



BULK DYE AND SUBLIMATION MANUFACTURING



VISION PRESONAL TO

BULK-DYE

Our bulk-dye offering presents 3 colour options of black, navy and red. When selecting a bulk-dye garment 3 types of logo embellishment are available;



EMBROIDERY

Embroidery is the longest lasting embellishment method and provides a quality finish to garments. Whilst providing a nice finish on outer layers (e.g. jackets), embroidery is not ideal for larger back logos and chest logos applied on a thin/breathable fabric.



SCREEN PRINT

Screen printing is the most common method of textile printing, as it can be printed on almost all fabric types and provides long lasting prints with an accurate colour reproduction. Due to the set-up fees for each individual colour used, screen printing is recommended for medium to large volume orders.



HEAT TRANSFER

Heat transfer prints are pressed onto garments via high-temperature and heavy pressure. With less durability than screen print or embroidery, we strongly recommend cold machine wash only.

SUBLIMATION

Sublimation printing uses ink or dye to transfer your artwork into your desired garment. Sometimes referred to as "dye-sublimation printing," this process has many unique elements to it which allow you to have full creative freedom when customising your apparel. Traditionally this process is this most popular in the industry as it is so versitile allowing you to recieve the exact colour and design you desire.

PERFORM X FABRIC TECHNICAL INFORMATION

HI^FIL⁺

Utilising high filament technology, 2XU has engineered a performance fabric to maximise moisture management. Cross-channeled yarns wick vapour from the inner to outer layers in order to keep the wearer as dry and as comfortable as possible, while a mesh structure promises breathability. HI FIL+ inlcudes Polygiene® odour control technology ensuring you stay fresh and odour free. Wear more, wash less and reduce your environmental footprint.

VAPOR

A lightweight, high-gauge woven fabric with a 4-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.



Polygiene is the world's leading permanent Anti-Bacterial treatment. As the most respected and customer recognised permanent Anti-Bacterial treatment on the market, Polygiene prevents the growth of odour-causing bacteria and fungi at the source, permanently. Only active on the textile, it does not interfere with the skins natural bacterial flora and does not wash out, as the technology is bound and permanently integrated into the fabric. Polygiene means no more washing after every wear.

ACTIVELINER

For extreme moisture control through hot conditions, 2XU's ACTIVE LINING is built with polyester filament yarns to keep the wearer dry and chafe-free.

ICEX

Cooling technology that actively lowers skin temperature upon contact with skin. Engineered from high filament yarns, this impressive fabric keeps you cool in the heat and wicks moisture to keep you dry. Excellent stretch and recovery memory to move with the body.

MEN'S

PERFORM X CUSTOM RUN COLLECTION



MEN'S PERFORM X CUSTOM RUN COLLECTION



MX5710B

Men's Perform X 5-Inch Run Short

MEN'S PERFORM X RUN TEE

MX5702A

Levi is 188cm, 82kgs and wears a Medium

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, active style tee.
- 02. Crew neckline with neck band and interior taping for comfort and durability.
- 03. Short sleeve with raglan design.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

Utilising 2XU's breakthrough moisture management technology. Keeps you drier through high-filament yarns and cooler through our advanced knit structure.

Polygiene®

Odour control technology ensures you stay fresh and odourfree. Wear more, wash less and reduce your environmental footprint.











MEN'S PERFORM X LONGSLEEVE RUN TOP

MX5706A

Levi is 188cm, 82kgs and wears a Medium

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, active style long sleeve top.
- 02. Crew neckline with neck band and interior taping for comfort and durability.
- 03. Long sleeve with raglan design.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

Utilising 2XU's breakthrough moisture management technology. Keeps you drier through high-filament yarns and cooler through our advanced knit structure.

Polygiene®

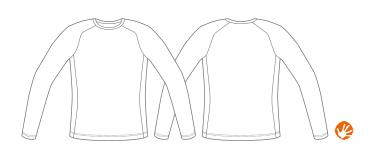
Odour control technology ensures you stay fresh and odourfree. Wear more, wash less and reduce your environmental footprint.











MEN'S PERFORM X RUN TANK

MX5704A

Levi is 188cm, 82kgs and wears a Medium

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, active style tank.
- 02. Round neckline with neck bind.
- 03. Forward shoulder seam and back yoke panel.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

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MEN'S PERFORM X RACER BACK TANK

MX5700A

Levi is 188cm, 82kgs and wears a Medium

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, racer back style tank.
- 02. Round neckline with neck bind.
- 03. Chafe-free flatlock seam construction.
- 04. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

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MEN'S PERFORM X LIGHTWEIGHT RUN VEST

MX5714A

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted style with articulated back hem to provide extra coverage.
- 02. Stand-up collar for warmth and protection.
- 03. Full front zipper.
- 04. Sleeveless trans-seasonal style, ideal for layering.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.











