

SECTION: _____

 PART: _____



PRODUCT SUBMITTAL DATA

Food Industry Self Stick Pipe Marker



DESCRIPTION: Ultra durable polyester construction marker with acrylic adhesive backing.

USE: In food industry and clean-room applications.

COMPLIANCE: Complies with ASME (ANSI) A13.1-2020 Scheme for the Identification of Piping Systems.

Craftmark Food Industry Pipe Markers are excellent for areas that need to be protected from growth of bacteria and/or moisture hiding beneath other types of pipe markers. These ultra-durable markers are made of polyester with an ultra-aggressive adhesive that holds the markers tightly against the pipe. Laminated to resist abrasion, scuffing and wash downs. Available in stock and custom legends.

FEATURES

- Meets ASME (ANSI) A13.1-2020
- 5 styles to fit piping 3/4" to 10"+
- Stock legend as well as custom available.
- Ultra durable polyester overlam for excellent abrasion resistance.
- Holds up to wash downs.
- Ultra permanent acyclic adhesive holds marker flat on pipe to resist backing mildew.

FOOD INDUSTRY Application Guide

For pipes with outside diameters of 3/4" to 1 1/4".
 1/2" Characters

• **Style 1 XSM**

 1/2" CITY WATER 3/4"

For pipes with outside diameters of 1 1/2" to 2".
 3/4" Characters

• **Style 1 SM.**

 3/4" COMPRESSED AIR 1 1/2"

For pipes with outside diameters of 2 1/4" to 6".
 1 1/4" Characters

• **Style 1**

 1 1/4" SPRINKLER WATER 2 1/4"

For pipes with outside diameters of 6" to 10".
 2 1/2" Characters

• **Style 1 LG**

 2 1/2" CORN OIL 4"

For pipes with outside diameters of over 10".
 3 1/2" Characters

• **Style 1 XLG**

 3 1/2" GLYCOL RETURN 4"

STANDARD COLORS

FLAMMABLE FLUIDS
 SAFETY YELLOW

POTABLE, COOLING, BOILER FEED & OTHER
 SAFETY GREEN

COMPRESSED AIR
 SAFETY BLUE

FIRE QUENCHING FLUIDS
 SAFETY RED

TOXIC & CORROSIVE FLUIDS
 SAFETY ORANGE

COMBUSTIBLE FLUIDS
 SAFETY BROWN

USER DEFINED
 SAFETY PURPLE

USER DEFINED
 SAFETY WHITE

USER DEFINED
 SAFETY GRAY

USER DEFINED
 SAFETY BLACK

DATE: ___ / ___ / ___ JOB: _____

CONTRACTOR: _____

Food Industry Self Stick Pipe Marker (Continued)

ADHESIVE: Permanent acrylic adhesive

SURFACE PREPARATION: Apply to clean, dry oil free, clean piping.

SERVICE TEMPERATURE: -40°F to 250°F (-40°C to 125°C)

APPLICATION TEMPERATURE: 32° (0°C)

AVERAGE OUTDOOR DURABILITY: 5-7 years mid continental United States.

CHEMICAL RESISTANCE: EXCELLENT

MOISTURE RESISTANCE: EXCELLENT

ABRASION RESISTANCE: EXCELLENT

GLOSS: 135 Gardner units (20° test)

STORAGE STABILITY: 2 years at 70°F (21°C) and 50% relative humidity.

DATE: ___ / ___ / ___

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