-430-460C	46X4	4	0	435
PD-430-480C	48X4	4	0	435

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

JJ DOWNS INDUSTRIAL PLASTICS INC.

416.236.1884
Toronto, ON
JJDOWNS.COM



Duct - Fume & Air Product
PVC & CPVC Duct & Fabricated Duct Products & PVC & CPVC Duct Fittings

PVC & CPVC Cold Rolled Fabricated Duct

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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4" CPVC Cold Rolled Duct - Plain End (continued)

Price Each

- Pipe sold in individual lengths or lift quantities. No cut lengths.
 - No return on Pipe
 - Large orders may be shipped directly from Spears® manufacturing facility.
- Note: Multiple drops may be made on TL shipments. Contact Spears® Regional Distribution Center for requirements and drop-off charges.

PVC & CPVC Duct Fittings

PVC Tee

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4301-060	6	1	4	430
4301-080	8	1	0	430
4301-100	10	1	0	430
4301-120	12	1	0	430
4301-140	14	1	0	430
4301-160	16	1	0	430
4301-180	18	1	0	430
4301-200	20	1	0	430
4301-240	24	1	0	430

PVC Tee, Reducing

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4301-532	6X4	1	2	430
4301-582	8X4	1	2	430
4301-585	8X6	1	0	430
4301-624	10X4	1	2	430
4301-626	10X6	1	0	430
4301-628	10X8	1	0	430
4301-664	12X4	1	2	430
4301-666	12X6	1	0	430
4301-668	12X8	1	0	430
4301-670	12X10	1	0	430
4301-694	14X4	1	0	430
4301-696	14X6	1	0	430
4301-698	14X8	1	0	430
4301-700	14X10	1	0	430
4301-702	14X12	1	0	430
4301-754	16X4	1	0	430
4301-756	16X6	1	0	430
4301-758	16X8	1	0	430
4301-760	16X10	1	0	430
4301-762	16X12	1	0	430
4301-764	16X14	1	0	430
4301-784	18X4	1	0	430
4301-786	18X6	1	0	430
4301-788	18X8	1	0	430
4301-790	18X10	1	0	430

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC Tee, Reducing (continued)

Belled Socket

4301-792	18X12	1	0	430
4301-794	18X14	1	0	430
4301-796	18X16	1	0	430
4301-814	20X4	1	0	430
4301-816	20X6	1	0	430
4301-818	20X8	1	0	430
4301-820	20X10	1	0	430
4301-822	20X12	1	0	430
4301-824	20X14	1	0	430
4301-826	20X16	1	0	430
4301-828	20X18	1	0	430
4301-904	24X4	1	0	430
4301-906	24X6	1	0	430
4301-908	24X8	1	0	430
4301-910	24X10	1	0	430
4301-912	24X12	1	0	430
4301-914	24X14	1	0	430
4301-916	24X16	1	0	430
4301-918	24X18	1	0	430
4301-920	24X20	1	0	430

PVC 90° Elbow

Belled Socket



General Purpose 2-Piece Construction

4306-060	6	1	2	430
4306-080	8	1	2	430
4306-100	10	1	0	430
4306-120	12	1	0	430
4306-140	14	1	0	430
4306-160	16	1	0	430
4306-180	18	1	0	430
4306-200	20	1	0	430
4306-240	24	1	0	430

PVC 90° Elbow 3-Piece

Belled Socket



General Purpose 3-Piece Constructions

43063-060	6	1	3	430
43063-080	8	1	2	430
43063-100	10	1	0	430
43063-120	12	1	0	430
43063-140	14	1	0	430
43063-160	16	1	0	430
43063-180	18	1	0	430
43063-200	20	1	0	430
43063-240	24	1	0	430
43063-G26	26	1	0	431
43063-280	28	1	0	430
43063-300	30	1	0	431

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC 90° Elbow 3-Piece (continued)

Belled Socket

43063-320	32	1	0	431
43063-360	36	1	0	431



PVC 90° Elbow - SMACNA 3-Piece

Belled Socket

SMACNA Compliant 3-Piece Construction

43063S-060	6	1	0	431
43063S-080	8	1	0	431
43063S-100	10	1	0	431
43063S-120	12	1	0	431
43063S-140	14	1	0	431
43063S-160	16	1	0	431

For Nominal Sizes 18" and Larger, use SMACNA 5-Piece Construction

PVC 90° Elbow - SMACNA 5-Piece

Belled Socket

SMACNA Compliant 5-Piece Construction

43065-060	6	1	2	430
43065-080	8	1	2	430
43065-100	10	1	0	430
43065-120	12	1	0	430
43065-140	14	1	0	430
43065-160	16	1	0	430
43065-180	18	1	0	430
43065-200	20	1	0	430
43065-240	24	1	0	430



PVC 45° Elbow

Belled Socket

General Purpose 1-piece Construction

4317-060	6	1	4	430
4317-080	8	1	6	430
4317-100	10	1	2	430
4317-120	12	1	2	430
4317-140	14	1	2	430
4317-160	16	1	0	430
4317-180	18	1	0	430
4317-200	20	1	0	430
4317-240	24	1	0	430



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC 45° Elbow - SMACNA 3-Piece

Belled Socket



SMACNA Compliant 3-Piece Construction

43173-060	6	1	0	430
43173-080	8	1	0	430
43173-100	10	1	0	430
43173-120	12	1	0	430
43173-140	14	1	0	430
43173-160	16	1	0	430
43173-180	18	1	0	430
43173-200	20	1	0	430
43173-240	24	1	0	430