MEN'S PERFORM X LIGHTWEIGHT RUN JACKET

MX5712A

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted style with articulated back hem to provide extra coverage.
- 02. Stand-up collar for warmth and protection.
- 03. Full front zipper.
- 04. Raglan sleeves for increased range of movement.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.







 $\label{thm:continuous} \textit{Garment pictured is sublimated, available bulk dye colours are black, navy and red.}$



MEN'S PERFORM X 3-INCH RUN SHORT

MX5708B

Levi is 188cm, 82kgs and wears a Medium

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. 3-inch inseam length.
- 02. Anatomically shaped crossover hem, raised and split at the side seams to offer a range of movement.
- 03. 4cm width elasticated waistband with an internal drawcord for a personalised and secure fit.
- 04. Internal stretch brief liner for comfort and coverage.
- 05. Internal key pocket for convenient storage.
- 06. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.

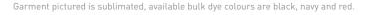
ACTIVE LINER

For extreme moisture control through hot conditions, 2XU's ACTIVE LINING is built with polyester filament yarns to keep the wearer dry and chafe-free.











MEN'S PERFORM X 5-INCH RUN SHORT

MX5710B

SIZE RANGE: 2XS - 5XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. 5-inch inseam length.
- 02. Straight hem design with split at side seams to offer a range of movement.
- 03. 4cm width elasticated waistband with an internal drawcord for a personalised and secure fit.
- 04. Internal stretch brief liner for comfort and coverage.
- 05. Internal key pocket for convenient storage.
- 06. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.

ACTIVE LINER

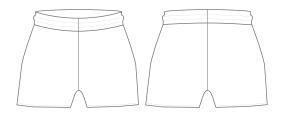
For extreme moisture control through hot conditions, 2XU's ACTIVE LINING is built with polyester filament yarns to keep the wearer dry and chafe-free.







Garment pictured is sublimated, available bulk dye colours are black, navy and red.





WOMEN'S PERFORM X CUSTOM RUN COLLECTION



WX5709B

Women's Perform X 3-Inch Run Short

WOMEN'S PERFORM X RUN TEE

WX5703A

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, active style tee.
- 02. Crew neckline with neck band and interior taping for comfort and durability.
- 03. Short sleeve with raglan design.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

Utilising 2XU's breakthrough moisture management technology. Keeps you drier through high-filament yarns and cooler through our advanced knit structure.

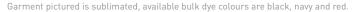
Polygiene®

Odour control technology ensures you stay fresh and odourfree. Wear more, wash less and reduce your environmental footprint.











WOMEN'S PERFORM X LONGSLEEVE RUN TOP

WX5707A

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, active style long sleeve top.
- 02. Crew neckline with neck band and interior taping for comfort and durability.
- 03. Long sleeve with raglan design.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

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Polygiene®

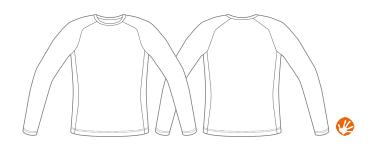
Odour control technology ensures you stay fresh and odourfree. Wear more, wash less and reduce your environmental footprint.











WOMEN'S PERFORM X RUN TANK

WX5705A

Emma is 180cm, 64kgs and wears a Small

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, active style tank.
- 02. Round neckline with neck bind.
- 03. Forward shoulder seam and back yoke panel.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

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WOMEN'S PERFORM X RACER BACK TANK

WX5701A

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted, racer back style tank.
- 02. Round neckline with neck bind.
- 03. Chafe-free flatlock seam construction.
- 04. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

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WOMEN'S PERFORM X LIGHTWEIGHT RUN VEST

WX5715A

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted style with articulated back hem to provide extra coverage.
- 02. Stand-up collar for warmth and protection.
- 03. Full front zipper.
- 04. Sleeveless trans-seasonal style, ideal for layering.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.











WOMEN'S PERFORM X LIGHTWEIGHT RUN JACKET

WX5713A

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. Semi-fitted style with articulated back hem to provide extra coverage.
- 02. Stand-up collar for warmth and protection.
- 03. Full front zipper.
- 04. Raglan sleeves for increased range of movement.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.









Garment pictured is sublimated, available bulk dye colours are black, navy and red.

