

苏州市相城区消毒站

Suzhou City Xiangcheng District Sterilization Station  
环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Sterilization No. 灭菌批号: 11/21

Date 日期: 2021-11-17

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Parameters During Sterilization Cycle 灭菌过程参数		Required 设定值	Actual 实际值
				备注			
Ink Cartridge	W21-10	10. 2024	EC-1201RL; EC-G2-1207RL etc	ENVY	灭菌温度Chamber Temperature while Sterilization(°C)	47—53	S:-48. 6 E: 52. 3
					灭菌压力Chamber Pressure while Sterilization(kPa)	-30—20	S:-27. 5 E:-16. 3
					灭菌湿度Chamber Humidity while Sterilization(%RH)	40—80	33. 6—52. 7
					灭菌时间Exposure time(min)	480	480
					预真空度Pre-Vacuum Value(kPa)		
					加湿前后压力Pressure Changed while Humidifying(kPa)		
					加药压力幅度Pressure Amplitude while EO Injection(kPa)		
					加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-68. 1 E: -35. 1
					加药重量Weight of EO used(kg)	3. 8—4. 2	12
Sterilization Phase 灭菌过程				Sterilization Information 灭菌情况		Release 验收	
预热 Conditioning		开始时间 9: 17	结束时间 13: 17	Actual Time 240	Normal 正常	<input checked="" type="checkbox"/> Passed <input type="checkbox"/> Rejected <input type="checkbox"/> Hold	合格 拒收 待定
抽真空 Air Removal		13: 17	13: 24	7	Normal 正常		
保压时间 Pressure Time		13: 24	13: 29	5	Normal 正常		
充入EO EO Injection		13: 35	13: 50	15	Normal 正常		
灭菌时间 Exposure Time		13: 50	21: 50	480	Normal 正常		
换气时间 EO Removal		21: 50	22: 16	26			
清理完毕 Finishing		22: 16	22: 48	32			
				Injector 加药器 EO Manager EO灭菌主管	Operator 操作员 QA Manager 质检员		
				Micro Lab Manager	QA Manager		