

苏州市相城区消毒站

Suzhou City Xiangcheng District Sterilization Station 环氧乙烷灭菌批记录(E0-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: W23-10-2

Date 日期: 2023-10-21

| Article Name 物品名称 | Production No 生产批号 | Expiration Date 有效期 | Specification 规格/型号 | Remark 备注 | Parameters During Sterilization Cycle 灭菌过程参数 | Required 设定值 | Actual 实际值 |
|----------------------|-----------------------|------------------------|---------------------------------------|--------------|--|-----------------|------------------|
| Ink Cartridge | W23-10-2 | 2028-10 | EC-1205RL-TRAD EC-G2-1209RL etc | ENVY | 灭菌温度Chamber Temperature while Sterilization(°C) | 47-53 | S:48.5 E: 52.6 |
| | | | | | 灭菌压力Chamber Pressure while Sterilization(kPa) | -30—20 | S:-27.1 E:-15.5 |
| | | | | | 灭菌湿度Chamber Humidity while Sterilization(%RH) | 40-80 | 33.5-52.8 |
| | | | | | 灭菌时间Exposure time(min) | 480 | 480 |
| | | | | | 预真空度Pre-Vacuum Value(kPa) | | |
| | | | | | 加湿压力幅度Pressure Amplitude while Humidifying(kPa) | | |
| | | | | | 加湿前后压力Pressure Changed while Humidifying(kPa) | | |
| | | | | | 加药压力幅度Pressure Amplitude while EO Injection(kPa) | | |
| | | | | | 加药前后压力Pressure Changed while EO Injection(kPa) | // | S:-69.2 E: -35.2 |
| | | | | | 加药重量Weight of EO used(kg) | 3.8-4.2 | 12 |

| Sterilization Phase 灭菌过程 | Start Time 开始时间 | End Time 结束时间 | Actual Time 实际时间 | Sterilization Information 灭菌情况 | Release 验收 |
|-----------------------------|--------------------|------------------|---------------------|-----------------------------------|---|
| 预热 Conditioning | 9: 17 | 13: 17 | 240 | Normal 正常 | <input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定 Injector 加药者 <u>刘孝成</u> Operator 操作员 EO Manger 灭菌主管 <u>徐仁余</u> Micro Lab Manger 质检员 <u>徐仁余</u> QA Manager 主管 <u>徐仁余</u> |
| 抽真空 Air Removal | 13: 17 | 13: 24 | 7 | Normal 正常 | |
| 保压时间 Pressure Time | 13: 24 | 13: 29 | 5 | Normal 正常 | |
| 充入EO EO Injection | 13: 35 | 13: 50 | 15 | Normal 正常 | |
| 灭菌时间 Exposure Time | 13: 50 | 21: 50 | 480 | Normal 正常 | |
| 换气时间 EO Removal | 21: 50 | 22: 16 | 26 | | |
| 清理完毕 Finishing | 22: 16 | 22: 48 | 32 | | |

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