

苏州市相城区消毒站

Suzhou City Xiangcheng District Sterilization Station

环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-03

Sterilization No. 灭菌批号: 11/21

Date 日期: 2021-11-03

| Article Name 物品名称 | Production No 生产批号 | Expiration Date 有效期 | Specification 规格/型号 | Remark 备注 | Parameters During Sterilization Cycle 灭菌过程参数 | Required 设定值 | Actual 实际值 |
|----------------------|-----------------------|------------------------|------------------------------|---------------|---|-----------------|------------------|
| Ink Cartridge | 211001 | 10.2024 | PR-1209RL; PRF-1209CM etc | PRIME; PRIME+ | 灭菌温度 Chamber Temperature while Sterilization(°C) | 47-53 | S:48.5 E: 52.6 |
| | | | | | 灭菌压力 Chamber Pressure while Sterilization(kPa) | -30-20 | S:-27.1 E:-15.5 |
| | | | | | 灭菌湿度 Chamber Humidity while Sterilization(%RH) | 40-80 | 33.5-52.8 |
| | | | | | 灭菌时间 Exposure time(min) | 480 | 480 |
| | | | | | 真空度 Pre-Vacuum Value(kPa) | | |
| | | | | | 加湿压力幅度 Pressure Amplitude while Humidifying(kPa) | | |
| | | | | | 加湿前后压力 Pressure Changed while Humidifying(kPa) | | |
| | | | | | 加药压力幅度 Pressure Amplitude while EO Injection(kPa) | | |
| | | | | | 加药前后压力 Pressure Changed while EO Injection(kPa) | // | S:-69.2 E: -35.2 |
| | | | | | 加药重量 Weight of EO used(kg) | 3.8-4.2 | 12 |

| Sterilization Phase 灭菌过程 | Start Time 开始时间 | End Time 结束时间 | Actual Time 实际时间 | Sterilization Information 灭菌情况 | Release 验收 |
|-----------------------------|--------------------|------------------|---------------------|-----------------------------------|---|
| 预热 Conditioning | 9: 20 | 13: 20 | 240 | Normal 正常 | <input checked="" type="checkbox"/> Passed 合格 |
| 抽真空 Air Removal | 13: 20 | 13: 24 | 7 | Normal 正常 | <input type="checkbox"/> Rejected 拒收 |
| 保压时间 Pressure Time | 13: 24 | 13: 30 | 5 | Normal 正常 | <input type="checkbox"/> Hold 待定 |
| 充入EO EO Injection | 13: 35 | 13: 50 | 15 | Normal 正常 | Injector 加药者: <u>刘芳</u> Operator 操作员: <u>刘芳</u> |
| 灭菌时间 Exposure Time | 13: 50 | 21: 50 | 480 | Normal 正常 | EO Manger 灭菌主管: <u>刘芳</u> |
| 换气时间 EO Removal | 21: 50 | 22: 20 | 26 | | Micro Lab Manger 质检员: <u>刘芳</u> |
| 清理完毕 Finishing | 22: 20 | 22: 48 | 32 | | QA Manger 主管: <u>刘芳</u> |