WOMEN'S PERFORM X RUN CROP

WX5711A

SIZE RANGE: 2XS - 4XL

SUBLIMATION







GARMENT FEATURES

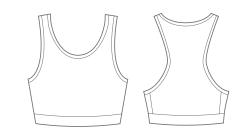
- 01. Fitted racer back style crop.
- 02. Full coverage.
- 03. Wide shoulder straps for support.
- 04. Supportive underbust elastic.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

ICE X

Cooling technology that actively lowers skin temperature upon contact with skin. Engineered from high filament yarns, this impressive fabric keeps you cool in the heat and wicks moisture to keep you dry. Excellent stretch and recovery memory to move with the body.





WOMEN'S PERFORM X RUN BRIEF

WX5724B

SIZE RANGE: 2XS - 4XL

SUBLIMATION







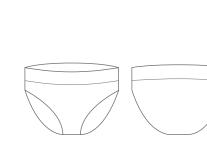
GARMENT FEATURES

- 01. Performance brief design.
- 02. Full coverage.
- 03. 5cm width elasticated waistband.
- 04. Engineered to meet all performance needs.

FABRIC BENEFITS

ICE X

Cooling technology that actively lowers skin temperature upon contact with skin. Engineered from high filament yarns, this impressive fabric keeps you cool in the heat and wicks moisture to keep you dry. Excellent stretch and recovery memory to move with the body.



WOMEN'S PERFORM X 3-INCH RUN SHORT

WX5709B

SIZE RANGE: 2XS - 4XL

SUBLIMATION or BULK DYE (black, red and navy)







GARMENT FEATURES

- 01. 3-inch inseam length.
- 02. Anatomically shaped crossover hem, raised and split at the side seams to offer a range of movement.
- 03. 4cm width elasticated waistband with an internal drawcord for a personalised and secure fit.
- 04. Internal stretch brief liner for comfort and coverage.
- 05. Internal key pocket for convenient storage.
- 06. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.

ACTIVE LINER

For extreme moisture control through hot conditions, 2XU's ACTIVE LINING is built with polyester filament yarns to keep the wearer dry and chafe-free.





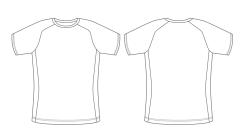




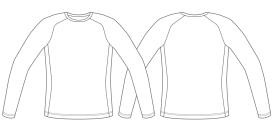




YOUTH PERFORM X CUSTOM RUN COLLECTION













CX5722B Youth Perform X Run Short

YOUTH PERFORM X RUN TEE

CX5721A

UNISEX SIZE RANGE: 6,8,10,12,14

SUBLIMATION or BULK DYE (black, red and navy)







Garment pictured is sublimated, available bulk dye colours are black, navy and red.

GARMENT FEATURES

- 01. Semi-fitted, active style tee.
- 02. Crew neckline with neck band and interior taping for comfort and durability.
- 03. Short sleeve with raglan design.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

HI FIL

Utilising 2XU's breakthrough moisture management technology. Keeps you drier through high-filament yarns and cooler through our advanced knit structure.

Polygiene®

Odour control technology ensures you stay fresh and odourfree. Wear more, wash less and reduce your environmental footprint.







YOUTH PERFORM X LONGSLEEVE RUN TOP

CX5719A

UNISEX SIZE RANGE: 6,8,10,12,14

SUBLIMATION or BULK DYE (black, red and navy)







Garment pictured is sublimated, available bulk dye colours are black, navy and red.

GARMENT FEATURES

- 01. Semi-fitted, active style long sleeve top.
- 02. Crew neckline with neck band and interior taping for comfort and durability.
- 03. Long sleeve with raglan design.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

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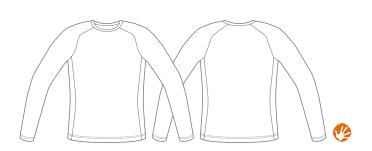
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YOUTH PERFORM X RUN TANK

CX5720A

UNISEX SIZE RANGE: 6,8,10,12,14

SUBLIMATION or BULK DYE (black, red and navy)







Garment pictured is sublimated, available bulk dye colours are black, navy and red.

GARMENT FEATURES

- 01. Semi-fitted, active style tank.
- 02. Round neckline with neck bind.
- 03. Forward shoulder seam and back yoke panel.
- 04. Chafe-free flatlock seam construction.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

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BULK DYE LOGO EMBELLISHMENT OPTIONS







030 / PERFORM X CUSTOM RUN COLLECTION / 2XU CUSTOM

YOUTH PERFORM X RACER BACK TANK

CX5718A

UNISEX SIZE RANGE: 6,8,10,12,14

SUBLIMATION or BULK DYE (black, red and navy)







Garment pictured is sublimated, available bulk dye colours are black, navy and red.

GARMENT FEATURES

- 01. Semi-fitted, racer back style tank.
- 02. Round neckline with neck bind.
- 03. Chafe-free flatlock seam construction.
- 04. Engineered to meet all performance needs.

