

TECHNICAL SPECIFICATIONS

INSTITUTO DE TECNOLOGÍA CERÁMICA
LABORATORIO DE PRODUCTO ACABADO

MODEL: 15x15 INKED COLLECTION

Tile Technical Classification according to ISO : BIII
Red body tile produced by FABRESA under ISO13006
Production Process : Double Firing – Thickness: 8,0 mm

Requirements : GRUP BIII ISO 13006 ANEX L / UNE-EN 14111 ANEX L

UNE-EN ISO 10545-2 . DIMENSIONS AND SURFACE QUALITY

RESULTS

	Lenght	Width
Maximum deviation from work size (%)	0,00 / 0,07	0,10 / 0,30
Maximum deviation from straghtness of sides(%)	-0,07 / 0,13	0,00 / 0,10
Maximum deviation from rectangularity (%)	-0,27 / 0,30	-0,30/ 0,20
Maximum deviation from edge curvature (%)	0,17 / 0,30	-0,30/0,00
Maximum deviation from centre curvature (%)		0,03 / 0,19
Maximum deviation from warpage (%)		-0,06 / 0,06
Maximum deviation from work size thickness (mm)		1,33 / 5,33
Surface quality. Percentage of tiles without defects		100 %

UNE-EN ISO 10545-3 . WATER ABSORPTION.

Maximum value : 14,4 % Average value : 13,7 %

UNE-EN ISO 10545-4 . MODULUS OF RUPTURE.

Minimum value : 15 N/mm² Average value : 17 N/mm²

UNE-EN ISO 10545-9 . RESISTANCE TO THERMAL SHOCK

Complies Resistant

UNE-EN ISO 10545-11 . CRAZING RESISTANCE.

Complies Resistant

UNE-EN ISO 10545-13 CHEMICAL RESISTANCE.

Household chemicals and swimmkng pool salts GA
Low concentration of acids an alkalis GLA

UNE-EN ISO 10545-14 STAIN RESISTANCE.

Complies 5