PVC Cross

Belled Socket



4320-060	6	1	0	430
4320-080	8	1	0	430
4320-100	10	1	0	430
4320-120	12	1	0	430
4320-140	14	1	0	430
4320-160	16	1	0	430
4320-180	18	1	0	430
4320-200	20	1	0	430
4320-240	24	1	0	430

PVC Cross, Reducing

Belled Socket



4320-532	6X4	1	3	430
4320-582	8X4	1	0	430
4320-585	8X6	1	0	430
4320-624	10X4	1	0	430
4320-626	10X6	1	0	430
4320-628	10X8	1	0	430
4320-664	12X4	1	0	430
4320-666	12X6	1	0	430
4320-668	12X8	1	0	430
4320-670	12X10	1	0	430
4320-694	14X4	1	0	430
4320-696	14X6	1	0	430
4320-698	14X8	1	0	430
4320-700	14X10	1	0	430
4320-702	14X12	1	0	430
4320-754	16X4	1	0	430
4320-756	16X6	1	0	430
4320-758	16X8	1	0	430
4320-760	16X10	1	0	430
4320-762	16X12	1	0	430
4320-764	16X14	1	0	430

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PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
PVC Cross, Reducing (continued)				
Belled Socket				
4320-784	18X4	1	0	430
4320-786	18X6	1	0	430
4320-788	18X8	1	0	430
4320-790	18X10	1	0	430
4320-792	18X12	1	0	430
4320-794	18X14	1	0	430
4320-796	18X16	1	0	430
4320-814	20X4	1	0	430
4320-816	20X6	1	0	430
4320-818	20X8	1	0	430
4320-820	20X10	1	0	430
4320-822	20X12	1	0	430
4320-824	20X14	1	0	430
4320-826	20X16	1	0	430
4320-828	20X18	1	0	430
4320-904	24X4	1	0	430
4320-906	24X6	1	0	430
4320-908	24X8	1	0	430
4320-910	24X10	1	0	430
4320-912	24X12	1	0	430
4320-914	24X14	1	0	430
4320-916	24X16	1	0	430
4320-918	24X18	1	0	430
4320-920	24X20	1	0	430

PVC Coupling

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4329-060	6	1	4	430
4329-080	8	1	4	430
4329-100	10	1	2	430
4329-120	12	1	4	430
4329-140	14	1	2	430
4329-160	16	1	2	430
4329-180	18	1	2	430
4329-200	20	1	0	430
4329-240	24	1	0	430

PVC Coupling, Reducer

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4329-532	6X4	1	4	430
4329-582	8X4	1	5	430
4329-585	8X6	1	8	430
4329-624	10X4	1	2	430
4329-626	10X6	1	2	430
4329-628	10X8	1	4	430
4329-664	12X4	1	2	430
4329-666	12X6	1	2	430

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
PVC Coupling, Reducer (continued)				
Belled Socket				
4329-668	12X8	1	2	430
4329-670	12X10	1	4	430
4329-694	14X4	1	0	430
4329-696	14X6	1	0	430
4329-698	14X8	1	2	430
4329-700	14X10	1	2	430
4329-702	14X12	1	4	430
4329-754	16X4	1	0	430
4329-756	16X6	1	0	430
4329-758	16X8	1	0	430
4329-760	16X10	1	0	430
4329-762	16X12	1	2	430
4329-764	16X14	1	3	430
4329-784	18X4	1	0	430
4329-786	18X6	1	0	430
4329-788	18X8	1	0	430
4329-790	18X10	1	0	430
4329-792	18X12	1	0	430
4329-794	18X14	1	0	430
4329-796	18X16	1	2	430
4329-814	20X4	1	0	430
4329-816	20X6	1	0	430
4329-818	20X8	1	0	430
4329-820	20X10	1	0	430
4329-822	20X12	1	0	430
4329-824	20X14	1	0	430
4329-826	20X16	1	0	430
4329-828	20X18	1	2	430
4329-904	24X4	1	0	430
4329-906	24X6	1	0	430
4329-908	24X8	1	0	430
4329-910	24X10	1	0	430
4329-912	24X12	1	0	430
4329-914	24X14	1	0	430
4329-916	24X16	1	0	430
4329-918	24X18	1	0	430
4329-920	24X20	1	0	430

PVC Coupling, Conical Reducer



Belled Socket

SMACNA Compliant Taper for Multi-Step Reducers

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4329C-582	8X4	1	0	431
4329C-624	10X4	1	8	431
4329C-626	10X6	1	0	431
4329C-664	12X4	1	0	431
4329C-666	12X6	1	2	431
4329C-668	12X8	1	0	431
4329C-694	14X4	1	0	431
4329C-696	14X6	1	0	431
4329C-698	14X8	1	0	431
4329C-700	14X10	1	0	431
4329C-754	16X4	1	0	431

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
PVC Coupling, Conical Reducer (continued)				
Belled Socket				
4329C-756	16X6	1	0	431
4329C-758	16X8	1	0	431
4329C-760	16X10	1	0	431
4329C-762	16X12	1	0	431
4329C-784	18X4	1	0	431
4329C-786	18X6	1	0	431
4329C-788	18X8	1	0	431
4329C-790	18X10	1	0	431
4329C-792	18X12	1	0	431
4329C-794	18X14	1	0	431
4329C-814	20X4	1	0	431
4329C-816	20X6	1	0	431
4329C-818	20X8	1	0	431
4329C-820	20X10	1	0	431
4329C-822	20X12	1	0	431
4329C-824	20X14	1	0	431
4329C-826	20X16	1	0	431
4329C-904	24X4	1	0	431
4329C-906	24X6	1	0	431
4329C-908	24X8	1	0	431
4329C-910	24X10	1	0	431
4329C-912	24X12	1	0	431
4329C-914	24X14	1	0	431
4329C-916	24X16	1	0	431
4329C-918	24X18	1	0	431
4329C-920	24X20	1	0	431