FABRIC BENEFITS

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YOUTH PERFORM X RUN SHORT

CX5722B

UNISEX SIZE RANGE: 6,8,10,12,14

SUBLIMATION or BULK DYE (black, red and navy)







Garment pictured is sublimated, available bulk dye colours are black, navy and red.

GARMENT FEATURES

- 01. Anatomically shaped crossover hem, raised and split at the side seams to offer a range of movement.
- 02. 4cm width elasticated waistband with an internal drawcord for a personalised and secure fit.
- 03. Internal stretch brief liner for comfort and coverage.
- 04. Internal key pocket for convenient storage.
- 05. Engineered to meet all performance needs.

FABRIC BENEFITS

VAPOR

A lightweight, high-gauge woven fabric with a four-way mechanical stretch. A solution that blocks out wind while remaining light and packable. High-filament yarns wick moisture away from the body to keep the wearer comfortable, dry and with zero cling to the body.

ACTIVE LINER

For extreme moisture control through hot conditions, 2XU's ACTIVE LINING is built with polyester filament yarns to keep the wearer dry and chafe-free.









PERFORM X CUSTOM CASUAL COLLECTION SIZING INFORMATION - MEN'S

MEN'S SIZING

MEASUREMENT (circumference)		2XS	XS	S	М	L	XL	2XL	3XL	4XL	5XL
Chest	cm	83-87	88-92	93- 97	98 -102	103-107	108-112	113-117	118-122	123-127	128-132
	inches	32 5/8 - 34 1/4	32 ^{5/8} - 34 ^{1/4}	36 5/8 - 38 1/4	38 ^{5/8} - 40 ^{1/8}	401/2- 421/8	421/2-441/8	44 1/2 - 46	46 1/2 - 48	483/8-50	50 ^{3/8} - 52
Waist	cm	65- 69	70-74	75-79	80-84	85-89	90-94	95-99	100-104	105-109	110-114
	inches	251/2 -271/8	271/2- 291/8	291/2-311/8	311/2-33	331/2- 35	35 ^{3/8} - 37	37 ^{3/8} - 39	39 ^{3/8} - 41	41 ^{3/8} - 42 ^{7/8}	43 ^{3/8} - 44 ^{7/8}



Levi is 188cm, 82kgs and wears a Medium

PERFORM X CUSTOM CASUAL COLLECTION SIZING INFORMATION - WOMEN'S

WOMEN'S SIZING

MEASUREMENT (circumference)		2XS	XS	S	М	L	XL	2XL	3XL	4XL
Chest	cm	78-82	83-87	88-92	93 - 97	98 -102	103-107	108-112	113-117	118-122
	inches	30 ^{3/4} - 32 ^{1/4}	32 ^{5/8} - 34 ^{1/4}	345/4-361/4	36 ^{5/8} - 38 ^{1/4}	38 ^{5/8} - 40 ^{1/4}	401/2-421/8	421/2 - 441/8	441/2-46	461/2-48
Waist	cm	58-62	63-67	68-72	73-77	78-82	83-87	88-92	93-97	98-102
	inches	223/4- 243/8	243/4- 263/8	263/4- 283/8	283/4- 303/8	303/4- 321/4	323/4- 341/4	34 ^{5/8} - 36 ^{1/4}	36 ^{5/8} - 38 ^{1/4}	38 ^{5/8} - 40 ^{1/8}
Hip	cm	86-90	91-95	96-100	101-105	106-110	111-115	116-120	121-125	126-130
	inches	33 ^{7/8} - 35 ^{1/2}	35 ^{7/8} - 37 ^{3/8}	37 ^{3/4} - 39 ^{3/8}	39 ^{3/4} - 41 ^{3/8}	41 ^{3/4} - 43 ^{3/8}	43 ^{3/4} - 45 ^{1/4}	45 ^{5/8} - 47 ^{1/4}	47 ^{5/8} - 49 ^{1/4}	49 ^{5/8} - 51 ^{1/4}



Emma is 180cm, 64kgs and wears a Small

PERFORM X CUSTOM CASUAL COLLECTION SIZING INFORMATION - YOUTH

YOUTH UNISEX SIZING

MEASURE (circumfe		6	8	10	12	14
Chest	cm	58-62	63-68	69-74	75-77	79-81
	inches	223/4-241/2	24 ^{3/4} -26 ^{3/4}	27 1/8 - 29 1/8	291/2- 301/4	31- 32
Waist	cm	56-58	59-62	63-66	67-69	70-74
	inches	22- 22 ^{3/4}	231/4- 241/2	243/4- 26	26 ^{3/8} - 27 ^{1/4}	27 ^{1/2} - 29



