A SURTECO DIVISION

CANPLAST
EDGEBANDING HOTMELT
2041

BASIS:	Ethylene - Vinyl Acetate (EVA)	
TECHNICAL DATA:	Viscosity (mPas/cPs):	approx. 110,000 at 180℃ (356℉) Brookfield-Thermos el
		approx. 85,000 at 190℃ (374℉)
		approx. 60,000 at 200℃ (392℉)
	Density (g/ml):	approx. 1.40 (11.6 lbs./gal.)
	Softening Point:	approx. 100℃ (212℉) Ring & Ball
CHARACTERISTICS:	Medium viscosity hot melt; good adhesion properties, especially to primed HPL. Good color and heat stability in the melt.	
APPLICATIONS:	Hot melt for automatic edgebanding suitable for primed HPL, solid wood, veneer, PVC, and resinated paper edgebands. Also used for softforming applications.	
DIRECTIONS FOR USE:	Application Temp:	180-200℃ (356-392℉)
TESTING CONDITIONS:	The structure of the edge material and working conditions may influence the bond.	
	PRIMER MUST CONSIST OF CANPLAST 1622 DILUTED WITH WATER 50:50. DUE TO THE DIFFERENCES IN HPL WE STRONGLY RECOMMEND TO CARRY OUT STABILITY TESTS PRIOR TO PRODUCTION.	
	Tested according to Canplast test methods. Customer trials are recommended.	
CLEANING:	Preliminary cleaning while hot by scraping with a spatula.	
STORAGE:	At least 3 years from the date of manufacture in dry and cool (15-25℃/58-76℉) conditions according to our experience.	
PACKAGING:	In plastic bags of 50 lbs. net.	
MARKING:	None. We recommend drawing off any vapors which may form. Consult Material Safety Data Sheet.	
DATE REVISED:	10/09 (N)	