

Hot Melt

221.00

Basis: Polyolefin

Technical Data: Viscosity (mPas/cPs): approx. 38,000 at 180°C (356°F) Brookfield-Thermosel
approx. 23,000 at 200°C (392°F)
approx. 18,000 at 210°C (410°F)
Softening Point: approx. 155°C (311°F) Ring & Ball
Color: 00 natural; 01 white; 09 UV indicator

Characteristics: Transparent, elastic hot melt adhesive with good adhesion and hot tack. High heat resistance, long open time and good thermal stability in the melt.

Applications: For wrapping of decor paper foils to solid wood, particleboard or MDF. Good adhesion to aluminum or laminates of polyester or melamine resin. Also can be used for edgbanding solid wood, and various assembly, folding, clip bonding and sealing operations.

Directions for use: Application Temp: 180-200°C (356-392°F) in the melt
Feed Speed: 18-50 m/min (54-150 ft/min)
Open Time: 34-35 sec.
Set Time: 5-6 sec.

Tested on a 2 mm hot melt strip at the indicated processing temperature under Jowat conditions. The structure of the substrates to be glued and the working conditions may influence the bond.

Tested according to Jowat test methods. Customer trials are recommended.

Cleaning: Preliminary cleaning while hot by scraping with a spatula.

Storage: At least 3 years from the date of manufacture in dry and cool (15-25°C/58-76°F) conditions according to our experience.

Packaging: In plastic bags of 55 lbs. net.

Marking: None. We recommend drawing off any vapors which may form. Consult Material Safety Data Sheet.

06/08 (S) All data indicated are characteristics represented as average values. Our technical data sheets are constantly revised to represent the latest state of technology. This edition is replacing all previous ones, and is valid on the date of compilation.
Please refer to last page for additional information.

Jowat 
Adhesives

JOWAT Corporation Information

Gluing, as one of the most efficient methods of bonding, is constantly expanding into new areas of application. At the same time, the number of substrates to be bonded is also growing at an unprecedented rate. New methods and equipment to process adhesives are constantly being improved and developed.

The in-house R&D department of JOWAT Corporation ("JOWAT") is responding with intensive efforts to keep pace with these constant changes. A highly trained and qualified team of chemists and engineers are using the latest techniques and the brightest ideas to make sure that our adhesives meet the needs of our customers for new and innovative applications.

We have assimilated information based on test results from our laboratories as well as on experience gained in the field by working with our customers. This information is available by contacting our technical service department. Customers who have obtained information and thereafter undertake modifications during a running production are invited to provide this information to us to assist us in maintaining our field information and obtain any updated information we may have. **However, any technical information we provide is provided for informational and assistance purposes only, and should not be relied upon or used to replace field testing by the user of the adhesive in the actual application for which the adhesive is to be used.** Our laboratory testing and field information obtained cannot simulate all eventualities that may occur in each specific application, and for that reason **we cannot and do not insure performance or results in specific applications.**

Any user of adhesives manufactured by JOWAT must test the adhesive(s) for suitability in each individual application, performing such tests in connection with the first use of a sample as well as all subsequent modifications during any ongoing production.

In addition to such other tests the users of our adhesives deem appropriate to insure suitable bonding, all users of adhesives manufactured by JOWAT should test the adhesives for suitability on original parts equal to normal processing conditions. The adhesive bond should then also be tested and assessed by subjecting it to the actual stress and conditions it will undergo in its intended use. **ALL OF THESE TESTS ARE ABSOLUTELY NECESSARY AND MUST BE PERFORMED.**

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