

TECHNICAL SPECIFICATIONS

**INSTITUTO DE TECNOLOGÍA CERÁMICA
LABORATORIO DE PRODUCTO ACABADO**

MODEL: 10x30 AKOYA COLLECTION

**Tile Technical Classification according to ISO : BIII
Red body tile produced by FABRESA under ISO13006
Production Process : Double Firing – Thickness: 8,0 mm**

Requirements : GRUP BIII ISO 13006 ANEX L / UNE-EN 14111 ANEX L

UNE-EN ISO 10545-2 . DIMENSIONS AND SURFACE QUALITY

R E S U L T S

	Lenght	Width
Maximum deviation from work size (%)	0,00 / 0,07	0,10 / 0,30
Maximum deviation from straightness of sides(%)	-0,07 / 0,13	0,00 / 0,10
Maximum deviation from rectangularity (%)	-0,27 / 0,30	-0,30/ 0,20
Maximum deviation from edge curvature (%)	0,17 / 0,30	-0,30/0,00
Maximum deviation from centre curvature (%)	0,03 / 0,19	
Maximum deviation from warpage (%)	-0,06 / 0,06	
Maximum deviation from work size thickness (mm)	1,33 / 5,33	
Surface quality. Percentage of tiles without defects	100 %	

UNE-EN ISO 10545-3 . WATER ABSORPTION.

Maximum value :	14,4 %	Average value :	13,7 %
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UNE-EN ISO 10545-4 . MODULUS OF RUPTURE.

Minimum value :	15 N/mm ²	Average value :	17 N/mm ²
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UNE-EN ISO 10545-9 . RESISTANCE TO THERMAL SHOCK

Complies	Resistant
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UNE-EN ISO 10545-11 . CRAZING RESISTANCE.

Complies	Resistant
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UNE-EN ISO 10545-13 CHEMICAL RESISTANCE.

Household chemicals and swimming pool salts	GA
Low concentration of acids and alkalis	GLA

UNE-EN ISO 10545-14 STAIN RESISTANCE.

Complies	5
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