PVC Sleeve Coupling

Socket (No Stop)



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4329S-060	6	1	5	431
4329S-080	8	1	8	431
4329S-100	10	1	4	431
4329S-120	12	1	4	431
4329S-140	14	1	4	431
4329S-160	16	1	0	431
4329S-180	18	1	2	431
4329S-200	20	1	2	431
4329S-240	24	1	2	431

PVC Flat Cap

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4347-060	6	1	10	430
4347-080	8	1	5	430
4347-100	10	1	5	430
4347-120	12	1	5	430
4347-140	14	1	4	430
4347-160	16	1	5	430

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC Flat Cap (continued)

Belled Socket

4347-180	18	1	4	430
4347-200	20	1	5	430
4347-240	24	1	4	430

PVC Rain Cap



Belled Socket Style A

4347-060A	6	1	4	430
4347-080A	8	1	0	430
4347-100A	10	1	0	430
4347-120A	12	1	0	430
4347-140A	14	1	0	430
4347-160A	16	1	0	430
4347-180A	18	1	0	430
4347-200A	20	1	0	430
4347-240A	24	1	0	430

PVC Rain Cap



Belled Socket Style B

4347-060B	6	1	0	430
4347-080B	8	1	0	430
4347-100B	10	1	0	430
4347-120B	12	1	0	430
4347-140B	14	1	0	430
4347-160B	16	1	0	430
4347-180B	18	1	0	430
4347-200B	20	1	0	430
4347-240B	24	1	0	430

PVC Flange - SMACNA

Belled Socket One Piece



SMACNA Bolt Pattern

4351S-060	6	1	5	430
4351S-080	8	1	2	430
4351S-100	10	1	4	430
4351S-120	12	1	2	430
4351S-140	14	3	0	430
4351S-160	16	1	0	430
4351S-180	18	1	3	430
4351S-200	20	4	0	430
4351S-240	24	1	0	430

Also available in ANSI Class 150 Bolt Pattern.

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

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Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC Flange, Blind

One Piece



Class 150 Bolt Pattern

4353-060	6	1	36	430
4353-080	8	1	52	430
4353-100	10	1	18	430
4353-120	12	1	50	430
4353-140	14	1	50	430
4353-160	16	1	50	430
4353-180	18	1	50	430
4353-200	20	1	57	430
4353-240	24	1	0	430

PVC Flange, Blind - SMACNA

One Piece



SMACNA Bolt Pattern

4353S-060	6	1	0	430
4353S-080	8	1	10	430
4353S-100	10	1	52	430
4353S-120	12	1	52	430
4353S-140	14	1	52	430
4353S-160	16	1	50	430
4353S-180	18	1	50	430
4353S-200	20	1	50	430
4353S-240	24	1	0	430

PVC Wye

Belled Socket



4375-060	6	1	2	430
4375-080	8	1	0	430
4375-100	10	1	0	430
4375-120	12	1	0	430
4375-140	14	1	0	430
4375-160	16	1	0	430
4375-180	18	1	0	430
4375-200	20	1	0	430
4375-240	24	1	0	430

PVC Wye, Reducing

Belled Socket



4375-532	6X4	1	2	430
4375-582	8X4	1	2	430
4375-585	8X6	1	0	430
4375-624	10X4	1	0	430

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC Wye, Reducing (continued)

Belled Socket

4375-626	10X6	1	0	430
4375-628	10X8	1	0	430
4375-664	12X4	1	0	430
4375-666	12X6	1	0	430
4375-668	12X8	1	0	430
4375-670	12X10	1	0	430
4375-694	14X4	1	0	430
4375-696	14X6	1	0	430
4375-698	14X8	1	0	430
4375-700	14X10	1	0	430
4375-702	14X12	1	0	430
4375-754	16X4	1	0	430
4375-756	16X6	1	0	430
4375-758	16X8	1	0	430
4375-760	16X10	1	0	430
4375-762	16X12	1	0	430
4375-764	16X14	1	0	430
4375-784	18X4	1	0	430
4375-786	18X6	1	0	430
4375-788	18X8	1	0	430
4375-790	18X10	1	0	430
4375-792	18X12	1	0	430
4375-794	18X14	1	0	430
4375-796	18X16	1	0	430
4375-814	20X4	1	0	430
4375-816	20X6	1	0	430
4375-818	20X8	1	0	430
4375-820	20X10	1	0	430
4375-822	20X12	1	0	430
4375-824	20X14	1	0	430
4375-826	20X16	1	0	430
4375-828	20X18	1	0	430
4375-904	24X4	1	0	430
4375-906	24X6	1	0	430
4375-908	24X8	1	0	430
4375-910	24X10	1	0	430
4375-912	24X12	1	0	430
4375-914	24X14	1	0	430
4375-916	24X16	1	0	430
4375-918	24X18	1	0	430
4375-920	24X20	1	0	430

PVC Wye, Double

Belled Socket



4376-060	6	1	0	430
4376-080	8	1	0	430
4376-100	10	1	0	430
4376-120	12	1	0	430
4376-140	14	1	0	430
4376-160	16	1	0	430
4376-180	18	1	0	430

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

JJ DOWNS INDUSTRIAL PLASTICS INC.

