

SAWICKI SPEED

HIGH PERFORMANCE EXHAUST

2019+ FTR 1200 Slip-On Installation Instructions

Tools Needed

T27 Torx, T45 Torx, 10mm $\frac{3}{8}$ socket, 13mm socket and wrench

STOCK EXHAUST SYSTEM REMOVAL (Akrapovic Exhaust)

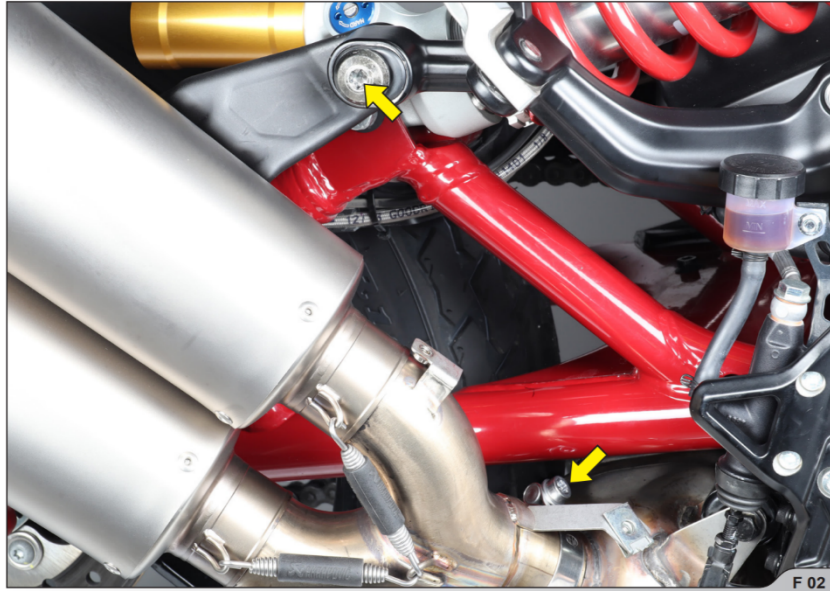
REMOVAL OF STOCK EXHAUST SYSTEM:

1. Put the motorcycle on a side stand, we recommend a central racing stand. Make sure, that surface is solid and flat.
2. Unscrew marked bolts and carefully remove heat shield off the stock exhaust (F 01).

! CAUTION: be careful not to injure yourself or damage any part of the motorcycle during this procedure!



3. Loosen the marked clamp, unscrew marked bolt and carefully remove stock exhaust off the motorcycle (F 02).
! **CAUTION:** be careful not to injure yourself or damage any part of the motorcycle during this procedure!



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SAWICKI EXHAUST SYSTEM INSTALL

NOTE: Use appropriate Indian Motorcycles service manual procedures when referring to exhaust installation

1. Take the OEM Muffler Band clamp and install on your new system, and slide your new system onto the OEM exhaust

2. Install the two supplied serrated bolts and nuts that hold the muffler to the OEM hanger bracket no need to tighten at this point.
3. Make sure your system is completely seated all the way on at the bottom and the muffler angle is correct to the OEM hanger bracket. You can now tighten the 10mm band clamp you took off your OEM system down.
4. Tighten the two muffler bolts down.
5. You are now complete with your install.
6. On systems with billet end caps it's always good to go back after the first heat cycle and recheck the 3 Allen bolts that hold the tip to the muffler to make sure they are tight.
7. Be sure to tighten all hardware before starting the motorcycle. After installation and before starting the motorcycle, completely clean pipes and mufflers with soap and water and a clean soft cloth. ***NOTE:** Any residue, oil, or fingerprints will stain the brushed stainless when the metal heats up.*

Supplied parts

- (2) Serrated muffler nuts
- (2) Serrated muffler bolts
- (1) Serrated muffler nut
- (1) Muffler Hanger Bracket

Checked by _____

***NOTE:** If you have coated pipes it is advised to make sure the inside of the collector muffler is free and clear of excess coating not allowing the primary pipes to slide together freely. A barrel sander or similar or sandpaper should do the job.*