

Dorus Hot Melt Adhesive KS 205

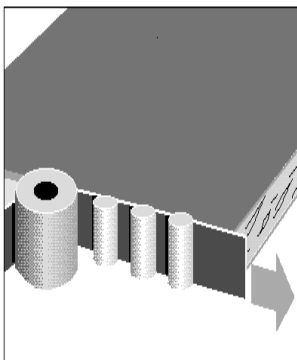


EDGEBANDING:

KS 205 is a high viscosity, EVA - rubber based Hot Melt adhesive specially formulated for use in automatic edgbanding equipment. This premium grade Hot Melt has been modified with a rubber additive to provide an exceptionally strong and durable multi-purpose Hot Melt adhesive. KS 205 is recommended for all straightline edgbanding applications. Its high viscosity, excellent bonding characteristics, and high heat resistance make this the ideal all-purpose edgbanding adhesive. The spread and flow characteristics of KS 205 permit both moderate and high speed applications to be run without stringing.

RECOMMENDED APPLICATIONS:

PVC, ABS, VENEER, POLYESTER, MELMAINE, SOLID WOOD, HPL



TECHNICAL DATA:

Viscosity - (Brookfield) at 200°C	: 150,000 mPas
Softening Point	: 120°C
Heat Resistance	: 95°C

DIRECTIONS FOR APPLICATION:

Processing Temperature	:
• Application roller	: 220-225°C
• Melting container	: 200-220°C
Feed Speed	: 40 ft./min.

STOCK COLORS AVAILABLE: NATURAL (D, S), WHITE (D, S)

PACKAGING: 308 LB. DRUMS, 55 LB. SACKS

SAFETY DATA:

Serious burns can result from contact with molten hot adhesives. Hot Melt vapors can irritate respiratory organs. Adequate ventilation should be provided.

STORAGE:

Dorus Hot Melt is to be kept dry and cool and may be stored for at least 1 year.

Statements made are based on our experience and tests. However, recommendations and suggestions are made without guarantee since the conditions of use are beyond our control. Please test and establish for yourself our product's suitability for your particular purposes.

Dorus is the registered trademark of Dorus Klebetechnik GmbH + Co KG.

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