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
PVC Wye, Double (continued)				
Belled Socket				
4376-200	20	1	0	430
4376-240	24	1	0	430

PVC Wye, Double Reducing

Belled Socket



4376-532	6X4	1	0	430
4376-582	8X4	1	0	430
4376-585	8X6	1	0	430
4376-624	10X4	1	0	430
4376-626	10X6	1	0	430
4376-628	10X8	1	0	430
4376-664	12X4	1	0	430
4376-666	12X6	1	0	430
4376-668	12X8	1	0	430
4376-670	12X10	1	0	430
4376-694	14X4	1	0	430
4376-696	14X6	1	0	430
4376-698	14X8	1	0	430
4376-700	14X10	1	0	430
4376-702	14X12	1	0	430
4376-754	16X4	1	0	430
4376-756	16X6	1	0	430
4376-758	16X8	1	0	430
4376-760	16X10	1	0	430
4376-762	16X12	1	0	430
4376-764	16X14	1	0	430
4376-784	18X4	1	0	430
4376-786	18X6	1	0	430
4376-788	18X8	1	0	430
4376-790	18X10	1	0	430
4376-792	18X12	1	0	430
4376-794	18X14	1	0	430
4376-796	18X16	1	0	430
4376-814	20X4	1	0	430
4376-816	20X6	1	0	430
4376-818	20X8	1	0	430
4376-820	20X10	1	0	430
4376-822	20X12	1	0	430
4376-824	20X14	1	0	430
4376-826	20X16	1	0	430
4376-828	20X18	1	0	430
4376-904	24X4	1	0	430
4376-906	24X6	1	0	430
4376-908	24X8	1	0	430
4376-910	24X10	1	0	430
4376-912	24X12	1	0	430
4376-914	24X14	1	0	430
4376-916	24X16	1	0	430
4376-918	24X18	1	0	430

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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PVC Wye, Double Reducing (continued)

Belled Socket

4376-920	24X20	1	0	430
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PVC Blast Gate

Belled End



43BG-060	6	1	0	430
43BG-080	8	1	2	430
43BG-100	10	1	3	430
43BG-120	12	1	2	430
43BG-140	14	1	0	430
43BG-160	16	1	0	430
43BG-180	18	1	0	430
43BG-200	20	1	0	430
43BG-240	24	1	2	430

PVC Butterfly Damper

Belled Socket



43BD-060	6	1	2	430
43BD-080	8	1	0	430
43BD-100	10	1	0	430
43BD-120	12	1	0	430
43BD-140	14	1	0	430
43BD-160	16	1	0	430
43BD-180	18	1	2	430
43BD-200	20	1	0	430
43BD-240	24	1	0	430

CPVC Tee

Belled Socket



4301-060C	6	1	4	432
4301-080C	8	1	0	432
4301-100C	10	1	0	432
4301-120C	12	1	0	432
4301-140C	14	1	0	432
4301-160C	16	1	0	432
4301-180C	18	1	0	432
4301-200C	20	1	0	432
4301-240C	24	1	0	432

CPVC Tee, Reducing

Belled Socket



4301-532C	6X4	1	4	432
4301-582C	8X4	1	2	432
4301-585C	8X6	1	0	432
4301-624C	10X4	1	2	432
4301-626C	10X6	1	0	432

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JJ DOWNS INDUSTRIAL PLASTICS INC.

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
CPVC Tee, Reducing (continued)				
Belled Socket				
4301-628C	10X8	1	0	432
4301-664C	12X4	1	2	432
4301-666C	12X6	1	0	432
4301-668C	12X8	1	0	432
4301-670C	12X10	1	0	432
4301-694C	14X4	1	0	432
4301-696C	14X6	1	0	432
4301-698C	14X8	1	0	432
4301-700C	14X10	1	0	432
4301-702C	14X12	1	0	432
4301-754C	16X4	1	0	432
4301-756C	16X6	1	0	432
4301-758C	16X8	1	0	432
4301-760C	16X10	1	0	432
4301-762C	16X12	1	0	432
4301-764C	16X14	1	0	432
4301-784C	18X4	1	0	432
4301-786C	18X6	1	0	432
4301-788C	18X8	1	0	432
4301-790C	18X10	1	0	432
4301-792C	18X12	1	0	432
4301-794C	18X14	1	0	432
4301-796C	18X16	1	0	432
4301-814C	20X4	1	0	432
4301-816C	20X6	1	0	432
4301-818C	20X8	1	0	432
4301-820C	20X10	1	0	432
4301-822C	20X12	1	0	432
4301-824C	20X14	1	0	432
4301-826C	20X16	1	0	432
4301-828C	20X18	1	0	432
4301-904C	24X4	1	0	432
4301-906C	24X6	1	0	432
4301-908C	24X8	1	0	432
4301-910C	24X10	1	0	432
4301-912C	24X12	1	0	432
4301-914C	24X14	1	0	432
4301-916C	24X16	1	0	432
4301-918C	24X18	1	0	432
4301-920C	24X20	1	0	432

CPVC 90° Elbow

Belled Socket



General Purpose 2-piece Construction

4306-060C	6	1	2	432
4306-080C	8	1	2	432
4306-100C	10	1	0	432
4306-120C	12	1	0	432
4306-140C	14	1	0	432

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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CPVC 90° Elbow (continued)

