

Dorus Hot Melt Adhesive HKP 21 – HKP 25



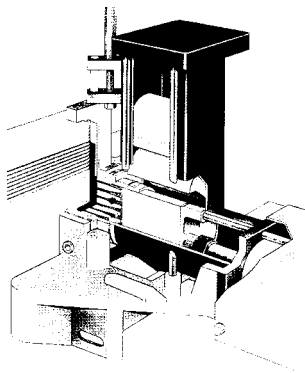
EDGE BANDING - CARTRIDGES

Dorus is the original manufacturer of Cartridge Adhesives for Holz-Her® automatic edgebanding machines. HKP 21 and HKP 25 were specifically formulated for and approved by Holz-Her. The viscosity, spread, and flow characteristics of these Cartridges were specially developed in conjunction with Holz-Her. Dorus adhesives will not clog or block the application nozzles on the special glue application head. Dorus Cartridges are without equal in the market, competitively priced, and easy to use.

RECOMMENDED APPLICATIONS:

HKP 21 - PVC, ABS*, VENEER, POLYESTER, MELAMINE, SOLID WOOD*

HKP 25 - PVC, ABS*, VENEER, POLYESTER, MELAMINE, SOLID WOOD*, HPL



TECHNICAL DATA:

	HKP 21	HKP 25
Viscosity (Brookfield) @ 200°C	: 90,000 mPas	55,000mPas
Softening Point	: 108°C	108°C
Heat Resistance	: 90°C	90°C

DIRECTIONS FOR APPLICATION:

Heat-up Time	: 2-4 Minutes	
Processing Temperature		
• Application roller	: 200-220°C	200-220°C
• Melting container	: 190-200°C	190-200°C
Feed Speed	: 40ft./min.	30ft./min.

STOCK COLORS AVAILABLE:

HKP 21 - NATURAL, WHITE, BROWN

HKP 25 - NATURAL, WHITE, BROWN, BLACK

PACKAGING: 45 CARTRIDGES PER 33 LB. CASE

SAFETY DATA:

Serious burns can result from contact with molten hot adhesives. Hot Melt vapors can irritate respiratory organs. Adequate ventilation should be provided.

STORAGE:

Dorus Hot Melt is to be kept dry and cool and may be stored for at least 1 year.

Statements made are based on our experience and tests. However, recommendations and suggestions are made without guarantee since the conditions of use are beyond our control. Please test and establish for yourself our product's suitability for your particular purpose.

*Conditionally recommended applications. Suggest testing on specific application to determine suitability.

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Dorus is the Registered Trademark of Dorus Klebtechnik GmbH & Co. KG.

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