SECTION:  PART:	CRAFTMARK PIPE MARKERS SINCE 1959
PART:	GLOBAL MECHANICAL IDENTIFICATION SOLUTIONS™





## PRODUCT SUBMITTAL DATA Food Industry Direction Flow Arrow Tape



<u>DESCRIPTION:</u> Premium Grade Food Industry Arrow Tape is designed for use in both food and clean room applications where excellent adhesion and durability are essential. Thick 6 mil material.

<u>USE:</u> To mark the direction flow in Pipe Systems especially those in food, pharmaceutical & clean room environments.

<u>COMPLIANCE:</u> ASME (ANSI) A13.1-2020 Scheme for the Identification of Pipe Systems.

ANSI Z535.1 Safety Color Codes.

Food Industry Arrow Tape is Craftmark's Premium Line of direction flow tape. These tapes are designed to be used with Craftmark's "Food Industry", Ultra-Durable, self-stick pipe marker system. This arrow tape is excellent for both food and clean room applications where a strong permanent adhesive is desired. No room for bacteria causing agents to linger behind as you would get with a Snap On<sup>TM</sup> or strap-on product. Arrow tape comes liner mounted (remove prior to entering clean room).

Available in 4 stock widths! Full 30 foot rolls.

### **FEATURES**

- Ultra durable self-stick vinyl
- Tough polyester lamination for chemical & abrasion resistance.
- Matching color combinations meet ASME (ANSI) A13.1-2020 Standards
- · Secures marker to pipe
- Provides 360° visibility of flow direction.
- · 30 Foot rolls.
- · Custom colors available.

Arrow Tape Calculation Chart 30ft per roll						
Pipe Diameter	Number of Bands Per Roll Pipe Diameter		Number of Bands Per Roll			
1"	114	6"	19			
2"	57	7"	16			
3"	38	8"	14			
4"	28	9"	12			
5"	23	10"	11			

Tape Width Guideline				
TAPE SIZE	USE WITH MARKER SIZE			
1" x 30 feet	1 SM			
2" x 30 feet	1			
4" x 30 feet	1LG			
6" x 30 feet	1 XLG			

### STANDARD COLORS

## FLAMMABLE FLUIDS

SAFETY YELLOW

POTABLE, COOLING, BOILER FEED & OTHER SAFETY GREEN

COMPRESSED AIR
SAFETY BLUE

FIRE QUENCHING FLUIDS

SAFETY RED

TOXIC & CORROSIVE FLUIDS

SAFETY ORANGE

**COMBUSTIBLE FLUIDS** 

SAFETY BROWN

**USER DEFINED** 

SAFETY PURPLE

USER DEFINED

SAFETY WHITE

USER DEFINED

SAFETY GRAY

**USER DEFINED** 

SAFETY BLACK

DATE: <u>//</u>	JOB:	 	 
CONTRACTOR			

# **Food Industry Direction Flow Arrow Tape (Continued)** ADHESIVE: Permanent acrylic adhesive SURFACE PREPARATION: Apply to clean, dry oil free, clean piping. SERVICE TEMPERATURE: -40°F to 180°F (-40°C to 80°C) APPLICATION TEMPERATURE: 32° (0°C) AVERAGE OUTDOOR DURABILITY: 5-7 years mid continental United States. CHEMICAL RESISTANCE: EXCELLENT MOISTURE RESISTANCE: EXCELLENT ABRASION RESISTANCE: EXCELLENT GLOSS: 135 Gardner units (20° test) STORAGE STABILITY: 2 years at 70°F (21°C) and 50% relative humidity.

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