Belled Socket

4306-160C	16	1	0	432
4306-180C	18	1	0	432
4306-200C	20	1	0	432
4306-240C	24	1	0	432

CPVC 90° Elbow 3-Piece



Belled Socket

General Purpose 3-Piece Construction

43063-060C	6	1	3	432
43063-080C	8	1	2	432
43063-100C	10	1	0	432
43063-120C	12	1	0	432
43063-140C	14	1	0	432
43063-160C	16	1	0	432
43063-180C	18	1	0	432
43063-200C	20	1	0	432
43063-240C	24	1	0	432
43063-G26C	26	1	0	432
43063-280C	28	1	0	432
43063-300C	30	1	0	432
43063-320C	32	1	0	432
43063-360C	36	1	0	432

CPVC 90° Elbow - SMACNA 3-Piece



Belled End

SMACNA Compliant 3-Piece Construction

43063S-060C	6	1	0	433
43063S-080C	8	1	0	433
43063S-100C	10	1	0	433
43063S-120C	12	1	0	433
43063S-140C	14	1	0	433
43063S-160C	16	1	0	433

For Nominal Sizes 18" and Larger, use SMACNA 5-Piece Construction

CPVC 90° Elbow - SMACNA 5-Piece



Belled Socket

SMACNA Compliant 5-Piece Construction

43065-060C	6	1	2	432
43065-080C	8	1	0	432
43065-100C	10	1	0	432
43065-120C	12	1	0	432
43065-140C	14	1	0	432
43065-160C	16	1	0	432
43065-180C	18	1	0	432
43065-200C	20	1	0	432
43065-240C	24	1	0	432

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JJ DOWNS INDUSTRIAL PLASTICS INC.

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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CPVC 45° Elbow

Belled Socket



General Purpose 1-piece Construction

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4317-060C	6	1	4	432
4317-080C	8	1	6	432
4317-100C	10	1	2	432
4317-120C	12	1	2	432
4317-140C	14	2	0	432
4317-160C	16	1	0	432
4317-180C	18	1	0	432
4317-200C	20	1	0	432
4317-240C	24	1	0	432

CPVC 45° Elbow - SMACNA 3-Piece

Belled Socket



SMACNA Compliant 3-Piece Construction

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
43173-060C	6	1	0	432
43173-080C	8	1	0	432
43173-100C	10	1	0	432
43173-120C	12	1	0	432
43173-140C	14	1	0	432
43173-160C	16	1	0	432
43173-180C	18	1	0	432
43173-200C	20	1	0	432
43173-240C	24	1	0	432

CPVC Cross

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4320-060C	6	1	0	432
4320-080C	8	1	0	432
4320-100C	10	1	0	432
4320-120C	12	1	0	432
4320-140C	14	1	0	432
4320-160C	16	1	0	432
4320-180C	18	1	0	432
4320-200C	20	1	0	432
4320-240C	24	1	0	432

CPVC Cross, Reducing

Belled Socket



Part Number	Size	Std Pk	Mstr Ctn	Prod Code
4320-532C	6X4	1	3	432
4320-582C	8X4	1	0	432
4320-585C	8X6	1	0	432
4320-624C	10X4	1	0	432

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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CPVC Cross, Reducing (continued)

Belled Socket

4320-626C	10X6	1	0	432
4320-628C	10X8	1	0	432
4320-664C	12X4	1	0	432
4320-666C	12X6	1	0	432
4320-668C	12X8	1	0	432
4320-670C	12X10	1	0	432
4320-694C	14X4	1	0	432
4320-696C	14X6	1	0	432
4320-698C	14X8	1	0	432
4320-700C	14X10	1	0	432
4320-702C	14X12	1	0	432
4320-754C	16X4	1	0	432
4320-756C	16X6	1	0	432
4320-758C	16X8	1	0	432
4320-760C	16X10	1	0	432
4320-762C	16X12	1	0	432
4320-764C	16X14	1	0	432
4320-784C	18X4	1	0	432
4320-786C	18X6	1	0	432
4320-788C	18X8	1	0	432
4320-790C	18X10	1	0	432
4320-792C	18X12	1	0	432
4320-794C	18X14	1	0	432
4320-796C	18X16	1	0	432
4320-814C	20X4	1	0	432
4320-816C	20X6	1	0	432
4320-818C	20X8	1	0	432
4320-820C	20X10	1	0	432
4320-822C	20X12	1	0	432
4320-824C	20X14	1	0	432
4320-826C	20X16	1	0	432
4320-828C	20X18	1	0	432
4320-904C	24X4	1	0	432
4320-906C	24X6	1	0	432
4320-908C	24X8	1	0	432
4320-910C	24X10	1	0	432
4320-912C	24X12	1	0	432
4320-914C	24X14	1	0	432
4320-916C	24X16	1	0	432
4320-918C	24X18	1	0	432
4320-920C	24X20	1	0	432

CPVC Coupling

Belled Socket



4329-060C	6	1	4	432
4329-080C	8	1	8	432
4329-100C	10	1	2	432
4329-120C	12	1	3	432
4329-140C	14	1	2	432
4329-160C	16	1	2	432
4329-180C	18	1	0	432

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
CPVC Coupling (continued)				
Belled Socket				
4329-200C	20	1	0	432
4329-240C	24	1	2	432



