

Dorus Hot Melt Adhesive KS 201/4

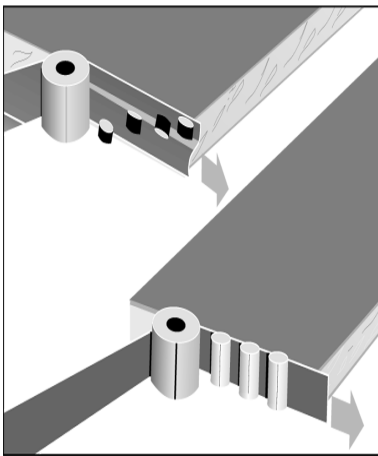


EDGEBOARDING/SOFTFORMING

KS 201/4 is a high viscosity, multi-purposed EVA based Hot Melt, offering extremely high heat resistance. It was formulated specifically for use in automatic edgebanding equipment and is recommended for both normal edgebanding as well as soft forming. Its high viscosity and high application temperatures make it most suitable for larger or newer automatic edgebanding equipment. The spread and flow characteristics permit standard as well as very high feed speeds to be run without stringing. KS 201/4 is a premium grade, 'state of the art' Hot Melt for automatic edgebanding applications.

RECOMMENDED APPLICATIONS:

PVC, ABS*, VENEER, POLYESTER, MELAMINE, SOLID WOOD, HPL*



TECHNICAL DATA:

Viscosity - (Brookfield) at 200°C	:	140,000 mPas
Softening Point	:	148°C
Heat Resistance	:	110°C

DIRECTIONS FOR APPLICATION:

Processing Temperature	:	
• Application roller	:	225°C
• Melting container	:	210-220°C
Feed Speed	:	60 ft./min.

STOCK COLOR AVAILABLE: NATURAL (D, S)

PACKAGING: 308 LB. DRUMS, 55 LB. SACK

SAFETY DATA:

Serious burns can result from contact with molten hot adhesives. Hot Melt vapors can irritate respiratory organs. Adequate ventilation should be provided.

STORAGE:

Dorus Hot Melt is to be kept dry and cool and may be stored for at least 1 year.

Statements made are based on our experience and tests. However, recommendations and suggestions are made without guarantee since the conditions of use are beyond our control. Please test and establish for yourself our products suitability for your particular purposes.

**Conditionally recommended applications: Suggest testing on specific application to determine suitability.*

Dorus is the registered trademark of Dorus Klebetechnik GmbH + Co. KG

7566 Bath Road, Mississauga, Ontario L4T 1L2
350 West Armory Drive, South Holland, IL 60473

800-461-0061 or 905-673-5156
800-426-6362 or 905-673-5156

FAX: 905-673-9372
FAX: 905-673-9372

DÖLKEN
WOODTAPE

A SURTECO COMPANY