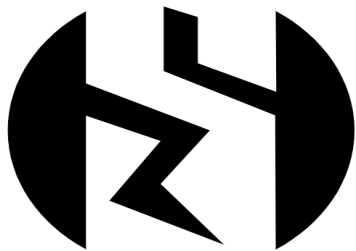


20  11

SAWICKI SPEED

HIGH PERFORMANCE EXHAUST

2015+ Indian Scout Installation Instructions



TOOL LIST

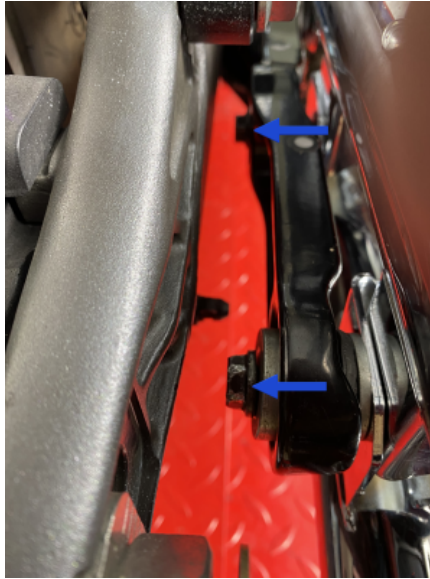
Tools needed

- * 13mm socket
- * 15MM Socket
- * 3/8-1/4 ratchet
- * 8mm socket wrench
- * 14mm-9/16 wrench
- * 24mm wrench or socket

SAWICKI ⚡ SPEEDSAWICKI ⚡ SPEEDSAWICKI ⚡ S

STOCK EXHAUST SYSTEM REMOVAL

1. Remove the two 13mm bolts that bolt the mufflers to the OEM bracket along with the 13mm bolt that holds the two mufflers together at the end.



2. Loosen the two 15mm muffler bolts now slide off the mufflers



3. Remove the 13mm bolt that holds the rear primary pipe to the main bracket



4. Remove the two rear 13mm flange bolts. Then loosen the lower 15mm band clamp that holds the rear primary to the front primary and remove that rear primary section of the pipe **you will need to remove the O2 sensor.**

6. Now loosen the two front 13mm flange bolts and remove. The pipe should be loose enough. You should be able to remove the front O2 sensors and head pipes are ready to be removed. The front pipe will need to be rotated clockwise a little to come out.

7. Now remove the two 8mm Allen bolts and the 24mm swing arm jam nut or you can choose to use an adjustable wrench for the 24mm bolt now you can remove the Big OEM bracket **(It will not be reused)**



You are done with the removal of the stock system.

20  11

SAWICKI SPEED

HIGH PERFORMANCE EXHAUST

SAWICKI EXHAUST SYSTEM INSTALL

NOTE: Use appropriate Indian Motorcycles service manual procedures and torque specs when referring to exhaust installation

1. Install the O2 reducers sensors into the primary pipes and then install the sensors
2. Install the rear primary pipe and then the front primary pipe
3. To get to the rear primary bolts rotate the rear head pipe to the 1:00 location to access the lower bolts.



4. Install the supplied exhaust hanger bracket reusing your OEM 24mm swing arm jam nut. Don't tighten all the way down at this point.



5. Now install your muffler and collector onto the front primary's making sure they are completely seated all the way down.
5. Using the two supplied 5 1/6 serrated bolts and nuts slide it behind the muffler bracket. Don't tighten them down yet.
6. Now checking the rotation of the pipe to the muffler bracket making sure everything is inline
7. Tighten down the four 13mm flange bolts to 15 Ft lb and then tighten the two muffler bolts.
8. Tighten down the 24mm Swing arm jam nut that holds the Muffler Bracket.
9. Now install the pipe springs with the supplied pipe spring puller.
10. You are now complete with your install.
11. On systems with billet end caps it's always good to go back after the first heat cycle and recheck the 3 Allen bolts that hold the tip to the muffler to make sure they are tight.



20  11

SAWICKI SPEED

HIGH PERFORMANCE EXHAUST

Be sure to tighten all hardware before starting the motorcycle. After installation and before starting the motorcycle, completely clean pipes and mufflers with soap and water and a clean soft cloth. ***NOTE:*** Any residue, oil, or fingerprints will stain the brushed stainless when the metal heats up.

Supplied parts

- 2) 5/16 serrated bolts and nuts
- 2) 5/16 washers
- 2) pipe springs
- 1) pipe spring puller
- 2) O2 reducers

- 1) Muffler Hanger Bracket

Checked by _____

Note: If you have coated pipes it is advised to make sure the inside of the collector muffler is free and clear of excess coating not allowing the primary pipes to slide together freely. A barrel sander or similar or sandpaper should do the job.