CPVC Coupling, Reducer

Belled Socket

4329-532C	6X4	1	4	432
4329-582C	8X4	1	8	432
4329-585C	8X6	1	8	432
4329-624C	10X4	1	2	432
4329-626C	10X6	1	2	432
4329-628C	10X8	1	4	432
4329-664C	12X4	1	2	432
4329-666C	12X6	1	2	432
4329-668C	12X8	1	2	432
4329-670C	12X10	1	0	432
4329-694C	14X4	1	0	432
4329-696C	14X6	1	0	432
4329-698C	14X8	1	2	432
4329-700C	14X10	1	0	432
4329-702C	14X12	1	4	432
4329-754C	16X4	1	0	432
4329-756C	16X6	1	0	432
4329-758C	16X8	1	0	432
4329-760C	16X10	1	0	432
4329-762C	16X12	1	2	432
4329-764C	16X14	1	3	432
4329-784C	18X4	1	0	432
4329-786C	18X6	1	0	432
4329-788C	18X8	1	0	432
4329-790C	18X10	1	0	432
4329-792C	18X12	1	0	432
4329-794C	18X14	1	0	432
4329-796C	18X16	1	2	432
4329-814C	20X4	1	0	432
4329-816C	20X6	1	0	432
4329-818C	20X8	1	0	432
4329-820C	20X10	1	0	432
4329-822C	20X12	1	0	432
4329-824C	20X14	1	0	432
4329-826C	20X16	1	0	432
4329-828C	20X18	1	2	432
4329-904C	24X4	1	0	432
4329-906C	24X6	1	0	432
4329-908C	24X8	1	0	432
4329-910C	24X10	1	0	432
4329-912C	24X12	1	0	432
4329-914C	24X14	1	0	432
4329-916C	24X16	1	0	432
4329-918C	24X18	1	0	432

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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CPVC Coupling, Reducer (continued)

Belled Socket

4329-920C	24X20	1	0	432
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CPVC Coupling, Conical Reducer

Belled Socket

SMACNA Compliant Taper for Multi-Step Reducers

4329C-582C	8X4	1	0	433
4329C-624C	10X4	1	0	433
4329C-626C	10X6	1	0	432
4329C-664C	12X4	1	0	433
4329C-666C	12X6	1	0	433
4329C-668C	12X8	1	0	433
4329C-694C	14X4	1	0	433
4329C-696C	14X6	1	0	433
4329C-698C	14X8	1	0	433
4329C-700C	14X10	1	0	433
4329C-754C	16X4	1	0	433
4329C-756C	16X6	1	0	433
4329C-758C	16X8	1	0	433
4329C-760C	16X10	1	0	433
4329C-762C	16X12	1	0	433
4329C-784C	18X4	1	0	433
4329C-786C	18X6	1	0	433
4329C-788C	18X8	1	0	433
4329C-790C	18X10	1	0	433
4329C-792C	18X12	1	0	433
4329C-794C	18X14	1	0	433
4329C-814C	20X4	1	0	433
4329C-816C	20X6	1	0	433
4329C-818C	20X8	1	0	433
4329C-820C	20X10	1	0	433
4329C-822C	20X12	1	0	433
4329C-824C	20X14	1	0	433
4329C-826C	20X16	1	0	433
4329C-904C	24X4	1	0	433
4329C-906C	24X6	1	0	433
4329C-908C	24X8	1	0	433
4329C-910C	24X10	1	0	433
4329C-912C	24X12	1	0	433
4329C-914C	24X14	1	0	433
4329C-916C	24X16	1	0	433
4329C-918C	24X18	1	0	433
4329C-920C	24X20	1	0	433

CPVC Sleeve Coupling

Socket (No Stop)



4329S-060C	6	1	10	433
4329S-080C	8	1	6	433
4329S-100C	10	1	4	433
4329S-120C	12	1	4	433

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Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
CPVC Sleeve Coupling (continued)				
Socket (No Stop)				
4329S-140C	14	1	2	433
4329S-160C	16	1	3	433
4329S-180C	18	1	2	433
4329S-200C	20	1	2	433
4329S-240C	24	1	2	433

CPVC Flat Cap

Belled Socket



4347-060C	6	1	6	432
4347-080C	8	1	5	432
4347-100C	10	1	4	432
4347-120C	12	1	5	432
4347-140C	14	1	4	432
4347-160C	16	1	5	432
4347-180C	18	1	5	432
4347-200C	20	1	5	432
4347-240C	24	1	5	432

CPVC Rain Cap

Belled Socket Style A



4347-060AC	6	1	4	432
4347-080AC	8	1	0	432
4347-100AC	10	1	0	432
4347-120AC	12	1	0	432
4347-140AC	14	1	0	432
4347-160AC	16	1	0	432
4347-180AC	18	1	0	432
4347-200AC	20	1	0	432
4347-240AC	24	1	0	432

CPVC Rain Cap

Belled Socket Style B



4347-060BC	6	1	0	432
4347-080BC	8	1	0	432
4347-100BC	10	1	0	432
4347-120BC	12	1	0	432
4347-140BC	14	1	0	432
4347-160BC	16	1	0	432
4347-180BC	18	1	0	432
4347-200BC	20	1	0	432
4347-240BC	24	1	0	432

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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CPVC Flange - SMACNA

Belled Socket One Piece



SMACNA Bolt Pattern

4351S-060C	6	1	4	432
4351S-080C	8	1	2	432
4351S-100C	10	1	4	432
4351S-120C	12	1	2	432
4351S-140C	14	1	0	432
4351S-160C	16	1	4	432
4351S-180C	18	1	0	432
4351S-200C	20	1	0	432
4351S-240C	24	1	0	432

Also available in ANSI Class 150 Bolt Pattern.

CPVC Flange, Blind

One Piece



Class 150 Bolt Pattern

4353-060C	6	1	36	432
4353-080C	8	1	36	432
4353-100C	10	1	18	432
4353-120C	12	1	4	432
4353-140C	14	1	6	432
4353-160C	16	1	0	432
4353-180C	18	1	0	432
4353-200C	20	1	14	432
4353-240C	24	1	0	432

CPVC Flange, Blind - SMACNA

One Piece



SMACNA Bolt Pattern

4353S-060C	6	1	52	432
4353S-080C	8	1	52	432
4353S-100C	10	1	52	432
4353S-120C	12	1	52	432
4353S-140C	14	1	52	432
4353S-160C	16	1	50	432
4353S-180C	18	1	50	432
4353S-200C	20	1	50	432
4353S-240C	24	1	57	432

CPVC Wye

Belled Socket



4375-060C	6	1	2	432
4375-080C	8	1	0	432
4375-100C	10	1	0	432
4375-120C	12	1	0	432

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

JJ DOWNS INDUSTRIAL PLASTICS INC.

416.236.1884
Toronto, ON
JJDOWNS.COM



Duct - Fume & Air Product
PVC & CPVC Duct Fittings

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
CPVC Wye (continued)				
Belled Socket				
4375-140C	14	1	0	432
4375-160C	16	1	0	432
4375-180C	18	1	0	432
4375-200C	20	1	0	432
4375-240C	24	1	0	432

CPVC Wye, Reducing

Belled Socket



4375-532C	6X4	1	2	432
4375-582C	8X4	1	2	432
4375-585C	8X6	1	0	432
4375-624C	10X4	1	0	432
4375-626C	10X6	1	0	432
4375-628C	10X8	1	0	432
4375-664C	12X4	1	0	432
4375-666C	12X6	1	0	432
4375-668C	12X8	1	0	432
4375-670C	12X10	1	0	432
4375-694C	14X4	1	0	432
4375-696C	14X6	1	0	432
4375-698C	14X8	1	0	432
4375-700C	14X10	1	0	432
4375-702C	14X12	1	0	432
4375-754C	16X4	1	0	432
4375-756C	16X6	1	0	432
4375-758C	16X8	1	0	432
4375-760C	16X10	1	0	432
4375-762C	16X12	1	0	432
4375-764C	16X14	1	0	432
4375-784C	18X4	1	0	432
4375-786C	18X6	1	0	432
4375-788C	18X8	1	0	432
4375-790C	18X10	1	0	432
4375-792C	18X12	1	0	432
4375-794C	18X14	1	0	432
4375-796C	18X16	1	0	432
4375-814C	20X4	1	0	432
4375-816C	20X6	1	0	432
4375-818C	20X8	1	0	432
4375-820C	20X10	1	0	432
4375-822C	20X12	1	0	432
4375-824C	20X14	1	0	432
4375-826C	20X16	1	0	432
4375-828C	20X18	1	0	432
4375-904C	24X4	1	0	432
4375-906C	24X6	1	0	432
4375-908C	24X8	1	0	432
4375-910C	24X10	1	0	432
4375-912C	24X12	1	0	432

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
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CPVC Wye, Reducing (continued)

Belled Socket

4375-914C	24X14	1	0	432
4375-916C	24X16	1	0	432
4375-918C	24X18	1	0	432
4375-920C	24X20	1	0	432

CPVC Wye, Double

Belled Socket



4376-060C	6	1	0	432
4376-080C	8	1	0	432
4376-100C	10	1	0	432
4376-120C	12	1	0	432
4376-140C	14	1	0	432
4376-160C	16	1	0	432
4376-180C	18	1	0	432
4376-200C	20	1	0	432
4376-240C	24	1	0	432

CPVC Wye, Double Reducing

Belled Socket



4376-532C	6X4	1	0	432
4376-582C	8X4	1	2	432
4376-585C	8X6	1	0	432
4376-624C	10X4	1	0	432
4376-626C	10X6	1	0	432
4376-628C	10X8	1	0	432
4376-664C	12X4	1	0	432
4376-666C	12X6	1	0	432
4376-668C	12X8	1	0	432
4376-670C	12X10	1	0	432
4376-694C	14X4	1	0	432
4376-696C	14X6	1	0	432
4376-698C	14X8	1	0	432
4376-700C	14X10	1	0	432
4376-702C	14X12	1	0	432
4376-754C	16X4	1	0	432
4376-756C	16X6	1	0	432
4376-758C	16X8	1	0	432
4376-760C	16X10	1	0	432
4376-762C	16X12	1	0	432
4376-764C	16X14	1	0	432
4376-784C	18X4	1	0	432
4376-786C	18X6	1	0	432
4376-788C	18X8	1	0	432
4376-790C	18X10	1	0	432
4376-792C	18X12	1	0	432
4376-794C	18X14	1	0	432
4376-796C	18X16	1	0	432
4376-814C	20X4	1	0	432
4376-816C	20X6	1	0	432

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

JJ DOWNS INDUSTRIAL PLASTICS INC.

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Duct - Fume & Air Product
PVC & CPVC Duct Hangers

PVC & CPVC Duct Fittings

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
CPVC Wye, Double Reducing (continued)				
Belled Socket				
4376-818C	20X8	1	0	432
4376-820C	20X10	1	0	432
4376-822C	20X12	1	0	432
4376-824C	20X14	1	0	432
4376-826C	20X16	1	0	432
4376-828C	20X18	1	0	432
4376-904C	24X4	1	0	432
4376-906C	24X6	1	0	432
4376-908C	24X8	1	0	432
4376-910C	24X10	1	0	432
4376-912C	24X12	1	0	432
4376-914C	24X14	1	0	432
4376-916C	24X16	1	0	432
4376-918C	24X18	1	0	432
4376-920C	24X20	1	0	432



CPVC Blast Gate

Belled End

43BG-060C	6	1	0	432
43BG-080C	8	1	2	432
43BG-100C	10	1	3	432
43BG-120C	12	2	0	432
43BG-140C	14	1	2	432
43BG-160C	16	1	0	432
43BG-180C	18	1	0	432
43BG-200C	20	1	0	432
43BG-240C	24	1	0	432



CPVC Butterfly Damper

Belled Socket

43BD-060C	6	1	2	432
43BD-080C	8	1	0	432
43BD-100C	10	1	0	432
43BD-120C	12	1	0	432
43BD-140C	14	1	0	432
43BD-160C	16	1	0	432
43BD-180C	18	1	2	432
43BD-200C	20	1	0	432
43BD-240C	24	1	0	432

PVC & CPVC Duct Hangers

Part Number	Size	Std Pk	Mstr Ctn	Prod Code
PVC Duct Hangers				
43DH-060	6	1	0	430
43DH-080	8	1	0	430
43DH-100	10	1	0	430
43DH-120	12	1	0	430
43DH-140	14	1	0	430
43DH-160	16	1	0	430
43DH-180	18	1	0	430
43DH-200	20	1	0	430
43DH-240	24	1	0	430



CPVC Duct Hangers

43DH-060C	6	1	0	432
43DH-080C	8	1	0	432
43DH-100C	10	1	0	432
43DH-120C	12	1	0	432
43DH-140C	14	1	0	432
43DH-160C	16	1	0	432
43DH-180C	18	1	0	432
43DH-200C	20	1	0	432
43DH-240C	24	1	0	432



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JJ DOWNS INDUSTRIAL PLASTICS INC.

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Duct - Fume & Air Product
**PVC, CPVC & Polypropylene Custom
Fabricated Duct Hoods**

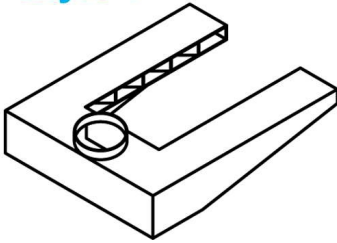
Custom Exhaust Hoods and Transitions SPEARS® Commitment to Excellence

With years of experience, we specialize in the fabrication of many configurations of exhaust hoods. SPEARS® takes every step possible to insure our high standard of quality.

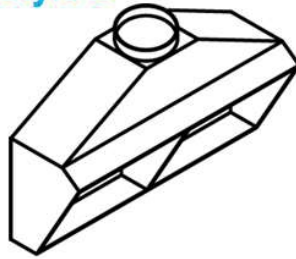
Our standard materials are PVC, CPVC and Polypropylene in almost any round and rectangular size.

Contact your Regional Distribution Center for individual sketches and quotation on custom styles of hoods listed below or send us your own sketch of any other hood configuration.

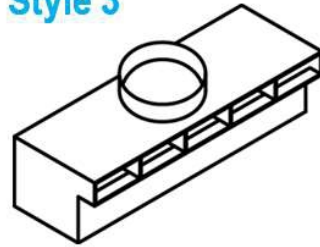
Style 1



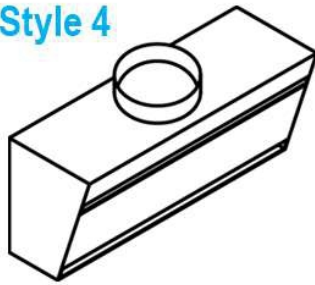
Style 2



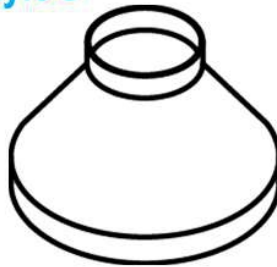
Style 3



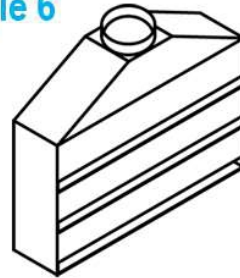
Style 4



Style 5

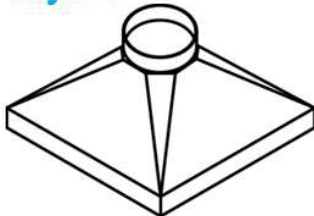


Style 6

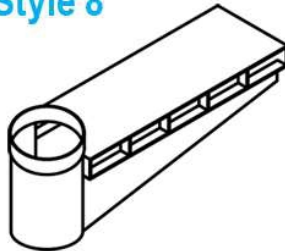


Square to round transition
(Flanged or socket type)

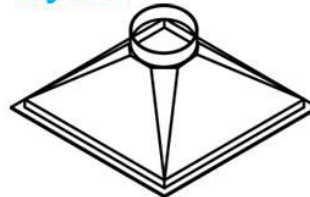
Style 7



Style 8



Style 9



Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas



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